

Hydraulic Technologies 5885 11th Street Rockford, IL 61109-3699 USA Tech. Services: (800) 477-8326 Fax: (800) 765-8326 Order Entry: (800) 541-1418 Fax: (800) 288-7031 **Parts List for:**

PE102-220DC

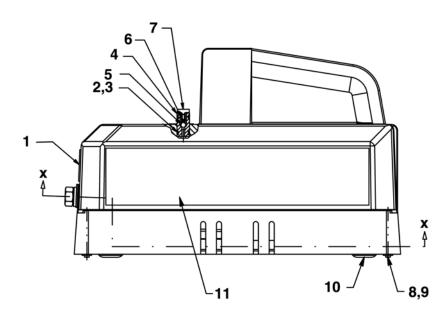
PE102-115DC

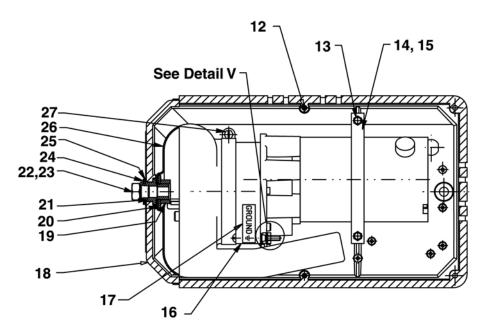
Internet Address: http://www.powerteam.com

MODEL D ELECTRIC HYDRAULIC PUMP

Max. Capacity: 10,000 PSI







Section X-X

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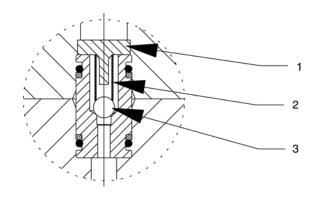
Parts List, Form No. 1000014, Back sheet 1 of 6

Item No.		No. Req'd	Description	Item No.	Part No.	No. Req'd	Description
1	*251072	1	Warning & Fill Instructions	17	205189	1	Decal, Label Ground
			Decal	18	64363	1	Plastic Housing
2	*11863	2	Backup Washer (.50 x .38)	19	10394	1	Hex Nut (5/8-18)
3	*10268	2	O-ring (.50 x .37 Nitrile)	20	13324	1	Washer (1.33 x .66)
	†17716	2	O-ring (.50 x .37 EPR)	21	350583	1	Filler Adapter
4	*251128	1	Bushing	22	*13755	1	O-ring (.55 x .41 Nitrile)
5	12223	1	Ball, 3/16" Dia. Steel		†251035	1	O-ring (.55 x .41 EPR)
6	10445	1	Spring, (.16 OD x .72 x .01 WS)	23	251280	1	O-ring Boss Plug
7	209795	1	Stop, Outlet Ball	24	251043	1	Retaining Ring
8	12515	4	Machine Screw (10-24 x 1 3/4)	25	201373	1	Retainer Washer
9	*207405	4	Locknut (10-24)	26	420643	1	Bladder
10	420607	1	Base Plate		†420736	1	Bladder
11	350672	2	Decal, Trade Name Power Team	27	350305	1	Hose Clamp
12	14456	2	Screw (10-24 x 1/2; Place ground wire				•
			terminal between cover & housing.)				
13	211060	2	Screw (9-15 x 1)				
14	251039	.5 ft.	Motor Mounting Strap		OTHER	OPTIO	NS AND ACCESSORIES
15	251041	3"	Channel Rubber		350720	1	Manifold
16	65725-110	1	Pump, Basic (For PE102-115DC)				
	65725-220	1	Pump, Basic (For PE102-220DC)				



Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300651. Part numbers marked with a dagger (†) are contained in EPR Seal Kit No. 300653.

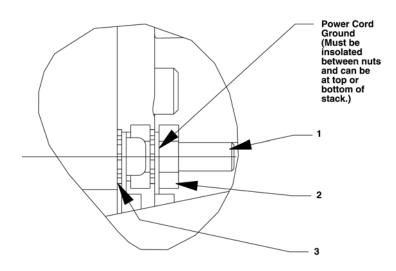
DETAIL FOR 2-WAY VALVE OUTLET CHECK



Item No.	Part No.	No. Req'd	Description
1	209795	1	Outlet Ball Stop
2	*10445	1	Compression Spring (5/32 O.D. X 3/4 Lq.)
3	*12223	1	(5/32 O.D. X 3/4 Lg.) Ball (3/16 Dia.)

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DETAIL V

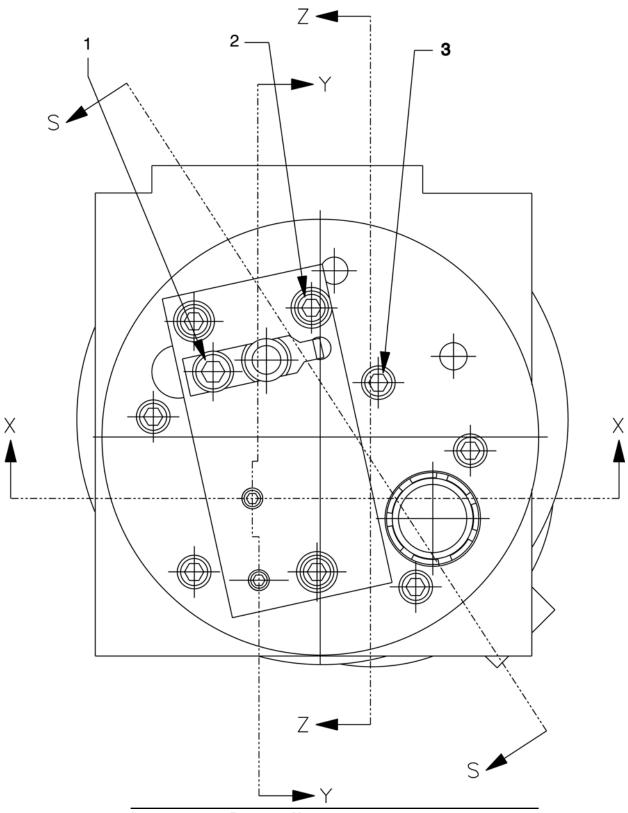


Grd
Note: Serrated lockwasher must be adjacent to pump body.

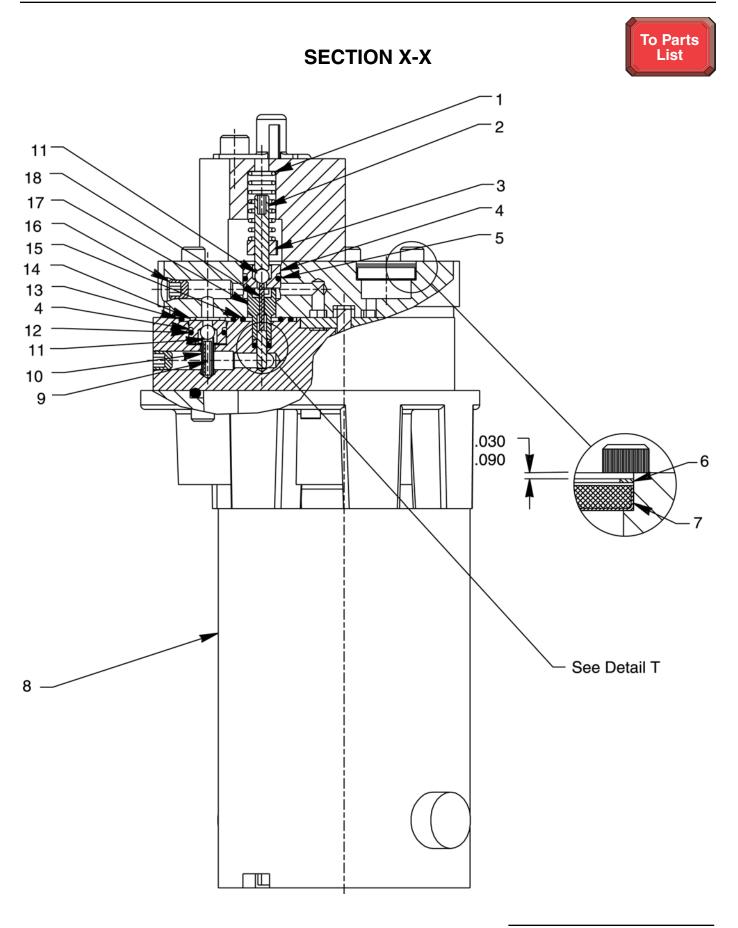
Item No.	Part No.	No. Req'd	Description
1	12515	1	Machine Screw
			(#10-24 UNC X 3/4 Lg.)
2	10197	2	Nut (#10-24 UNC)
3	11108	2	Lockwasher (#10 External Tooth)

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BASIC PUMP ASSEMBLY



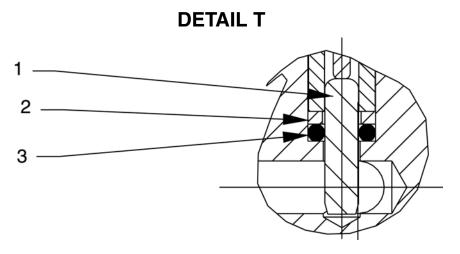
Item	Part	No.	
No.	No.	Req'd	Description
1	10002	1	Screw (1/4-20 UNC X 3/8 Lg.; Torque to 80/100 in. lbs.)
2	14423	3	Screw (#10-24 X 2" Lg.; Torque to 60/80 in. lbs.)
3	14426	5	Screw (#10-24 UNC X 1" Lg.; Torque to 60/80 in. lbs.)



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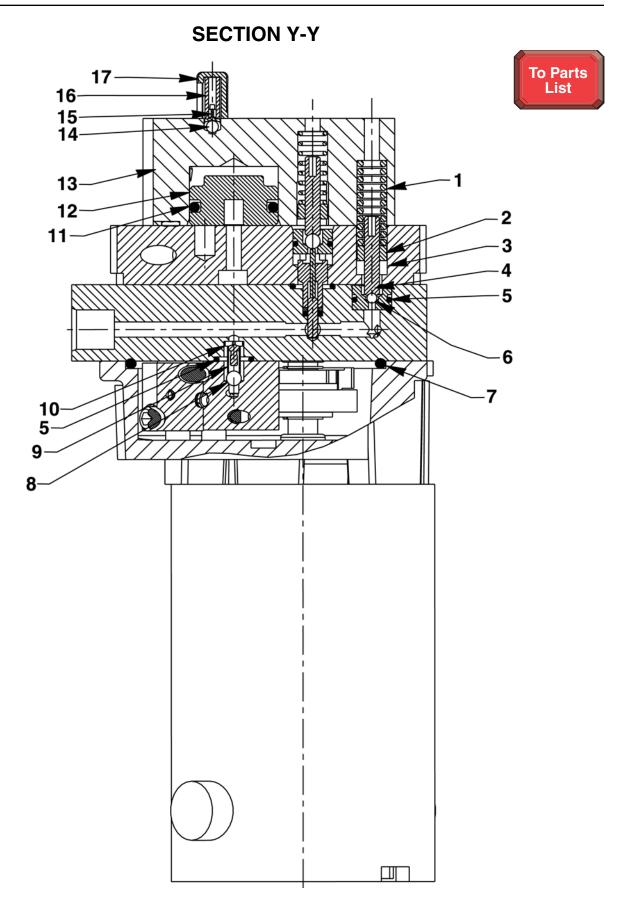
Item	Part	No.		
No.	No.	Req'd	Description	
1	*14484	1	Compression Spring (3/8 O.D. X 1" Lg.)	
2	*251067	1	Set Screw (#10-24 UNC x 1" Lg.	
			Set unloading valve to 400/500 PSI)	
3	*207405	1	Locknut (10-24 UNC)	
4	*251065	1	Replaceable Seat	
5	*10268	1	O-ring (1/2 X 3/8 X 1/16)	
	†17716	1	O-ring (1/2 X 3/8 X 1/16)	
6	*16686	1	Retaining Ring (Internal)	
7	*214578	1	Filter	
8	421297-110-G	1	Motor (For PE102-115DC; For replacement brush assembly, order	
			[2] #2000072)	
	421297-220-G	1	Motor (For PE102-220-DC; For replacement brush assembly, order	
			[2] #2000072)	
9	11512	1	Roll Pin	
10	14431	1	Compression Spring (3/16 O.D. X 5/8 Lg.)	
11	*12223	2	Ball (3/16 Dia.)	
12	*13943	1	O-ring (1/2 X 3/8 X 1/16)	
	†17716	1	O-ring (1/2 X 3/8 X 1/16)	
13	*10302	1	O-ring (3/4 X 5/8 X 1/16)	
	†12400	1	O-ring (3/4 X 5/8 X 1/16)	
14	*11031	1	Copper Washer (15/32 X 5/16 X 1/32)	
15	*12098	1	O-ring (9/16 X 7/16 x 1/16)	
	†250136	1	O-ring (9/16 X 7/16 x 1/16)	
16	15130	3	Plug (1/16 NPTF)	
17	251068	1	Guido	
18	13937	1	Dowel Pin Drawing	

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Item	Part	No.	
No.	No.	Req'd	Description
1	10796	1	Dowel Pin
2	*214992	1	Backup Washer (15/64 x 1/8 x 3/64)
3	*17797	1	O-ring (1/4 X 1/8 X 1/16)
	†17713	1	O-ring (1/4 X 1/8 X 1/16)

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Item	Part	No.	
No.	No.	Req'd	Description
1	*16724	1	Compression Spring (3/8 O.D. x 1-1/4 Lg.)
2	*251067	1	Set Screw (#10-24 UNC x 1" Lg.; Set High Pressure Relief
			Valve to 10,100/10,700 PSI)
3	*207405	1	Locknut (10-24 UNC)
4	*251064	2	Replaceable Seat
5	*13943	3	O-ring (1/2 X 3/8 X 1/16)
	†17716	3	O-ring (1/2 X 3/8 X 1/16)
6	*10418	1	Steel Ball (1/8 Dia.)
7	*10297	1	O-ring (3-1/2 X 3 -1/4 X 1/8)
	†13454	1	O-ring (3-1/2 X 3 -1/4 X 1/8)
8	*12223	1	Ball (3/16 Dia.)
9	*10445	1	Compression Spring (5/32 O.D. X 3/4 Lg.)
10	24549	1	Ball Guide
11	*19029	1	O-ring (1-1/8 x 15/16 x 1/8)
	†251288	1	O-ring (1-1/8 x 15/16 x 1/8)
12	350619	1	Eccentric
13	420616	1	Automatic Valve Body
14	*10374	1	Steel Ball (7/32 Dia.)
15	200796	1	Adapter
16	*15691	1	Compression Spring (1/4 O.D. X 5/8 Lg.)
17	350577	1	Spring Retainer

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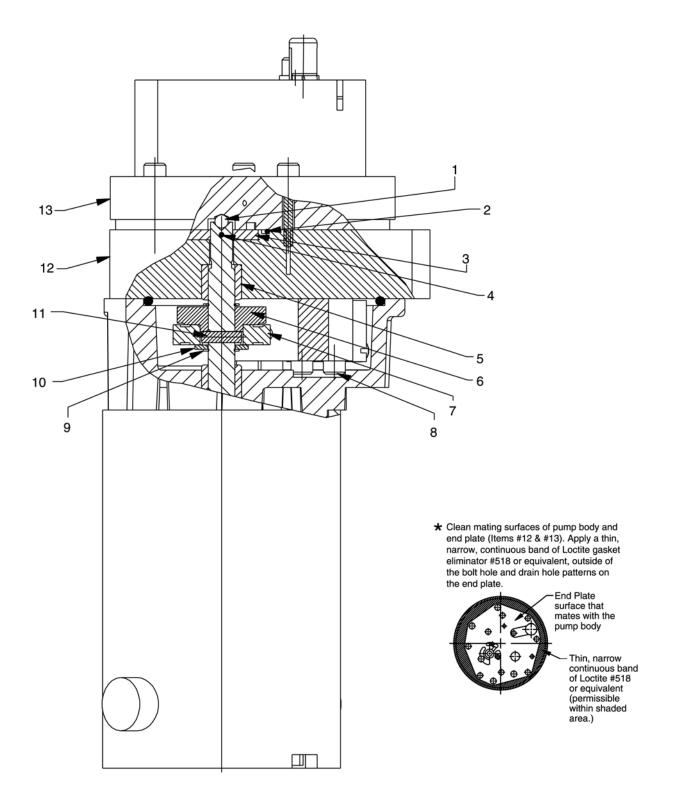
Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Power Team replacement parts!**

Additional questions can be directed to our Technical Services Department.

SECTION Z-Z





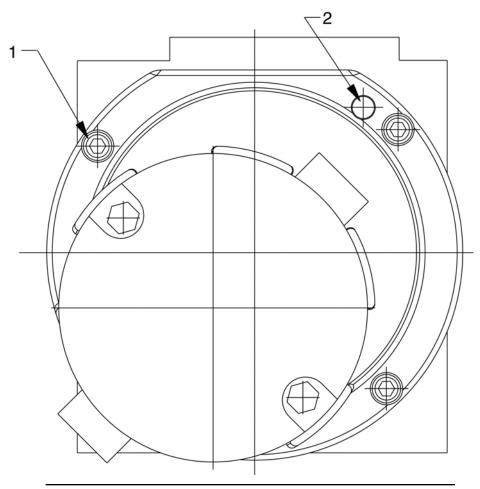
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Item No.	Part No.	No. Req'd	Description
1	*12223	1	Ball (3/16 Dia.)
2	*251063	1	O-ring (1-7/16 x 1-5/16 x 1/16)
	†251289	1	O-ring (1-7/16 x 1-5/16 x 1/16)
3	420615	1	Gerotor Set
4	251061	1	Dowel Pin
5	251129	1	Needle Bearing
6	421609	1	Eccentric
7	15695	1	Ball Bearing
8	250491	4	Screw (10-24 UNC x 1-1/4 Lg.; Torque to 60/80 in. lbs.)
9	251069	2	Retaining Ring (Internal)
10	252169	1	Washer (25/64 X 3/4 X 1/16)
11	251117	1	Spring Pin To
12	64731	1	Pump Rody
13	64347	1	End Plate

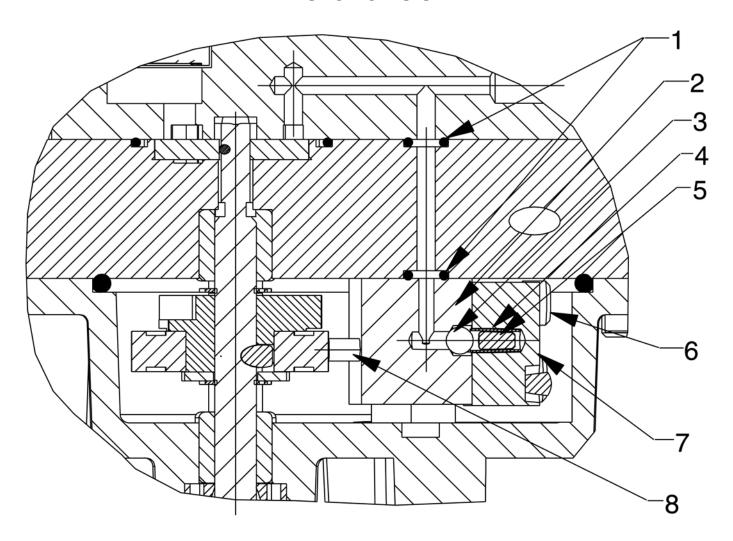
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MOTOR END VIEW



Item	Part	No.	Description
No.	No.	Req'd	
1 2	11434 17567	3 2	Screw (10-24 UNC X 1/2 Lg.; Torque to 60/80 in. lbs.) Pin

SECTION S-S

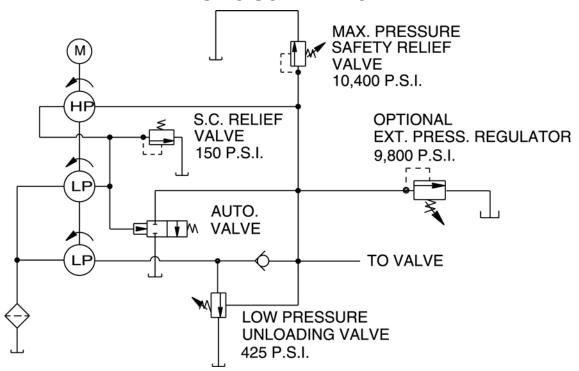


Item	Part	No.	December 2
No.	No.	Req'd	Description
1	*10265	3	O-ring (5/16 X 3/16 X 1/16)
	†17714	3	O-ring (5/16 X 3/16 X 1/16)
2	420617	1	High Pressure Piston Body
3	*12223	1	Ball (3/16 Dia.)
4	*10445	1	Compression Spring (5/32 O.D. X 3/4 Lg.)
5	251040	1	Dowel Pin
6	12102	3	Screw (#10-24 UNC X 3/4 Lg.; Torque to 60/80 in. lbs.)
7	350620	1	High Pressure Cap Body
8	251062	1	Piston (Position with chamfer towards bearing.)

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HYDRAULIC SCHEMATIC



ELECTRICAL INFORMATION

Note: All electrical information and schematics for these units can be found in Form No. 102808 Operating Instructions.