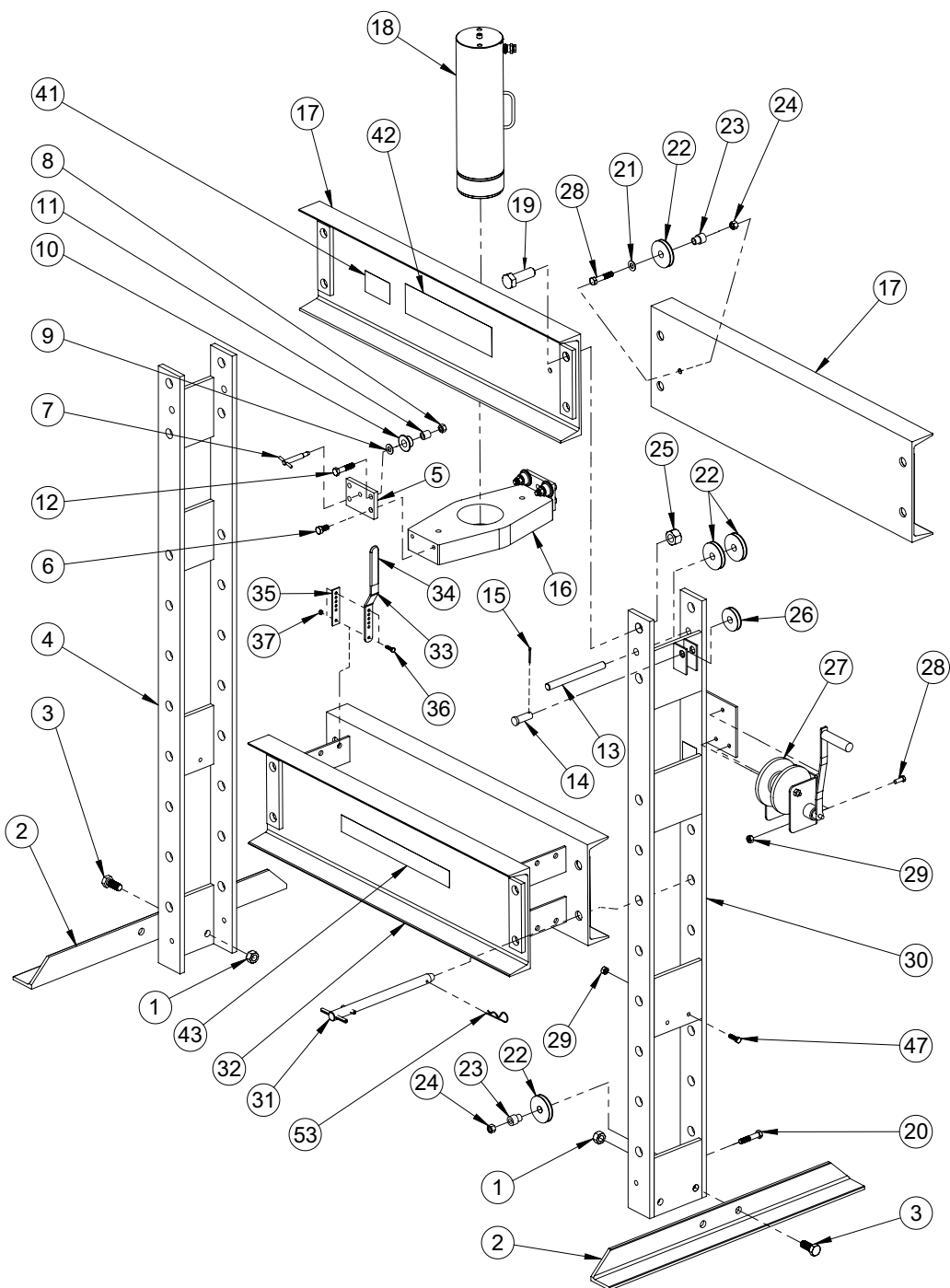


Parts List For:

1845	SPA556	SPE5513D	SPE5513SCE
1846	SPA556CE	SPE5513D-220	SPE5513S-220
1847	SPE556	SPE5513DCE	SPM556
	SPE556-220	SPE5513DS	SPM556CE
	SPE556CE	SPE5513DSCE	SPM5513
	SPE5513	SPE5513DS-220	SPM5513CE
	SPE5513-220	SPE5513R	
	SPE5513CE	SPE5513S	

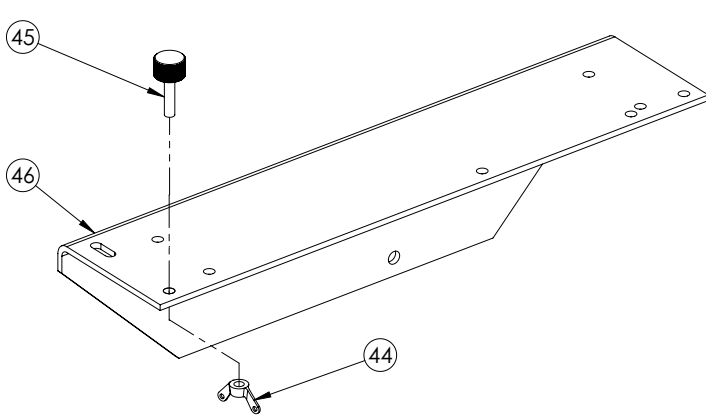
HYDRAULIC SHOP PRESS

MAX. CAPACITY: 55 TONS

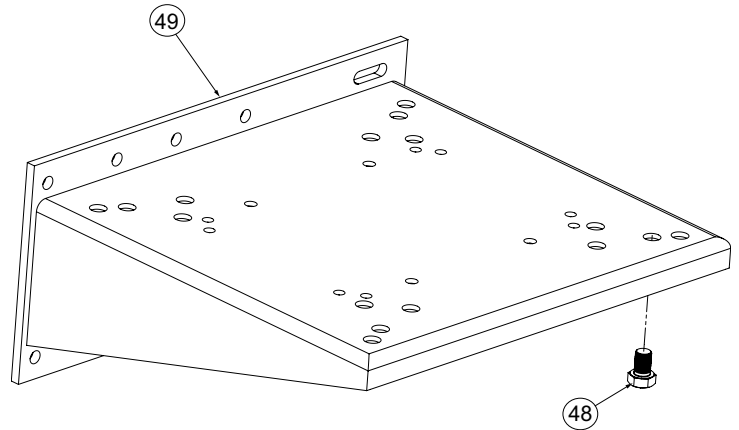


NOTE: #29 and #47 are used to mount the pump mounting bracket.

PARTS LIST

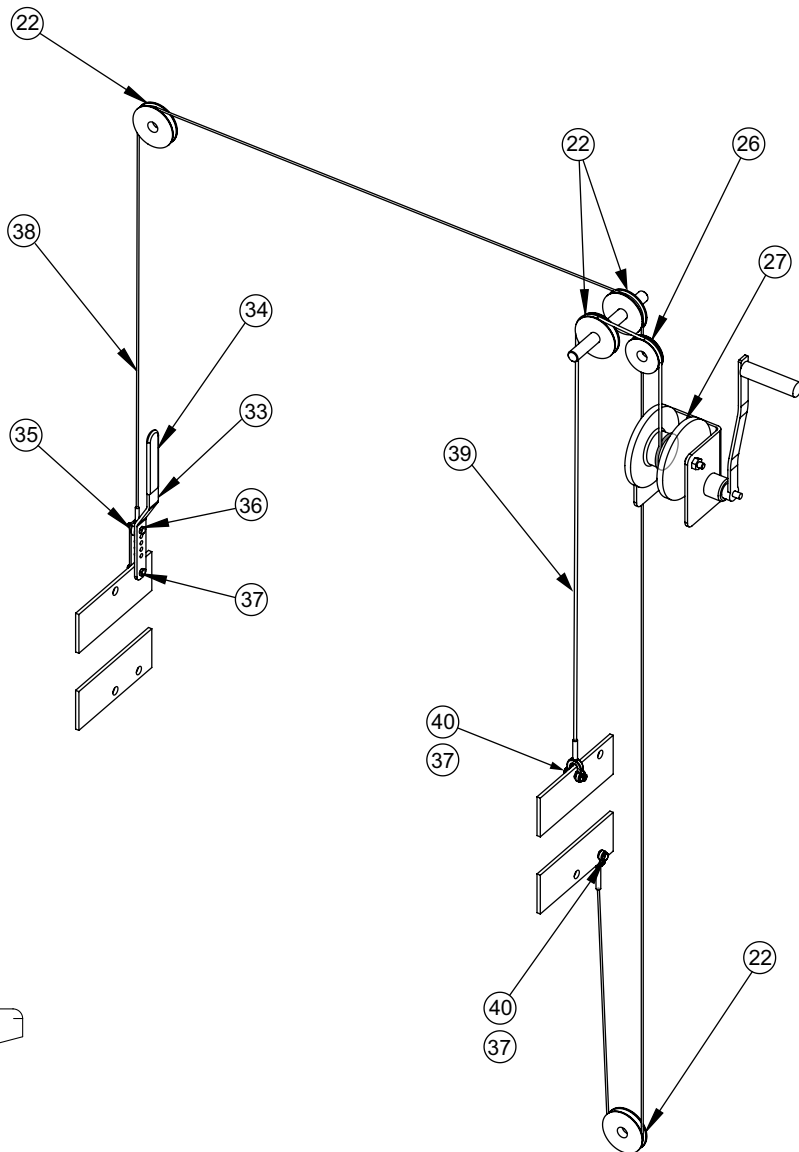
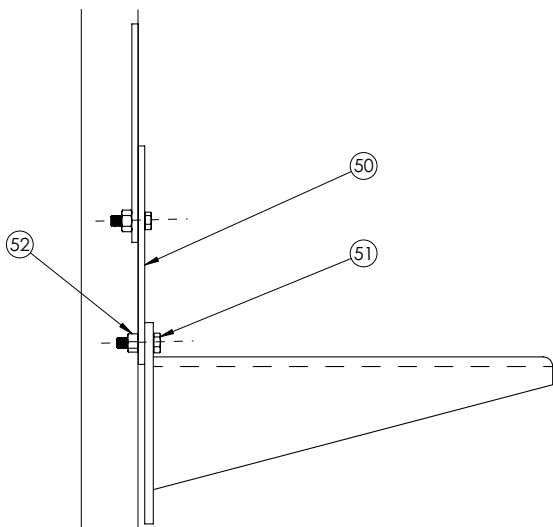


MOUNTING BRACKET
for P159 and 4016 HAND PUMP



MOUNTING BRACKET
for all ELECTRIC PUMPS and P460 HAND PUMP

NOTE for SPE5513DS, SPE5513DS-220, and SPE5513DSCE only: An extension plate (#50) is needed to lower pump mounting bracket so winch handle does not hit on top of pump.



CABLE DIAGRAM

Parts List Continued

PRESS FRAME ONLY	USED ON
60361	1845, 1846, 1847
SPF55	SPA556, SPA556CE, SPE556, SPE556-220, SPE556CE, SPM556, SPE5513, SPE5513-220, SPE5513R, SPE5513S, SPE5513S-220, SPE5513DS, SPE5513DS-220, SPE5513DSCE, SPM5513, SPE5513CE, SPE5513D, SPE5513D-220, SPE5513DCE, SPM556CE, SPM5513CE, SPE5513SCE

ITEM	PART NO.	DESCRIPTION	QTY.
1	10216	HEX NUT (3/4-10 UNC)	4
2	25849	FOOT ANGLE	2
3	10119	HEX HD. CAP SCREW (3/4-10 UNC×1-3/4 Lg.)	4
4	42471	L. H. UPRIGHT	1
5	202496	PLATE	2
6	10079	HEX HD. CAP SCREW (1/2-13 UNC × 1" Lg.)	4
7	25825	SCREW, ADJUST (1/2-13 × 3-1/2)	2
8	10208	HEX NUT (1/2-13 UNC)	4
9	12004	WASHER, PLAIN (0.54 × 1.06 × 0.10 STEEL)	**AR
10	202498	ROLLER	4
11	202497	BUSHING	4
12	12896	HEX. HD. CAP SCREW (1/2-13 UNC × 2-1/4 Lg.)	4
13	202490	SHAFT, PULLEY	1
14	16654	PIN, CLEVIS (.75 × 2.00)	1
15	10472	PIN, COTTER (.13 × 1.50)	1
16	50954	PLATE, CYL MNT (14.7 × 8 × 5" THD)	1
17	33328OR9	BOLSTER WELDMENT, UPPER 55 TON (Power Team)	2
	33328BL2	UPPER BOLSTER (OTC)	2
18	52380	SINGLE-ACTING CYLINDER (55 Ton 13-1/4" stroke) (All except SPE5513DS, SPE5513DS-220, SPE5513DSCE, SPE5513D, SPE5513D-220, and SPE5513DCE; See Form No. 101411)	1
	51682	DOUBLE-ACTING CYLINDER (55 Ton 13-1/8" stroke) (For SPE5513DS, SPE5513DS-220, SPE5513DSCE, SPE5513D, SPE5513D-220, and SPE5513DCE; See Form No. 101409)	1
19	12697	HEX HD. CAP SCREW (1"- 8 × 3" Lg.)	8
20	10089	HEX HD. CAP SCREW (1/2-13 × 2-1/2 Lg.)	2
21	12004	WASHER, PLAIN (0.54 × 1.06 × 0.10 STEEL)	1
22	16659	PULLEY (3" DIA.)	4
23	202468	SPACER	2
24	15013	LOCKNUT (1/2-13 UNC)	2
25	10221	HEX NUT (1"-8 UNC)	8
26	16653	PULLEY (2-1/2 DIA.)	1

Parts List Continued

ITEM	PART NO.	DESCRIPTION	QTY.
27	18895	WINCH	1
28	10049	HEX. HD. CAP SCREW (3/8-16 UNC × 1" Lg.)	3
29	10204	HEX NUT (3/8-16 UNC; NOTE: Two for mounting plate; Three for winch.)	5
30	42470	R. H. UPRIGHT	1
31	*25846	PIN ASSEMBLY (REPLACED WITH 25846-KIT)	4
32	51536OR9	LOWER BOLSTER (Power Team)	1
	51536BL2	LOWER BOLSTER (OTC)	1
33	38579	HANDLE, STRAP (For press)	1
34	17241	HANDLE GRIP	1
35	201929	CABLE ADJUSTER STRAP	1
36	10017	HEX HD. CAP SCREW (1/4-20 UNC × 1" Lg.)	2
37	12809	LOCKNUT (1/4-20 UNC)	4
38	202483	PRESS CABLE	1
39	204728	WINCH CABLE	1
40	10019	HEX HD. CAP SCREW (1/4-20 UNC × 1-1/4 Lg.)	2
41	206043	INSTRUCTION DECAL	1
42	36585	DECAL, TRADENAME POWER TEAM (55 TON)	1
	304984	TRADE NAME DECAL (For 1845, 1846, and 1847)	1
43	46896	WARNING DECAL	1
44	12029	WING NUT (5/16-18) (For mounting P159 or 4016 Hand Pump.)	3
45	12680	THUMB SCREW (5/16-18 × 1.25) (For mounting P159 or 4016 Hand Pump.)	3
46	42733WH2	PUMP MOUNTING BRACKET (For mounting P159 or 4016 Hand Pump.)	1
47	10052	HEX HD. CAP SCREW (3/8-16 UNC × 1-1/4 Lg.)	2
48	10798	HEX HD. CAP SCREW (1/2-20 UNF × 3/4 Lg.; For mounting Pump on SPE5513DS, SPE5513DS-220, and SPE5513DSCE)	4
	10048	HEX HD. CAP SCREW (3/8-16 × 7/8 Lg.; For mounting Pump on SPM5513, SPE5513S, and SPE5513S-220)	4
49	50931	PUMP MOUNTING BRACKET (For mounting all electric pumps and P460 HAND PUMP.)	1
50	44733	EXTENSION PLATE (For SPE5513DS, SPE5513DS-220, and SPE5513DSCE)	1
51	10052	HEX HD. CAP SCREW (3/8-16 × 1-1/4 Lg.; For SPE5513DS, SPE5513DS-220, and SPE5513DSCE)	2
52	10204	HEX NUT (3/8-16 UNC; For SPE5513DS, SPE5513DS-220, and SPE5513DSCE)	2
53	*2010230	PIN, HAIRPIN COTTER 0.17 x 3.5	4
PARTS INCLUDED BUT NOT SHOWN			
	350989	DECAL, CE UKCA (For SPA556CE, SPM556CE, SPE5513DSCE, SPE5513CE, SPM5513CE, and SPM556CE)	1

Parts List Continued

** AS REQUIRED

NOTE: Pump mounting hardware for SPE556, SPE556-220, SPE556CE, SPE5513, SPE5513-220, SPE5513CE, SPE5513D, SPE5513D-220, SPE5513DCE, and 1845 is included with the pump.

PART NUMBERS MARKED WITH AN (*) ARE CONTAINED IN REPAIR KIT P/N25846-KIT

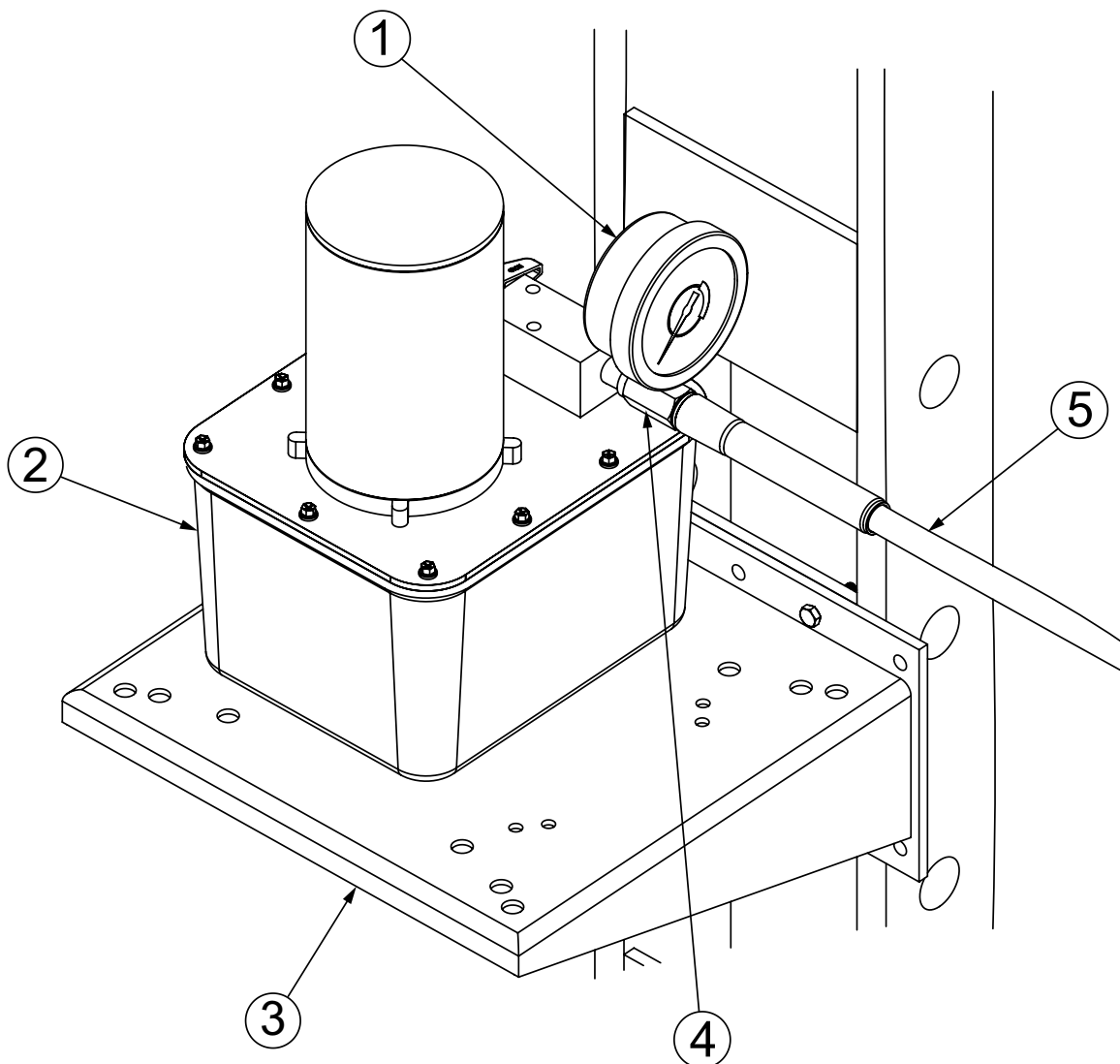
Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Power Team replacement parts!**

Additional questions can be directed to our Technical Services Department.

ELECTRIC PUMP

(USED ON SPE556, SPE556CE, SPE556-220, SPE5513, SPE5513-220, SPE5513CE, SPE5513D, SPE5513D-220, SPE5513DCE, and 1845)



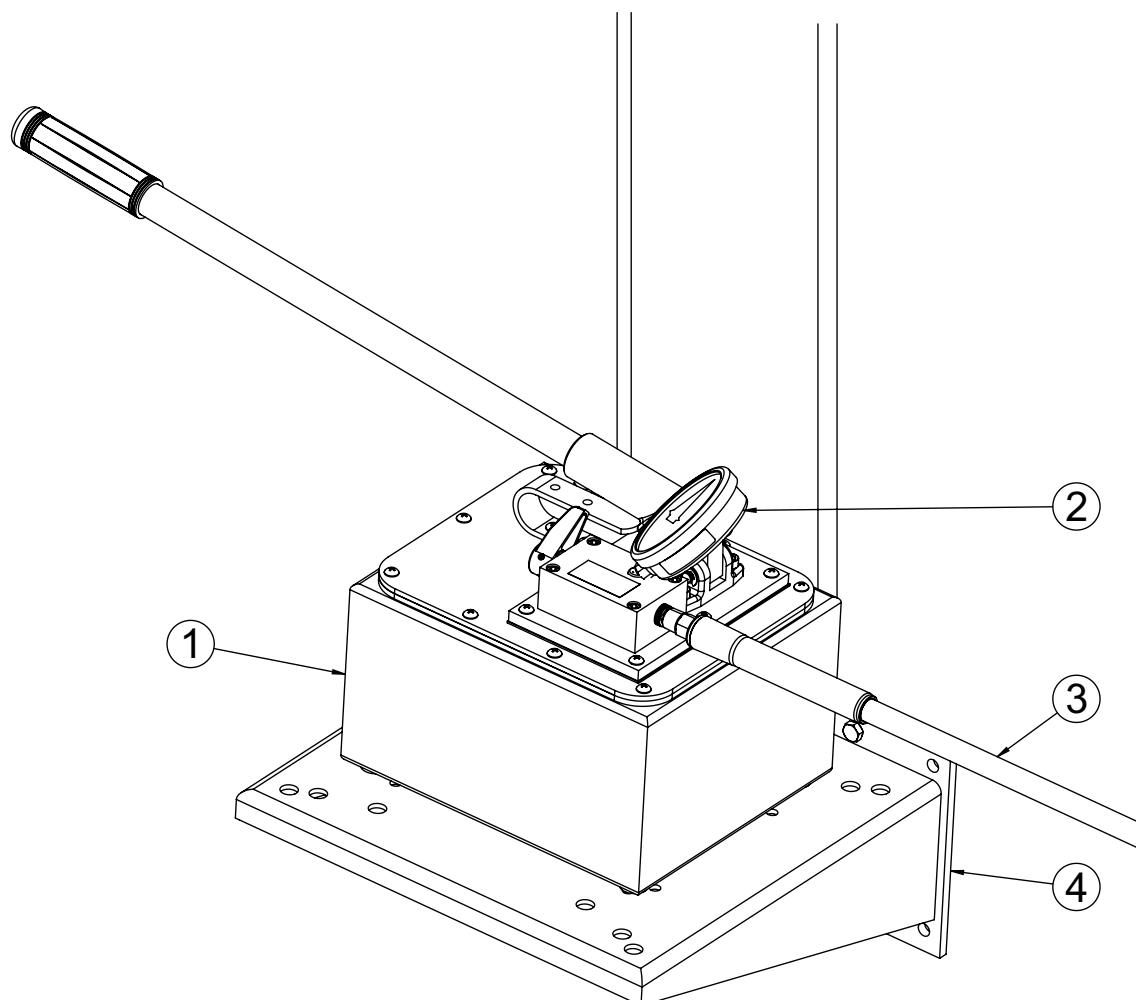
Parts List Continued

ITEM	PART NO.	DESCRIPTION	QTY.
1	9069	GAUGE (4",0-55 TON, C/R/RA/RD, Dry 2000 PSI)	1
2	4044	ELECTRIC PUMP 115V 60HZ (For 1845; See Form No. 100577)	1
	PE172	ELECTRIC PUMP 17 CU IN/MIN, 110/115V, 50/60 HZ (For SPE556 and SPE5513; See Form No. 100577)	1
	PE172-50-220	ELECTRIC PUMP 2W, 220V 50HZ, 2 GAL (For SPE556-220 and SPE5513-220; See Form No. 100585)	1
	PE172-E220	ELECTRIC PUMP 220V 50HZ (For SPE5513CE, and SPE556CE; See Form No. 108083)	1
	PE174	ELECTRIC PUMP 17 CU IN/MIN, 110/115V 50/60HZ S/D (For SPE5513D; See Form No. 100577)	1
	PE174-50-220	ELECTRIC PUMP 4W, ALUMNM, 220V 50HZ, S/D (For SPE5513D-220; See Form No. 100585)	1
	PE174-E220	ELECTRIC PUMP 220V 50HZ (For SPE5513DCE; See Form No. 108083)	1
3	50931	PUMP MOUNTING BRACKET	1
4	9670	TEE ADAPTER (1/4", 3/8" NPTF F, 3/8" NPTF M)	1
5	350158	HOSE, RUBBER (.38" INTERNAL DIA, 10') (For SPE556, 1845, SPE556-220, SPE5513, and SPE5513-220)	1
	36887	HOSE, POLYURETHANE (.25" ID, 8') (For SPE5513D and SPE5513D-220)	2
	9769E	HOSE, 10' POLYURETHANE ISO (For SPE556CE, SPE5513CE, and SPE5513DCE)	1
PARTS INCLUDED BUT NOT SHOWN			
	350989	DECAL, CE UKCA (For SPE556CE, SPE5513CE, SPE5513DCE, SPE5513SCE, and SPE5513DSCE)	1
NOTE: Pump mounting hardware is included with the pump for these presses.			

Parts List Continued

P460 HAND PUMP

(USED ON SPM5513 and SPM5513CE)

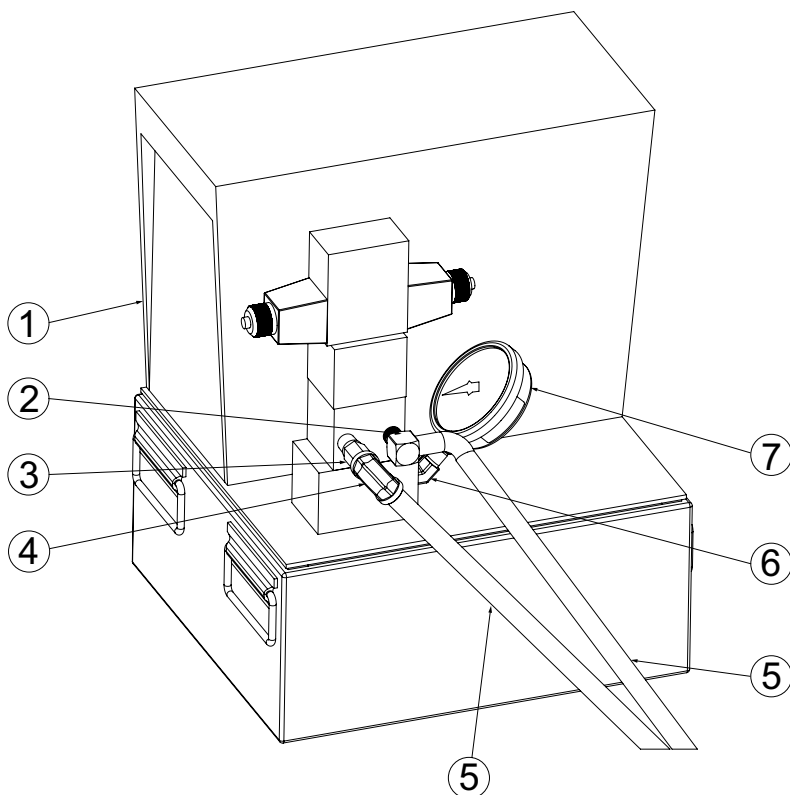


ITEM	PART NO.	DESCRIPTION	QTY.
1	P460	HAND PUMP (2-SPD, .294-7.35 CU IN/Stroke) (See Form No. 101475)	1
2	9069	GAUGE (4", 0-55 TON, C/R/RA/RD, Dry 2000 PSI)	1
3	350158	HOSE, RUBBER (.38" Internal DIA, 10') (For SPM5513)	1
	9769E	HOSE, 10' POLYURETHANE ISO (For SPM5513CE)	1
4	50931	PUMP MOUNTING BRACKET	1
PARTS INCLUDED BUT NOT SHOWN			
	350989	DECAL, CE UKCA (For SPE5513CE)	1

Parts List Continued

ELECTRIC PUMP

(USED ON SPE5513DS, SPE5513DS-220, SPE5513DSCE, and SPE5513SCE)

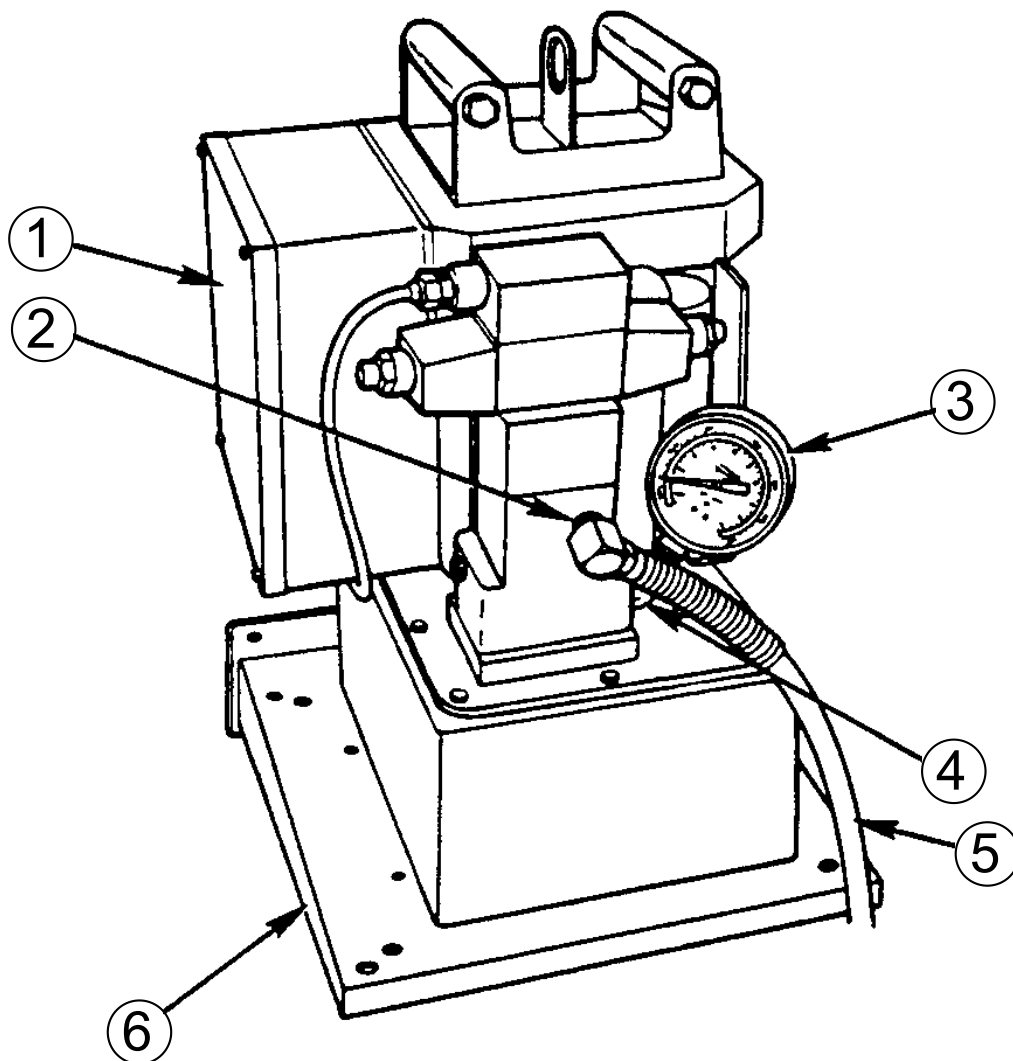


ITEM	PART NO.	DESCRIPTION	QTY.
1	PQ604S	ELECTRIC PUMP (60 CU IN/MIN, 230V, 60HZ, D) (For SPE5513DS; See Form No. 100384)	1
	PQ604S-50-220	ELECTRIC PUMP 4W, SLNOLD, 220V 50HZ, D (For SPE5513DS-220; See Form No. 100384)	1
	PE174SM-E220	ELECTRIC PUMP 4W, SLNOLD, 220V 50HZ, D (For SPE5513DSCE; See Form No. 108083)	1
	PE172S-E220	ELECTRIC PUMP RMT CNTRL, 220V 50HZ (For SPE5513SCE; See Form No. 108083)	1
2	10474	FITTING (90° ELB 3/8 NPTF M x 3/8 NPTF F)	1
3	9683	MALE CONNECT (2.25" LONG, 3/8" NPTF M)	1
4	10647	FITTING (90° ELB 3/8 NPTF F x 3/8 NPTF F)	1
5	36887	HOSE, POLYURETHANE (.25" ID, 8') (For SPE5513DS and SPE5513DS-220)	2
	9769E	HOSE, 10' POLYURETHANE ISO (For SPE5513SCE)	1
	9768E	HOSE, 8' POLYURETHANE ISO (For SPE5513DSCE)	1
6	10645	FITTING, 45° ELB 1/4 NPTF M X 1/4 NPTF F	1
7	9069	GAUGE 4", 0-55 TON, C/R/RA/RD, DRY 2000 PSI	1
PARTS INCLUDED BUT NOT SHOWN			
	350989	DECAL, CE UKCA (For SPE5513SCE)	1

Parts List Continued

ELECTRIC PUMP

(USED ON SPE5513S and SPE5513S-220)

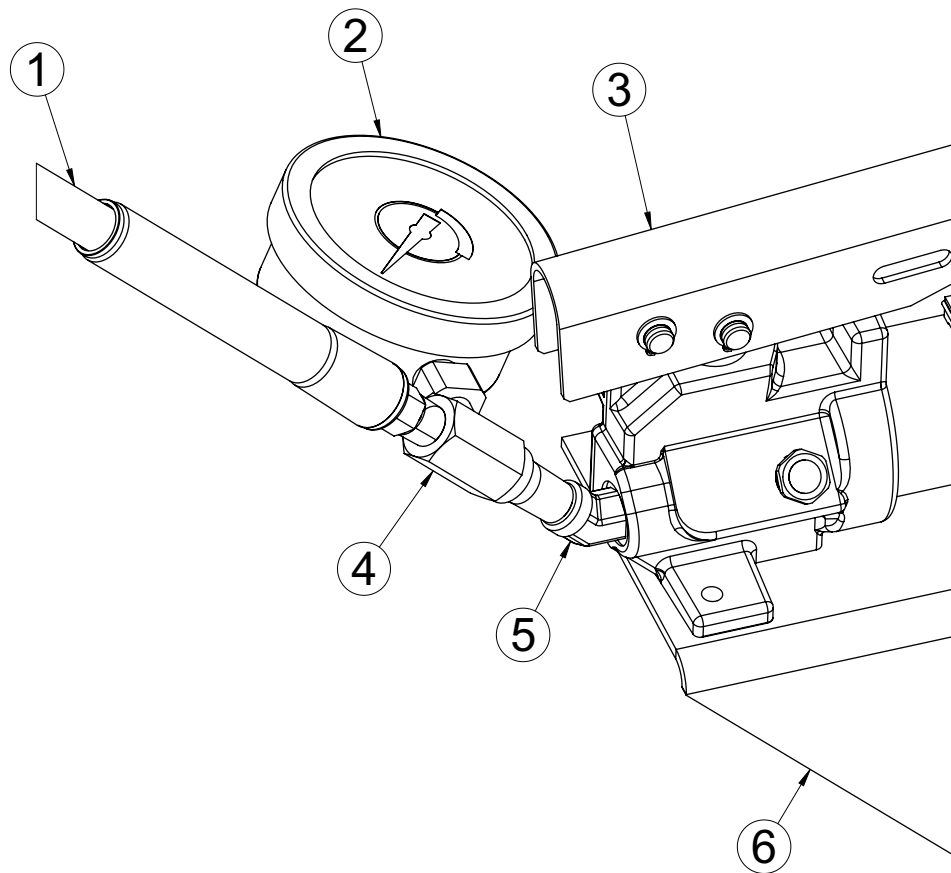


ITEM	PART NO.	DESCRIPTION	QTY.
1	PE213S	ELECTRIC PUMP 22 CU IN/MIN, 115/230V, 60HZ (For SPE5513S; See Form No. 100807)	1
	PE213S-50-220	ELECTRIC PUMP 3W, SLNOLD, 220V 50HZ (For SPE5513S-220; See Form No. 100807)	1
2	10474	FITTING, 90° ELB 3/8 NPTF M x 3/8 NPTF F	1
3	9069	GAUGE 4", 0-55 TON, C/R/RA/RD, DRY 2000 PSI	1
4	10645	FITTING, 45° ELB 1/4 NPTF M X 1/4 NPTF F	1
5	350158	HOSE, RUBBER .38" INTERNAL DIA, 10'	1
6	50931	BRACKET, PUMP MOUNTING	1
	10048	SCREW, HEX CAP (Not Shown; For mounting pump; 3/8-16 x 7/8 Lg.)	4

Parts List Continued

HAND PUMP

(USED ON SPM556, SPM556CE, and 1846)

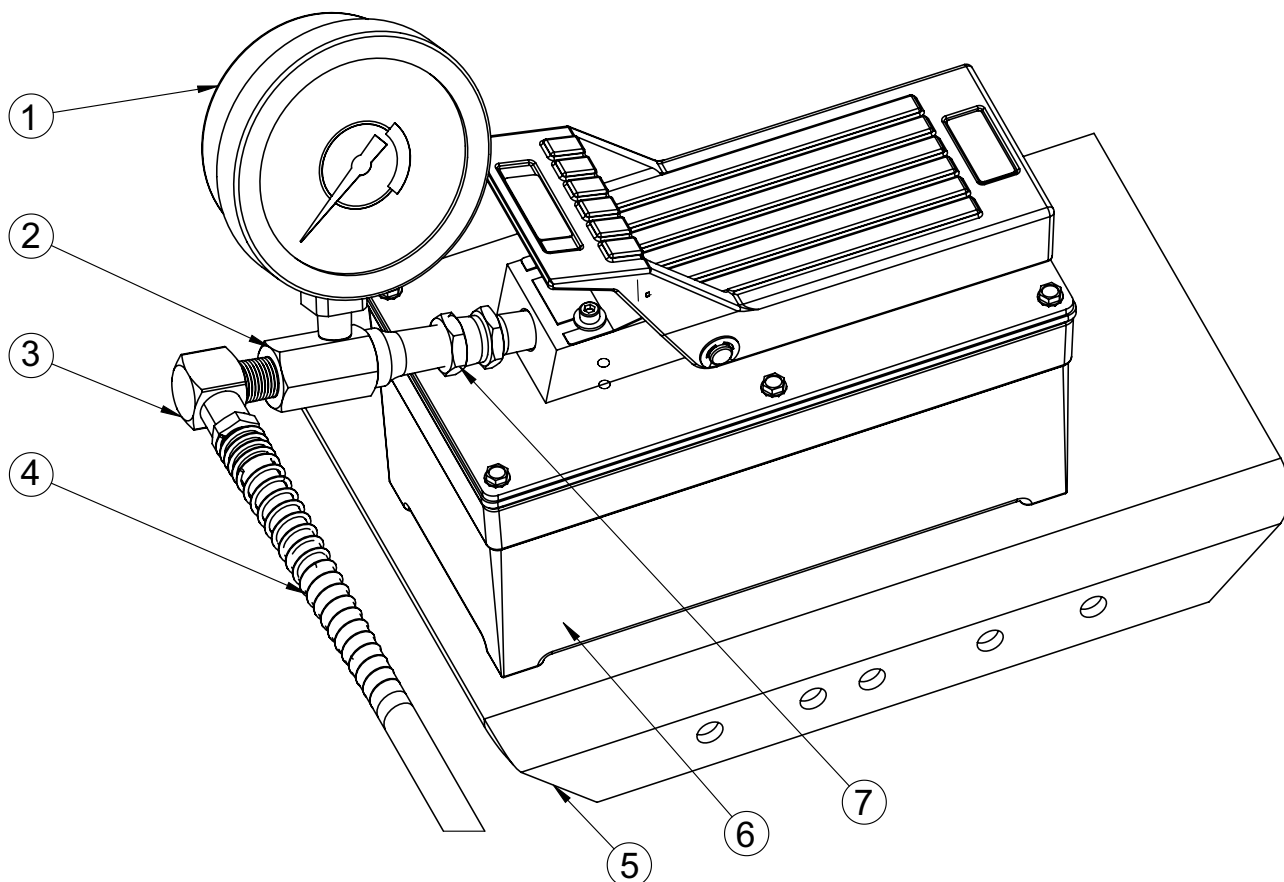


ITEM	PART NO.	DESCRIPTION	QTY.
1	350158	HOSE, RUBBER .38" INTERNAL DIA, 10' (For SPM556 and 1846)	1
	9769E	HOSE, 10' POLYURETHANE ISO (For SPM556CE)	1
2	9069	GAUGE 4", 0-55 TON, C/R/RA/RD, DRY 2000 PSI	1
3	4016	HAND PUMP TWO SPEED (For 1846; See Form No. 101800)	1
	P159	HAND PUMP 2-SPD, .160-2.6 CU IN/STROKE (For SPM556 and SPM556CE; See Form No. 101796)	1
4	9670	TEE ADAPTER 1/4", 3/8" NPTF F, 3/8" NPTF M	1
5	10648	FITTING, 45° ELB 3/8 NPTF M X 3/8 NPSM F	1
6	42733WH2	PUMP MOUNTING BRACKET	1
PARTS INCLUDED BUT NOT SHOWN			
	350989	DECAL, CE UKCA (For SPM556CE)	1

Parts List Continued

AIR PUMP

(USED ON SPA556, SPA556CE, and 1847)



ITEM	PART NO.	DESCRIPTION	QTY.
1	9069	GAUGE 4",0-55 TON,C/R/RA/RD,DRY 2000 PSI	1
2	9670	TEE ADAPTER 1/4", 3/8" NPTF F, 3/8" NPTF M	1
3	10474	FITTING, 90° ELB 3/8 NPTF M X 3/8 NPTF F	1
4	350158	HOSE, RUBBER .38" INTERNAL DIA, 10" (For 1847 and SPA556)	1
	9769E	HOSE, 10' POLYURETHANE ISO (For SPA556CE)	1
5	421125	PUMP MOUNTING BRACKET	1
6	4022	PUMP, AIR (For 1847; See Form No. 101695)	1
	PA6	PUMP, AIR/HYDRAULIC (For SPA556 and SPA556CE; See Form No. 101652)	1
7	10469	FITTING, STR 3/8 NPTF M X 3/8 NPSM F	2
PARTS INCLUDED BUT NOT SHOWN			
	350989	DECAL, CE UKCA (For SPA556CE)	1