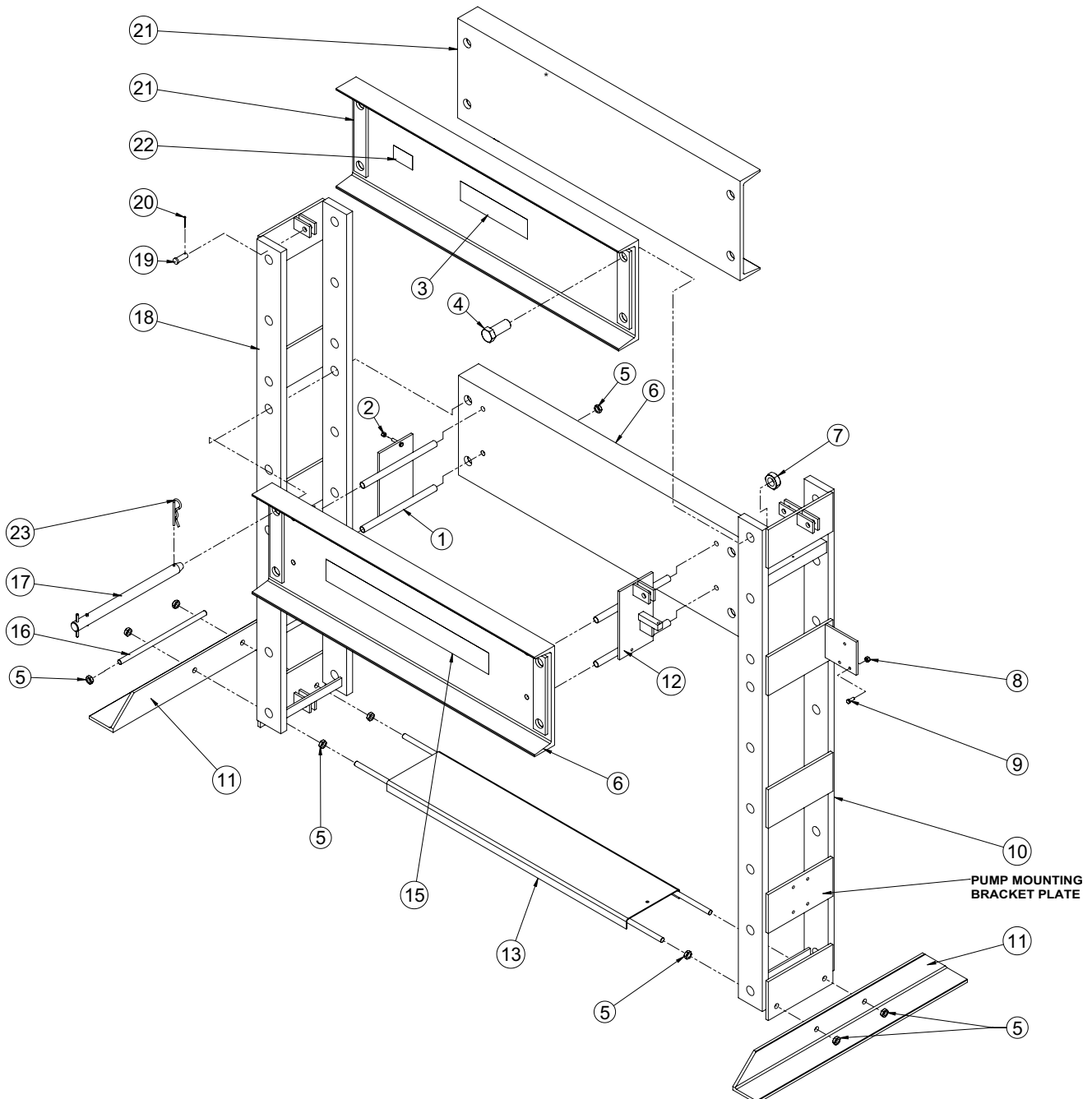


Part List for:

1868
1869
SPF200
SPE15013DS
SPE20013DS

150/200 TON SHOP PRESS FRAME ASSEMBLY



PART LIST

ITEM	PART NO.	DESCRIPTION	QTY.
1	51807	SPACER, L.H. LOWER BOLSTER	1
2	12013	LOCKNUT (3/8-16)	1
3	302621	TRADE NAME DECAL (For SPF200, SPE15013DS, and SPE20013DS)	1
	309376	TRADE NAME DECAL (For 1868 and 1869)	1
4	302610	CAP SCREW (Special) (1-1/2-6×4-5/16)	8
5	10397	HEX NUT (3/4-10)	16
6	51806-OR9	LOWER BOLSTER	2
7	10409	HEX JAM NUT (1-1/2-6 UNC; Torque to 700/800 ft. lbs.)	8
8	10204	HEX NUT (3/8-16)	3
9	10049	HEX HD. CAP SCREW (3/8-16×1" Lg.)	3
10	60871	R.H. UPRIGHT	1
11	51776	FOOT ANGLE	2
12	51808	SPACER, R.H. LOWER BOLSTER	1
13	51777	UPRIGHT SPACER	1
15	46909	WARNING DECAL	1
16	302524	SPACER ROD	4
17	*44466	PIN ASSEMBLY, CROSS (Replaced with 44466-KIT)	4
18	60872	L.H. UPRIGHT	1
19	16654	CLEVIS PIN (3/4 Dia.×2" Lg.)	6
20	10472	COTTER PIN (1/8 Dia.×1-1/2" Lg.)	6
21	51805-OR9	UPPER BOLSTER	2
22	206043	INSTRUCTION DECAL	1
23	*2010229	PIN, HAIRPIN COTTER (0.25 × 5.0)	4

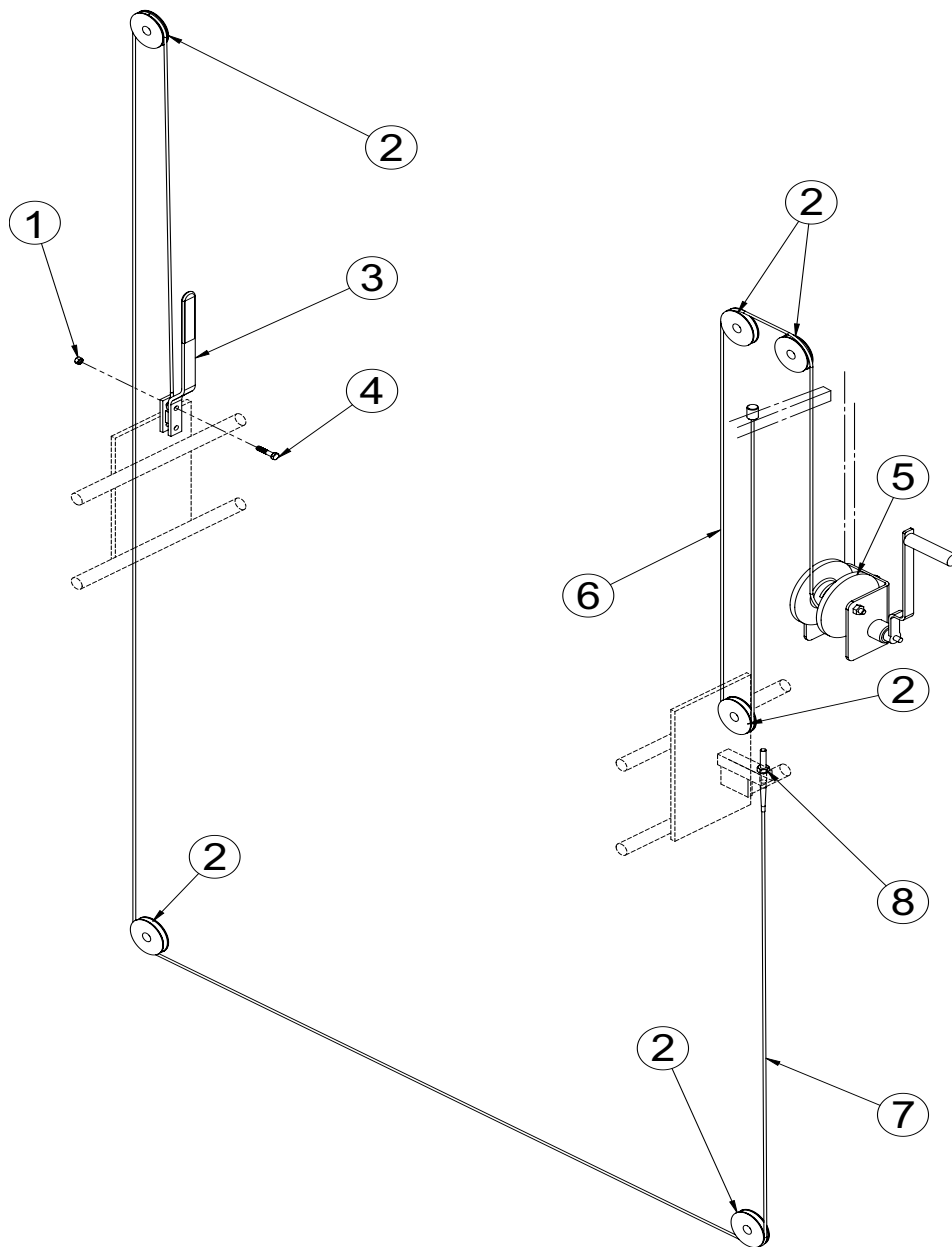
PART NUMBERS MARKED WITH AN (*) ARE CONTAINED IN REPAIR KIT P/N 44466-KIT

Refer to any operating instructions included with the product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. Therefore: Use only genuine Power Team replacement parts!

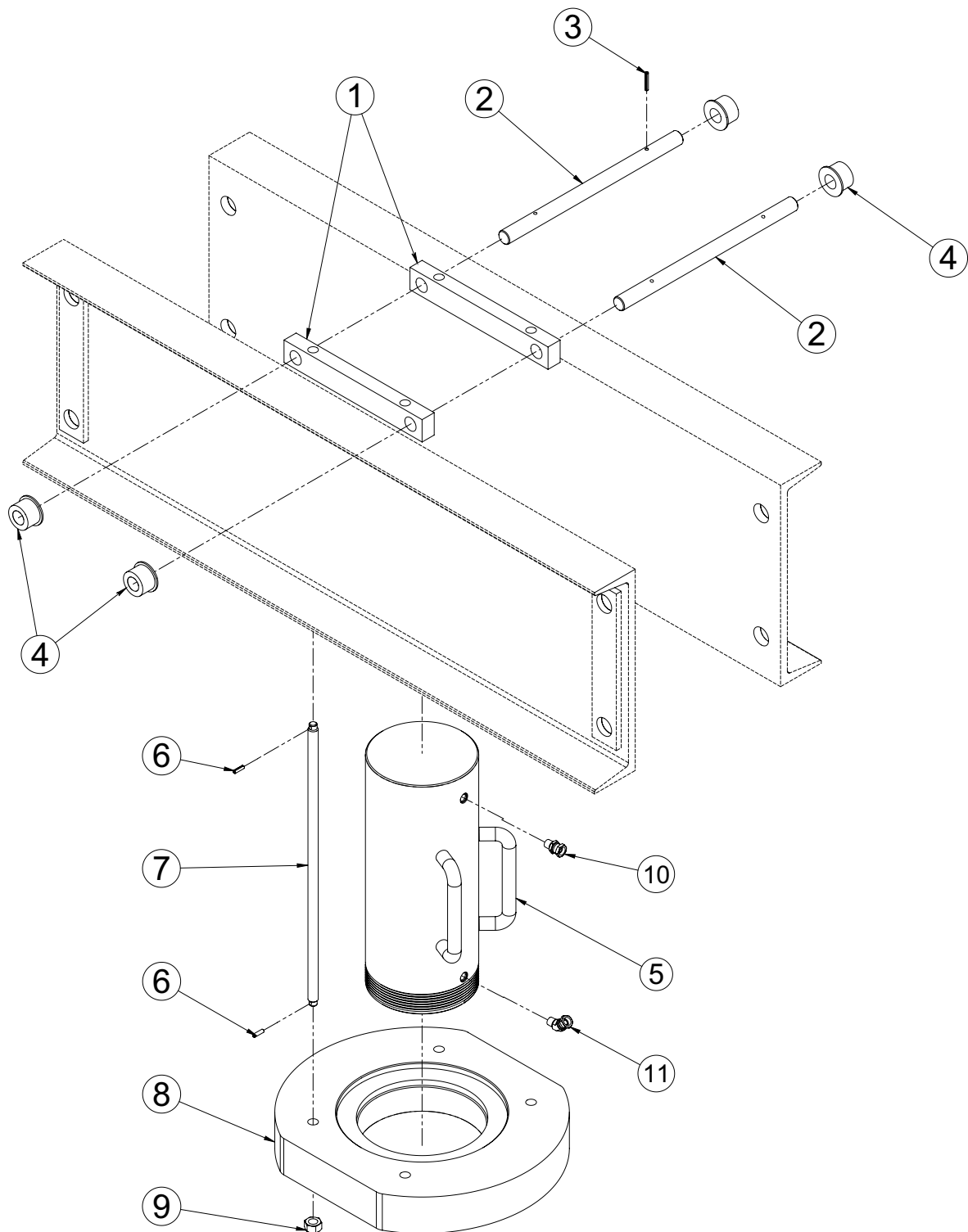
Additional questions can be directed to one of our Technical Services Departments.

CABLE ASSEMBLY

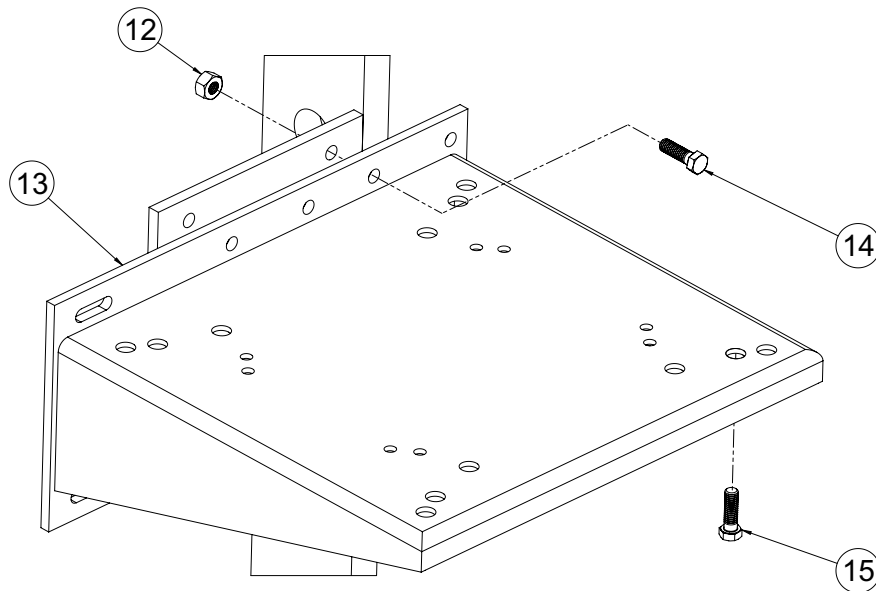


ITEM	PART NO.	DESCRIPTION	QTY.
1	13116	LOCKNUT (5/16-18)	1
2	16659	PULLEY (3" O.D.)	6
3	38445	HANDLE ASSEMBLY	1
4	10035	HEX HD, CAP SCREW (5/16-18×1-1/2 Lg.)	1
5	302618	WINCH, W/SAFETY BRAKE	1
6	207043	WINCH CABLE	1
7	302619	PRESS CABLE	1
8	10204	HEX NUT (3/8-16)	2

CYLINDER MOUNTING ASSEMBLY

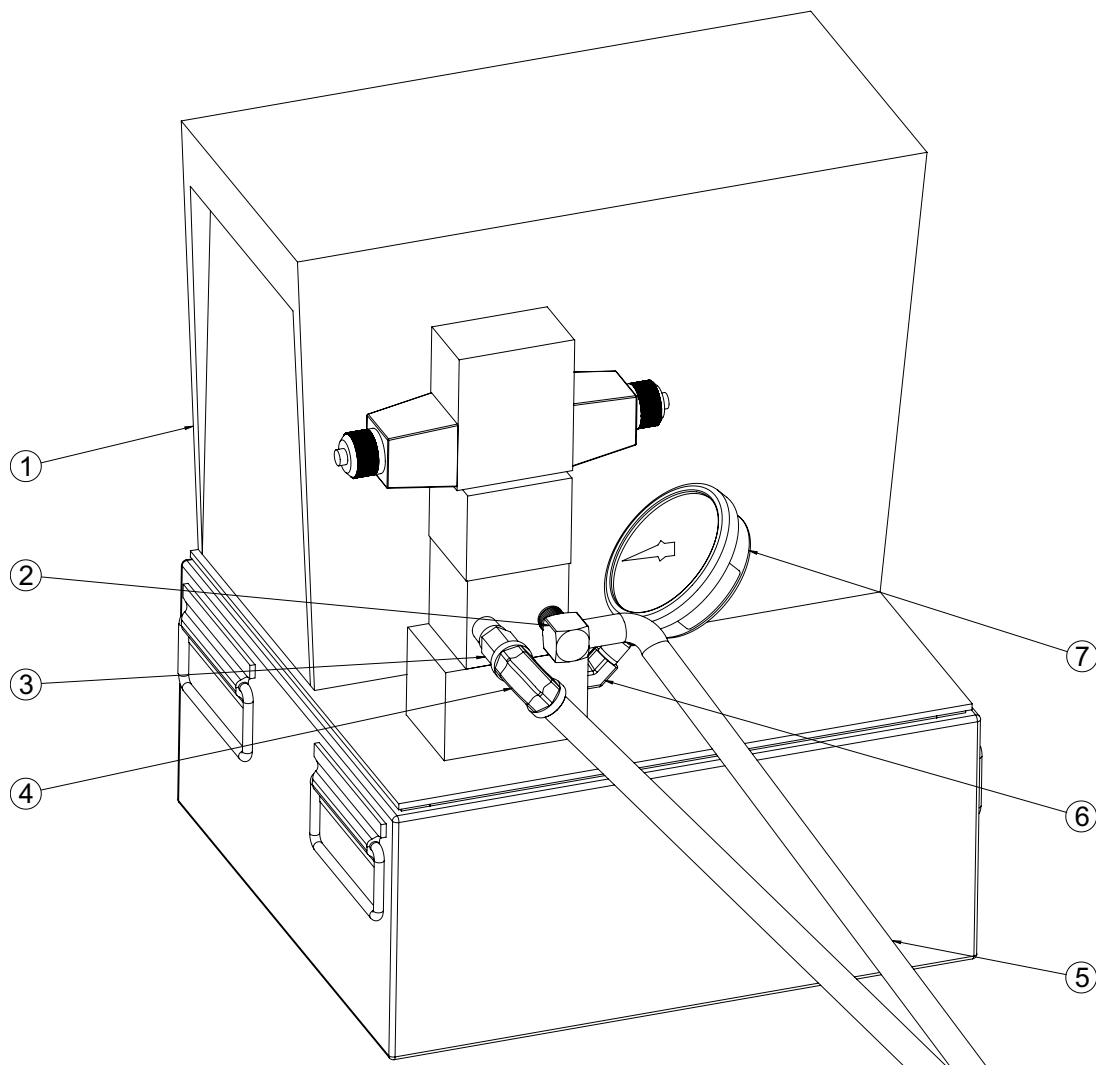


PUMP MOUNTING BRACKET



ITEM	PART NO.	DESCRIPTION	QTY.
1	44419	BAR	2
2	302604	BAR (For 200 Ton)	2
3	10982	ROLL PIN (1/4 Dia.×1-1/2 Lg.)	4
4	206944	ROLLER	4
5	51684	DOUBLE-ACTING CYLINDER (150 TON 13-1/8" Stroke) (see Form #100303; for 1868 and SPE15013DS; Includes items 14 & 15)	1
	52352	DOUBLE-ACTING CYLINDER (200 TON 13-1/8" Stroke) (see Form #100304; for 1869; items 14 & 15)	1
	RD20013	DOUBLE-ACTING CYLINDER (200 TON 13-1/8" Stroke) (see Form #100304; for SPE20013DS)	1
6	10585	ROLL PIN (1/4 Dia.×1" Lg.)	8
7	302606	THREADED ROD	4
8	60879	PLATE, CYL MNT (19 × 18 OVAL 8 1/4 THD) (For 1868 and SPE15013DS)	1
	60875	PLATE, CYL MNT (21.5 DIA-FLATS-9 1/2 THD) (For 1869 and SPE20013DS)	1
9	10216	HEX NUT (3/4-10 UNC)	4
10	10469	FITTING, STR (3/8 NPTF M × 3/8 NPSM F)	1
11	10648	FITTING, 45° ELB (3/8 NPTF M × 3/8 NPSM F)	1
12	10204	HEX NUT (3/8-16)	4
13	50931	PUMP MOUNTING BRACKET	1
14	10052	HEX HD. CAP SCREW (3/8-16×1-1/4 Lg.)	4
15	10798	HEX HD. CAP SCREW (1/2-20×3/4 Lg.)	4

PUMP HOOKUP



ITEM	PART NO.	DESCRIPTION	QTY.
1	PQ1204S	ELECTRIC PUMP (120 CU IN/MIN, 460V, 60HZ, D) (See Form #100353; for SPE15013DS and SPE20013DS)	1
	61217	ELECTRIC PUMP (230V 60HZ) (see Form #100601, for 1868 and 1869)	1
2	10474	FITTING, 90° ELB (3/8 NPTF M × 3/8 NPTF F)	1
3	9683	MALE CONNECT, (2.25" LONG, 3/8" NPTF M)	1
4	10647	FITTING, 90° ELB (3/8 NPTF F × 3/8 NPTF F)	1
5	350158	HOSE, RUBBER .38" INTERNAL DIA, 10'	2
6	10645	FITTING, 45° ELB (1/4 NPTF M × 1/4 NPTF F)	1
7	9077	GAUGE (4" 0-150TON C/R/RD/RLS, DRY 2000 PSI)	1
	9079	GAUGE (4", 0-200TON R/RD/RH, DRY 2000 PSI)	1