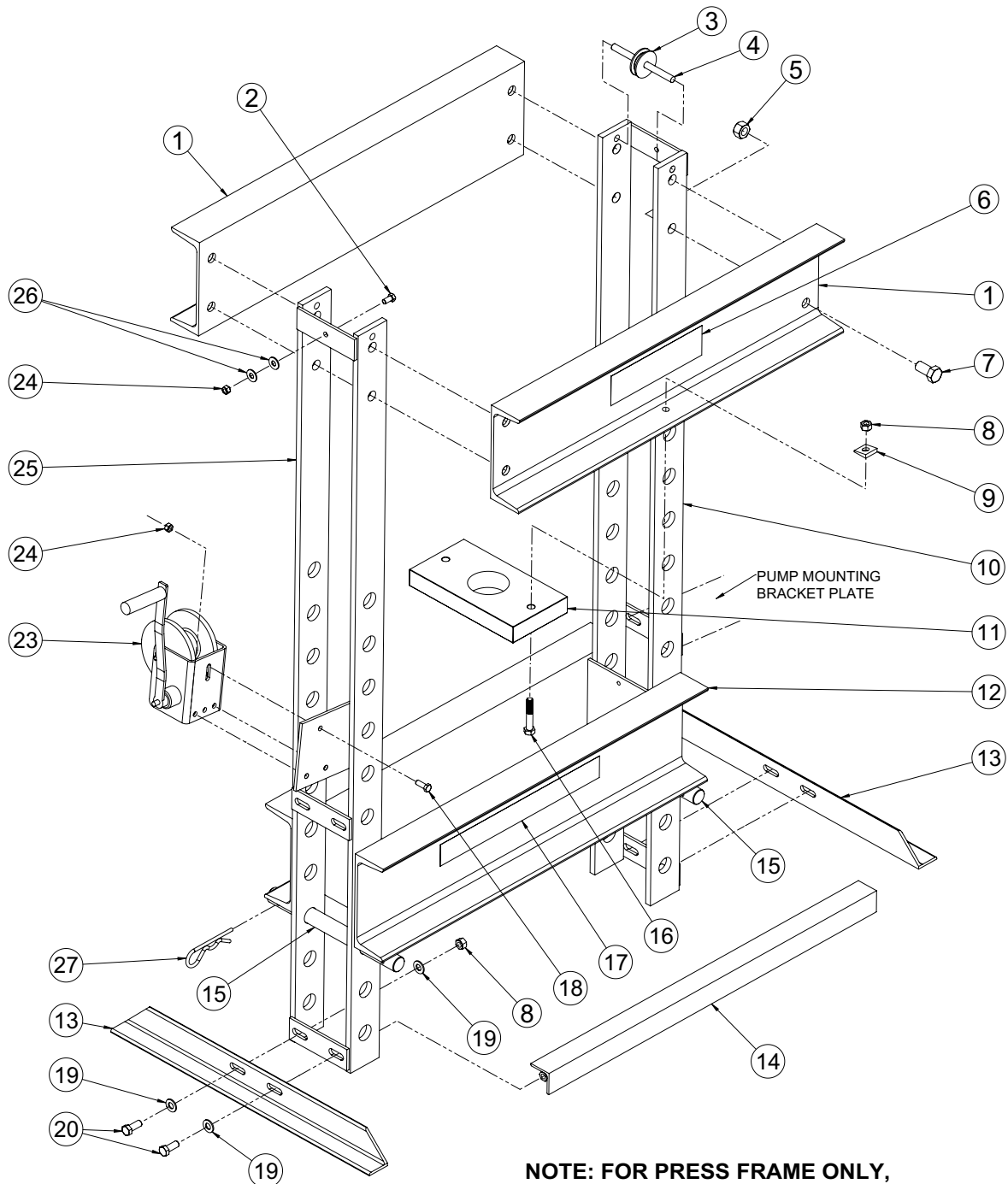


Parts List For:

014-00084	SPA256	SPM256
014-00085	SPA256CE	SPM256CE
1833	SPE256	
1834	SPE256-220	
1836	SPE256CE	

SHOP PRESS MAX. CAPACITY: 25 TONS



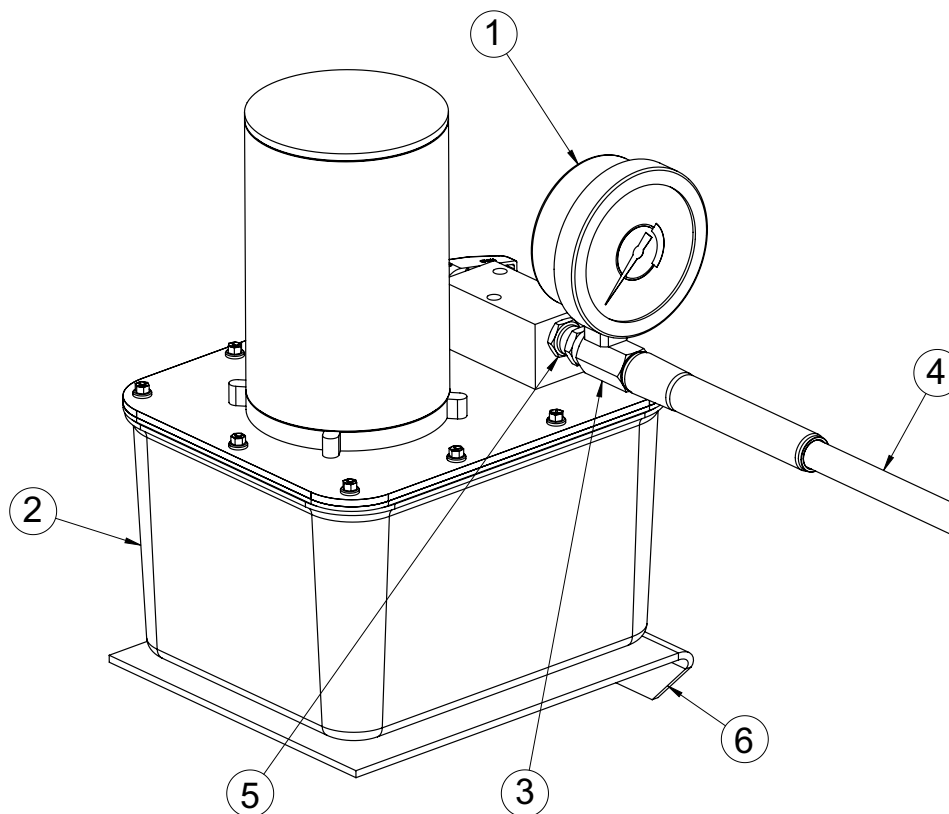
PARTS LIST

ITEM	PART NO.	DESCRIPTION	QTY.
1	34809-BL2	UPPER BOLSTER (For 1833, 1834, 014-00084, & 014-00085)	2
	34809OR9	UPPER BOLSTER (For SPA256, SPE256, SPE256-220, SPE256CE, SPM256, SPA256CE, & SPM256CE)	2
2	10046	CAP SCREW (3/8-16 UNC × 3/4 Lg.)	1
3	29695	PULLEY	3
4	29696	PULLEY AXLE	2
5	10216	NUT (3/4-10 UNC)	8
6	14601	TRADE NAME DECAL (For 1833 & 1834)	1
	36584	DECAL, TRADENAME POWER TEAM 25 TON (For SPA256, SPE256, SPE256-220, SPE256CE, SPM256, SPA256CE, & SPM256CE)	1
	12768	TRADE NAME DECAL (For 014-00084 & 014-00085)	1
7	10118	CAP SCREW (3/4-10 UNC × 1-1/2 Lg.)	8
8	10208	NUT (1/2-13 UNC)	4
9	10610	BEVEL WASHER (1/2" Bolt)	2
10	52149WH2	R.H. UPRIGHT	1
11	41629	RAM MOUNTING PLATE (11-1/4 × 6 × 3 -5/16 THD)	1
12	50760-BL2	LOWER BOLSTER (For 1833, 1834, 014-00084, & 014-00085)	1
	50760OR9	LOWER BOLSTER (For SPA256, SPE256, SPE256-220, SPE256CE, SPM256, SPA256CE, & SPM256CE)	1
13	304485	FOOT ANGLE	2
14	35573	SPACER ANGLE	1
15	*34555	BOLSTER PIN (REPLACED WITH HDT34555-KIT)	2
16	10090	CAP SCREW (1/2-13 UNC × 2-3/4 Lg.)	2
17	46896	WARNING DECAL	1
18	10049	CAP SCREW (3/8-16 UNC × 1" Lg.)	3
19	12004	WASHER, PLAIN (0.54 × 1.06 × 0.10 STEEL)	6
20	10080	SCREW (1/2-13×1-1/4 G2 HHCS ZC)	4
23	18895-1	WINCH, W/SAFETY BRAKE	1
24	10204	NUT (3/8-16 UNC)	4
25	52150	L.H. UPRIGHT	1
26	10231	WASHER, PLAIN (0.44 × 1.00 × 0.08 STEEL)	2
27	*2010229	PIN, HAIRPIN COTTER (0.25 X 5.0)	4
PARTS INCLUDED BUT NOT SHOWN			
	205331	PART NUMBER DECAL (For 014-00084)	1
	205333	PART NUMBER DECAL (For 014-00085)	1
	51426	CYLINDER (25 TON 6-1/4" STROKE) (see Form No. 101490)	1
PART NUMBERS MARKED WITH AN (*) ARE CONTAINED IN REPAIR KIT P/N HDT34555-KIT			

Parts List Continued

ELECTRIC PUMP

(Used on SPE256, SPE256-220, & SPE256CE)



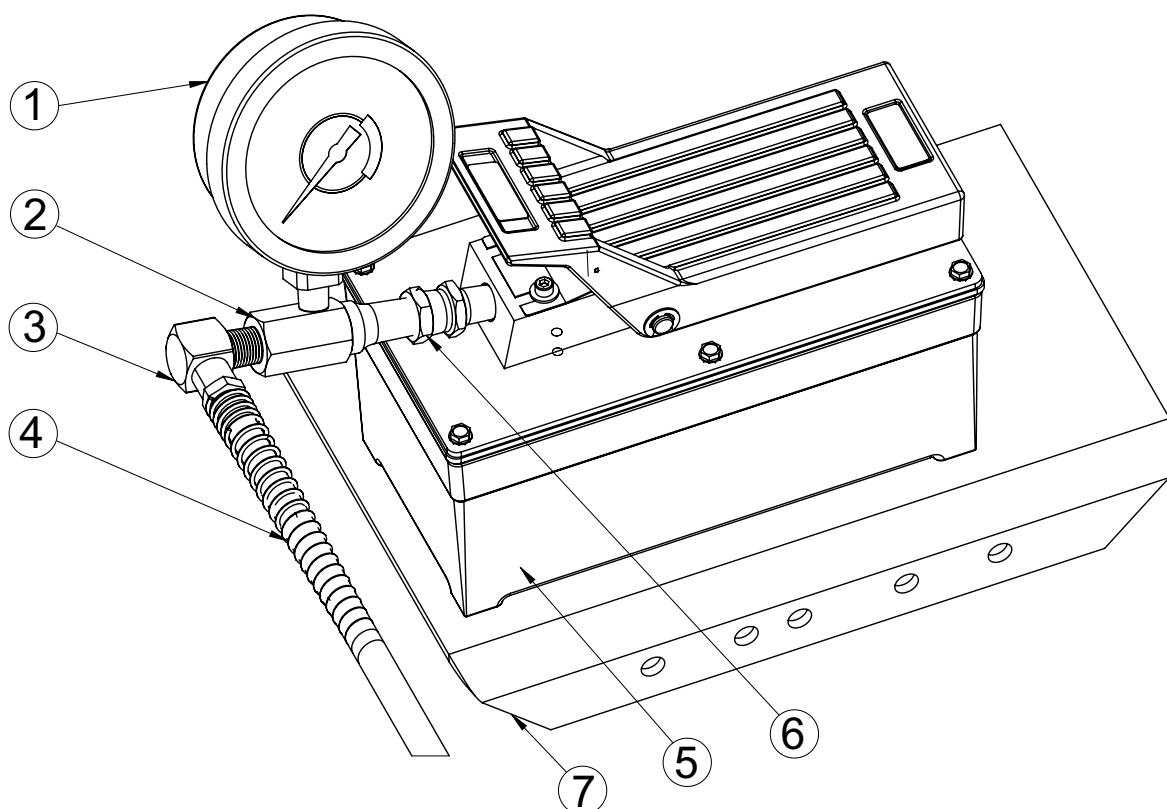
ITEM	PART NO.	DESCRIPTION	QTY.
1	9063	GAUGE (4", 0-25 TON, C/RD, Dry 2000 PSI)	1
2	PE172	ELECTRIC PUMP (17 CU IN/MIN, 110/115V, 50/60 HZ) (For SPE256; see NOTE; see Form No. 100577)	1
	PE172-50-220	ELECTRIC PUMP (2W, 220V 50HZ, 2 GAL) (For SPE256-220; see NOTE; see Form No. 100585)	1
	PE82-E220	ELECTRIC PUMP (220V 50HZ) (For SPE256CE; see NOTE; see Form No. 108120)	1
3	9670	TEE ADAPTER (1/4", 3/8" NPTF F, 3/8" NPTF M)	1
4	350158	HOSE, RUBBER (.38" INTERNAL DIA, 10')	1
5	10469	FITTING, STR (3/8 NPTF M × 3/8 NPSM F)	1
6	421125	PUMP MOUNTING BRACKET	1
PARTS INCLUDED BUT NOT SHOWN			
	350989	DECAL, CE UKCA (For SPE256CE)	1

NOTE: Pump mounting hardware for PE172, PE172-50-220 & SPE256CE is included with the pump.

Parts List Continued

AIR PUMP

(Used on 1834, 014-00084, SPA256, & SPA256CE)

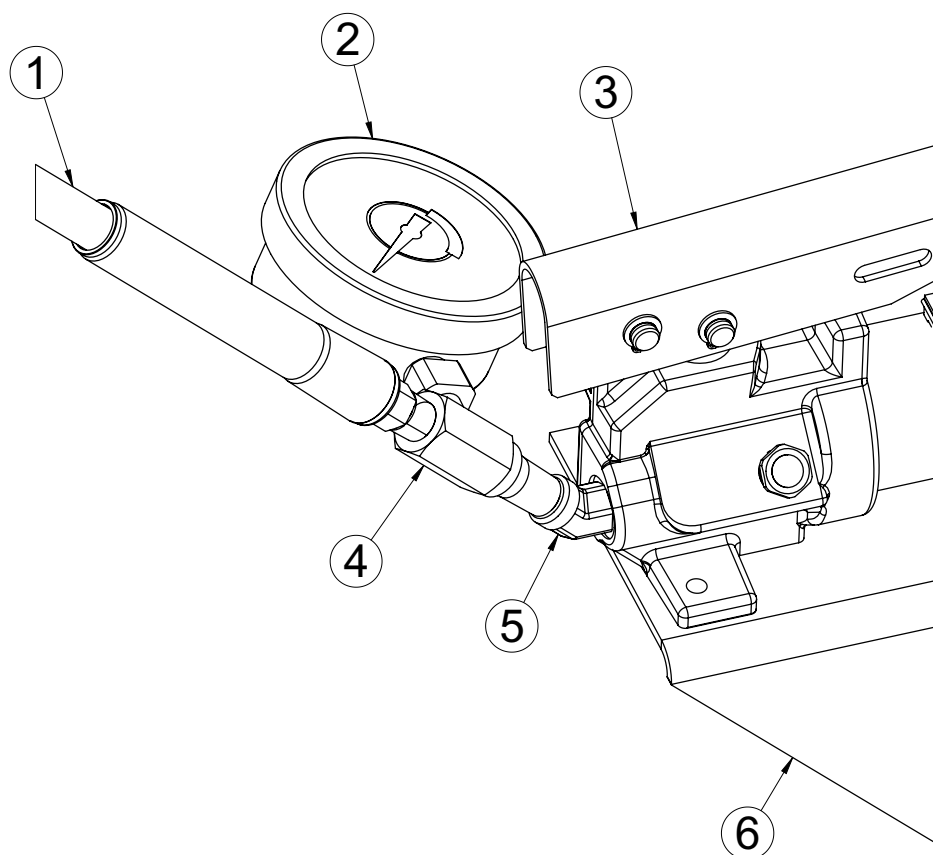


ITEM	PART NO.	DESCRIPTION	QTY.
1	9063	GAUGE (4", 0-25 TON, C/RD, DRY 2000 PSI) (For 1834, SPA256, & SPA256CE)	1
	9041	GAUGE (2.5", UNIVERSAL, DRY, 2500/500 PSI) (For 014-00084)	1
2	9670	TEE ADAPTER (1/4", 3/8" NPTF F, 3/8" NPTF M)	1
3	10474	FITTING (90° ELB 3/8 NPTF M × 3/8 NPTF F)	1
4	36887	HOSE, POLYURETHANE (.25" ID, 8'; For 1834 & 014-00084)	1
	36888	HOSE, POLYURETHANE (.25" ID, 10'; For SPA256)	1
	9769E	HOSE, 10' POLYURETHANE ISO (For SPA256CE)	1
5	4020	PUMP, AIR/HYDRAULIC (For 1834; see Form No. 101695)	1
	203398	AIR PUMP (For 014-00084; see Form NO. 101695)	1
	PA6	AIR PUMP (For SPA256 & SPA256CE; see Form No. 101695)	1
6	10469	FITTING, STR (3/8 NPTF M × 3/8 NPSM F)	1
7	421125	PUMP MOUNTING BRACKET	1
PARTS INCLUDED BUT NOT SHOWN			
	350989	DECAL, CE UKCA (For SPA256CE)	1

Parts List Continued

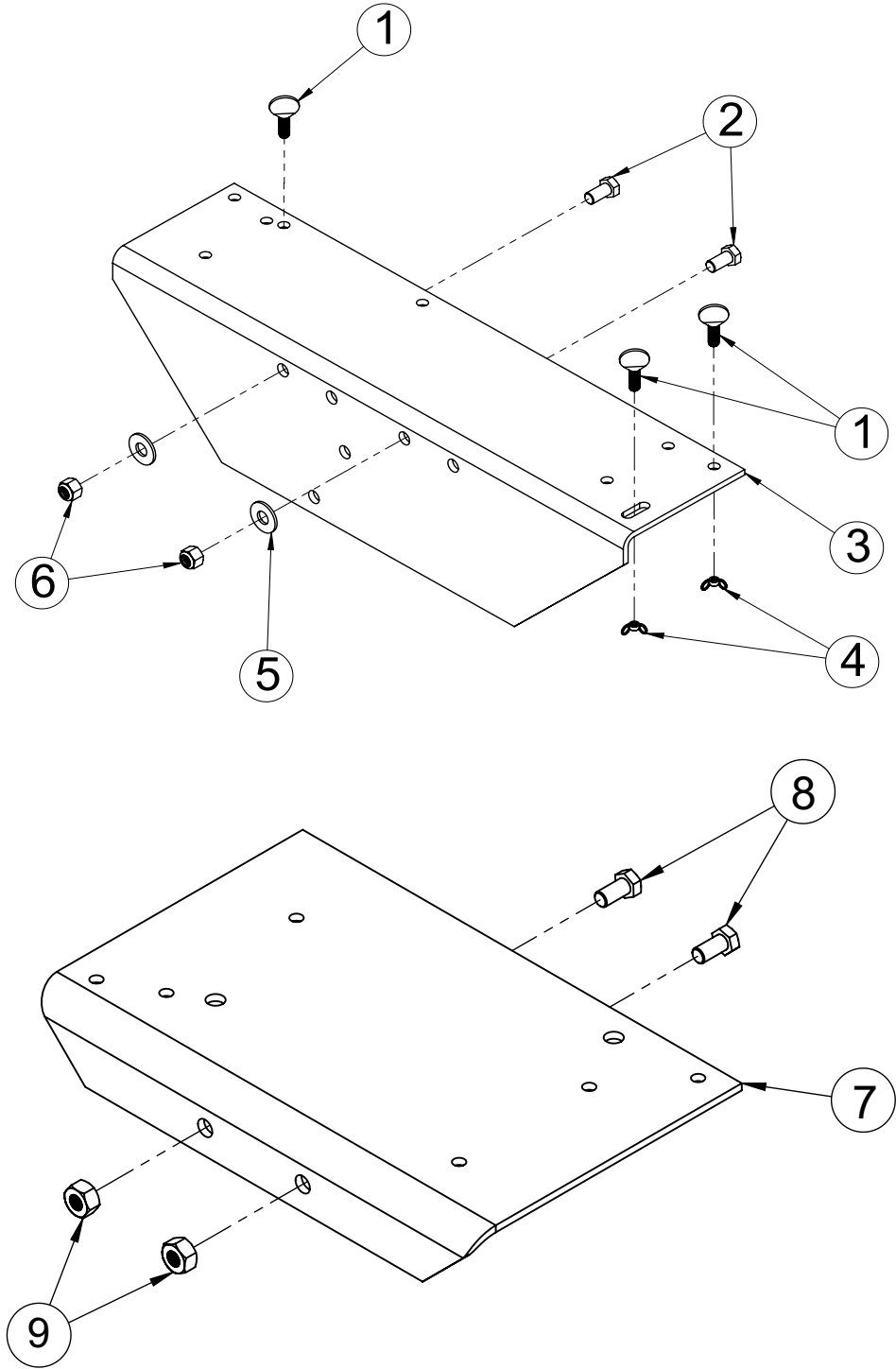
HAND PUMP

(Used on 1833, 014-00085, SPM256, & SPM256CE)



ITEM	PART NO.	DESCRIPTION	QTY.
1	36886	HOSE, POLYURETHANE (.25" ID, 6'; For 1833 & 014-00085)	1
	350157	HOSE, RUBBER (.38" ID, 6'; For SPM256 & SPM256CE)	1
2	9063	GAUGE (4", 0-25 TON, C/RD, DRY 2000 PS) (For 1833 & SPM256)	1
	9041	GAUGE (2.5", UNIVERSAL, DRY, 2500/500 PSI) (For 014-00085)	1
3	4002	PUMP, HAND SINGLE SPEED (For 1833; see Form No. 101741)	1
	61522	PUMP, HAND SINGLE SPEED (For 014-00085; see Form No. 101741)	1
	P59	PUMP, HAND (2-SPEED .16-.662 CU IN STROKE) (For SPM256 & SPM256CE; see Form No. 101744)	1
4	9670	TEE ADAPTER (1/4", 3/8" NPTF F, 3/8" NPTF M)	1
5	10648	FITTING (45D ELB 3/8 NPTF M X 3/8 NPSM F)	1
6	42733WH2	PUMP MOUNTING BRACKET	1
PARTS INCLUDED BUT NOT SHOWN			
	350989	DECAL, CE UKCA (For SPM256CE)	1

PUMP MOUNTING BRACKETS



PRESS FRAME ONLY	USED ON
60178	1833, 1834
203400	014-00084, 014-00085
212220	SPA256, SPE256, SPE256-220, SPE256CE, SPM256, SPM256CE, SPA256CE

Parts List Continued

PUMP MOUNTING BRACKETS

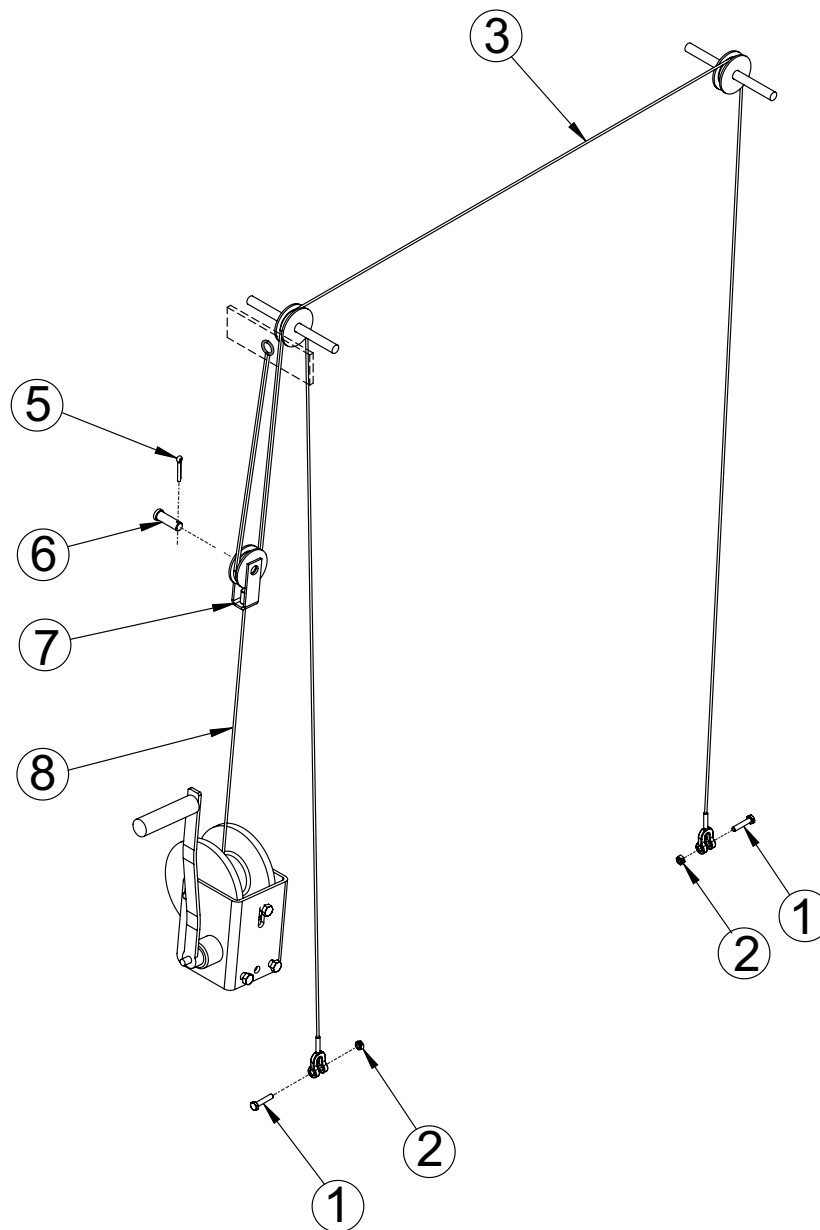
ITEM	PART NO.	DESCRIPTION	QTY.
1	12680	SCREW, THUMB (5/16-18 × 1.25) (For mounting hand pumps)	3
2	10049	SCREW, HEX (3/8-16 UNC × 1" Lg.)	2
3	42733WH2	PUMP MOUNTING BRACKET	1
4	12029	NUT, WING (5/16-18) (For mounting hand pumps)	3
5	10231	WASHER, PLAIN (0.44 × 1.00 × 0.08 STEEL)	2
6	12013	NUT, 3/8-16 HEX LOCK	2
7	421125	PUMP MOUNTING BRACKET (For SPA256, SPA256CE, SPE256, SPE256-220, & SPE256CE)	1
8	10046	SCREW, HEX CAP (3/8-16 X 0.75)	2
9	10204	NUT (3/8-16 UNC)	2

Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Power Team replacement parts!**

Additional questions can be directed to our Technical Services Department.

CABLE ASSEMBLY



ITEM	PART NO.	DESCRIPTION	QTY.
1	10019	CAP SCREW (1/4-20 UNC × 1-1/4 Lg.)	2
2	12809	LOCKNUT (1/4-20 UNC)	2
3	200988	PRESS CABLE	1
4	10524	COTTER PIN	1
5	16385	CLEVIS PIN	1
6	35730	PULLEY BRACKET	1
7	204730	WINCH CABLE	1