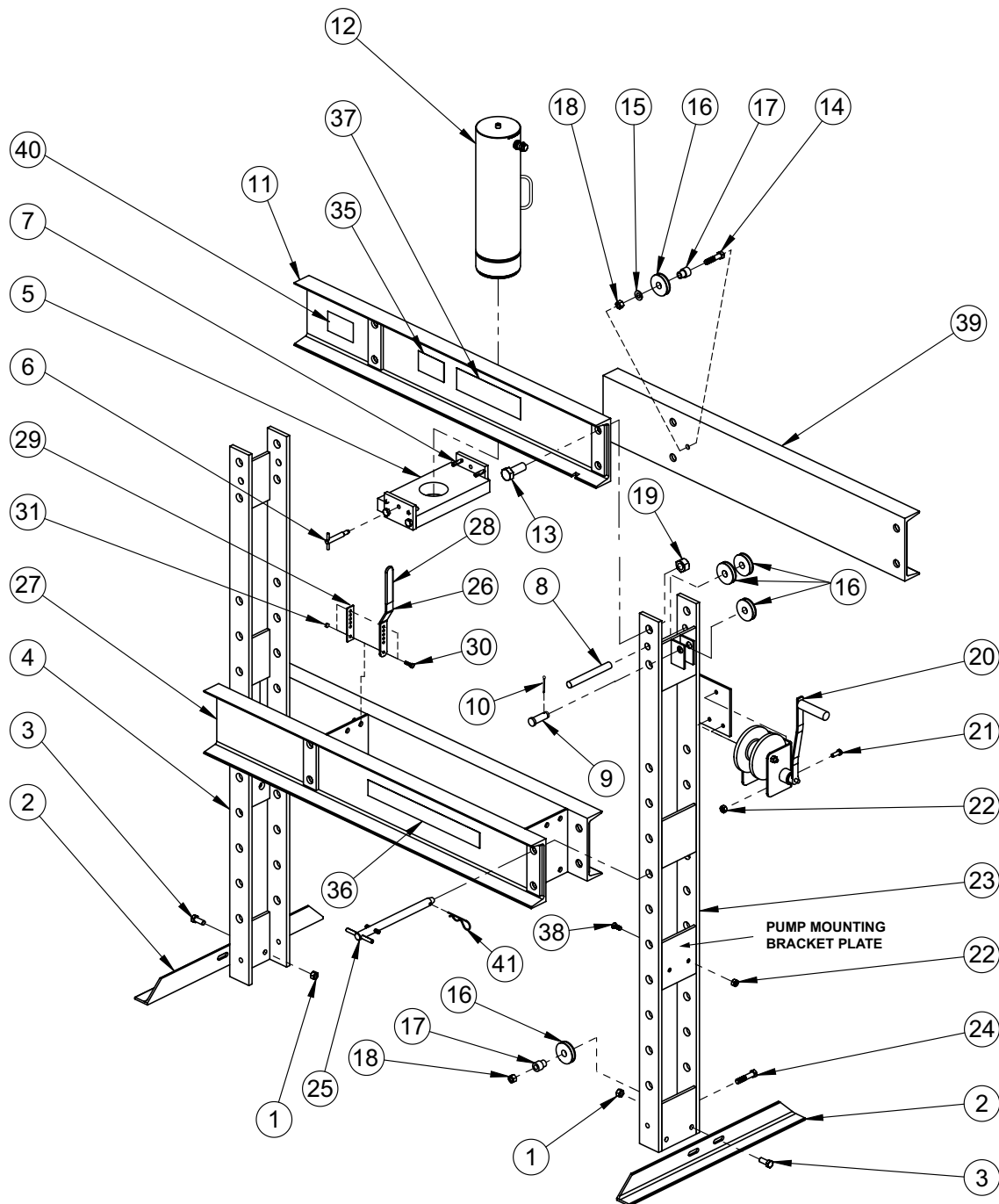


Parts List For:

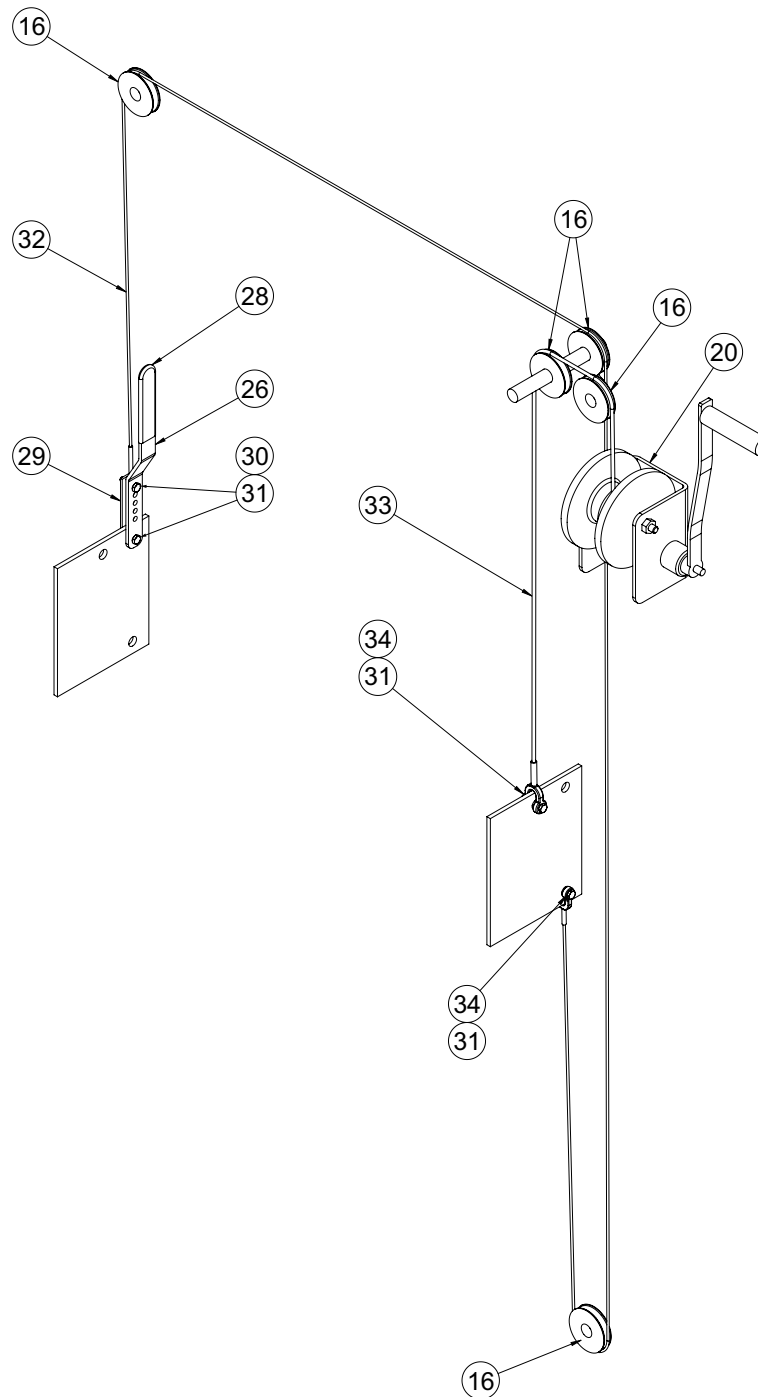
1826	SPE2514DS
1840	SPE2514DS-220
1841	SPE2514DSCE
SPA2514	SPE2514S
SPA2514CE	SPE2514S-220
SPE2514	SPE2514SCE
SPE2514-220	SPM2514
SPE2514CE	SPM2514CE

HYDRAULIC SHOP PRESS (MAX. CAPACITY: 25 TONS)



NOTE: Items 22 and 38 are used to mount Pump Mounting Bracket

PARTS LIST



CABLE DIAGRAM

PRESS FRAME ONLY	USED ON
61275	1826, 1840, 1841
211200	SPA2514, SPA2514CE, SPE2514, SPE2514S, SPE2514DS, SPE2514-220, SPE2514CE, SPE2514S-220, SPE2514SCE, SPE2514DS-220, SPM2514, SPE2514DSCE, and SPM2514CE

Parts List Continued

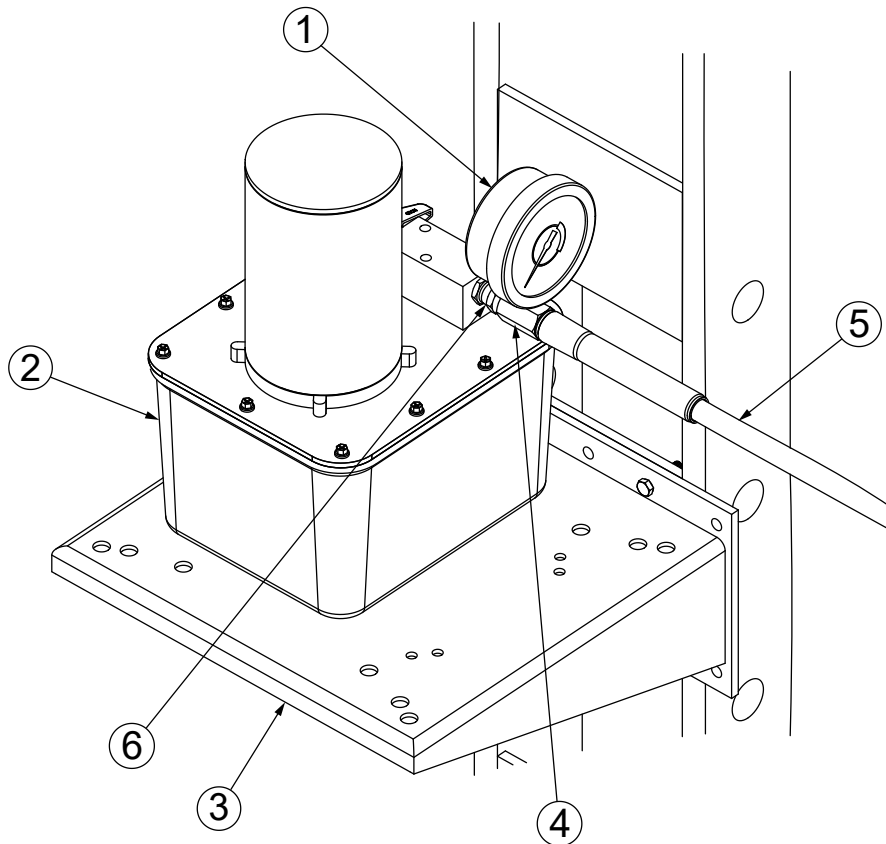
ITEM	PART NO.	DESCRIPTION	QTY.
1	10208	HEX NUT (1/2-13 UNC)	4
2	304485	FOOT ANGLE	2
3	10080	HEX HD. CAP SCREW (1/2-13 UNC × 1-1/4 lg.)	4
4	42462	L.H. UPRIGHT	1
5	42412	RAM MOUNTING PLATE 420907 W/BRACKETS (For all except SPE2514DS, SPE2514DS-220, and PE2514DSCE)	1
	43560	RAM MOUNTING PLATE (For SPE2514DS, SPE2514DS-220, and SPE2514DSCE)	1
6	25825	SCREW, ADJUST (1/2-13 × 3-1/2)	1
7	10611	ROIL PIN (3/8 Dia. × 1-1/2 lg.)	3
8	202469	SHAFT, PULLEY	1
9	16654	PIN, CLEVIS (.75 × 2.00)	1
10	10472	PIN, COTTER (.13 × 1.50)	1
11	32578OR9	UPPER FRONT BOLSTER (For SPA2514, SPE2514, SPE2514-220, SPE2514CE, SPE2514DS, SPE2514DS-20, SPE2514S, SPE2514S-220, SPE2514SCE, SPM2514, SPM2514CE, SPA2514CE, and SPE2514DSCE)	1
	32578-BL2	UPPER FRONT BOLSTER (For 1826, 1840, and 1841)	1
12	52025	SINGLE-ACTING CYLINDER 25 TON 14-1/4" STROKE (For all except SPE2514DS, SPE2514DS-220, and SPE2514DSCE; See Form No. 101490)	1
	RD2514	DOUBLE-ACTING CYLINDER 25 TON, 14-1/4" Stroke (For SPE2514DS, SPE2514DS-220, and SPE2514DSCE; See Form No. 100307)	1
13	12687	HEX HD. CAP SCREW (7/8-9 UNC × 2-1/4 Lg.)	8
14	12896	HEX HD. CAP SCREW (1/2-13 UNC × 2-1/4 Lg.)	1
15	12004	WASHER, PLAIN (0.54 × 1.06 × 0.10 STEEL)	1
16	16653	PULLEY, (2-1/2" DIA)	5
17	202468	SPACER	2
18	15013	NUT, HEX LOCK (1/2-13 UNC)	2
19	10219	HEX NUT (7/8-9 UNC)	8
20	18895-1	WINCH, W/SAFETY BRAKE	1
21	10049	HEX HD. CAP SCREW (3/8-16 UNC × 1" Lg.)	3
22	10204	HEX NUT (3/8-16 UNC; For all except 1840, SPA2514, and SPA2514CE)	5
		HEX NUT (3/8-16 UNC; For 1840, SPA2514, and SPA2514CE)	3
23	42466	R.H. UPRIGHT	1
24	10089	HEX HD. CAP SCREW (1/2-13 UNC × 2-1/2 Lg.)	1
25	*25840	PIN ASSY (REPLACED WITH 25840-KIT)	4
26	38579	HANDLE, STRAP (For press)	1

Parts List Continued

ITEM	PART NO.	DESCRIPTION	QTY.
27	51510OR9	LOWER BOLSTER (For SPA2514, SPE2514, SPE2514-220, SPE2514CE, SPE2514DS, SPE2514DS-220, SPE2514S, SPE2514S-220, SPE2514SCE, SPM2514, SPM2514CE, SPA2514CE, and SPE2514DSCE)	1
	51510-BL2	LOWER BOLSTER (For 1826, 1840, and 1841)	1
28	17241	HANDLE GRIP	1
29	201929	CABLE ADJUSTING STRAP	1
30	10017	HEX HD. CAP SCREW (1/4-20 UNC × 1" Lg.)	2
31	12809	NUT, HEX LOCK (1/4-20 UNC)	4
32	202473	PRESS CABLE	1
33	204728	WINCH CABLE	1
34	10019	CAP SCREW (1/4-20 UNC × 1-1/4 Lg.)	2
35	206043	INSTRUCTION DECAL	1
36	46896	DECAL, WARNING PRESS	1
37	36584	DECAL, TRADENAME POWER TEAM 25 TON (For SPA2514, SPE2514, SPE2514-220, SPE2514CE, SPE2514DS, SPE2514DS-220, SPE2514S, SPE2514S-220, SPE2514SCE, SPM2514, SPM2514CE, SPA2514CE, and SPE2514DSCE)	1
	14601	TRADE NAME DECAL (For 1826, 1840, and 1841)	1
38	10189	SCREW, FLAT (3/8-16 × 1.00; For all except 1840 and SPA2514)	2
39	33335OR9	UPPER REAR BOLSTER (For SPA2514, SPE2514, SPE2514-220, SPE2514CE, SPE2514DS, SPE2514DS-220, SPE2514S, SPE2514S-220, SPE2514SCE, SPM2514, SPM2514CE, SPA2514CE, and SPE2514DSCE)	1
	33335-BL2	UPPER REAR BOLSTER (For 1826, 1840, and 1841)	1
40	14401	OPEN THROAT DECAL (For 1826, 1840, and 1841)	1
41	*2010230	PIN, HAIRPIN COTTER 0.17 x 3.5	4
PARTS INCLUDED BUT NOT SHOWN			
	216703	MADE IN USA DECAL (For 1826, 1840, and 1841)	1
	216819	MADE IN USA DECAL (For SPA2514, SPE2514, SPE2514-220, SPE2514CE, SPE2514DS, SPE2514DS-220, SPE2514S, SPE2514S-220, SPE2514SCE, SPM2514, SPM2514CE, SPA2514CE, and SPE2514DSCE.)	1
	10469	FITTING, STR 3/8 NPTF M × 3/8 NPSM F (USED WITH CYLINDER; For SPE2514, SPE2514-220, SPE2514CE, SPE2514S, SPE2514S-220, SPE2514SCE, SPM2514, and SPM2514CE.)	1
	9798	HALF COUPLER, HYD (3/8" NPTF M; For SPE2514DS, SPE2514DS-220, and SPE2514DSCE)	2
PART NUMBERS MARKED WITH AN (*) ARE CONTAINED IN REPAIR KIT P/N 25840-KIT			

Parts List Continued

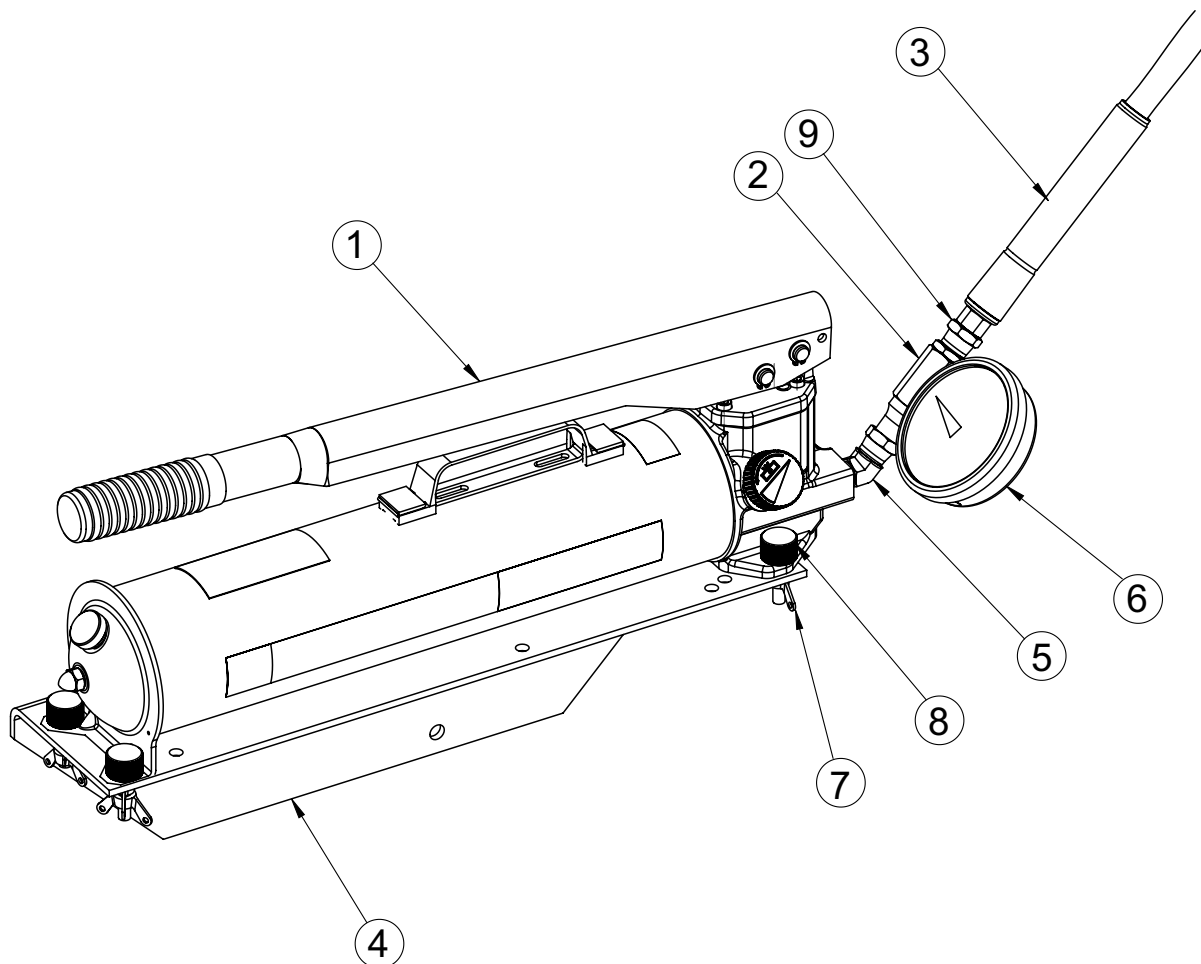
ELECTRIC PUMP (USED ON 1841, SPE2514, SPE2514-220, and SPE2514CE)



ITEM	PART NO.	DESCRIPTION	QTY.
1	9063	GAUGE, 4", 0-25 TON, C/RD, DRY 2000 PSI	1
2	4044	ELECTRIC PUMP 115V 60HZ (For 1841; See Form No. 100577)	1
	PE172	ELECTRIC PUMP 17 CU IN/MIN, 110/115V, 50/60 HZ (For SPE2514; See Form No. 100577)	1
	PE172-50-220	ELECTRIC PUMP 2W, 220V 50HZ, 2 GAL (For SPE2514-220; See Form No. 100585)	1
	PE82-E220	ELECTRIC PUMP 220V 50HZ (For SPE2514CE; See Form No. 108120)	1
3	50931	PUMP MOUNTING BRACKET	1
4	9670	TEE ADAPTER 1/4", 3/8" NPTF F, 3/8" NPTF M	1
5	350158	HOSE, RUBBER .38" INTERNAL DIA, 10' (For 1841,SPE2514, and SPE2514-220)	1
	9769E	HOSE, 10' POLYURETHANE ISO (For SPE2514CE)	1
6	10469	FITTING, STR 3/8 NPTF M × 3/8 NPSM F	1
PARTS INCLUDED BUT NOT SHOWN			
	350989	DECAL, CE UKCA (For SPE2514CE)	1
NOTE: PUMP MOUNTING HARDWARE IS INCLUDED WITH THE PUMP FOR THESE PRESSES			

Parts List Continued

HAND PUMP (USED ON 1826, SPM2514, and SPM2514CE)

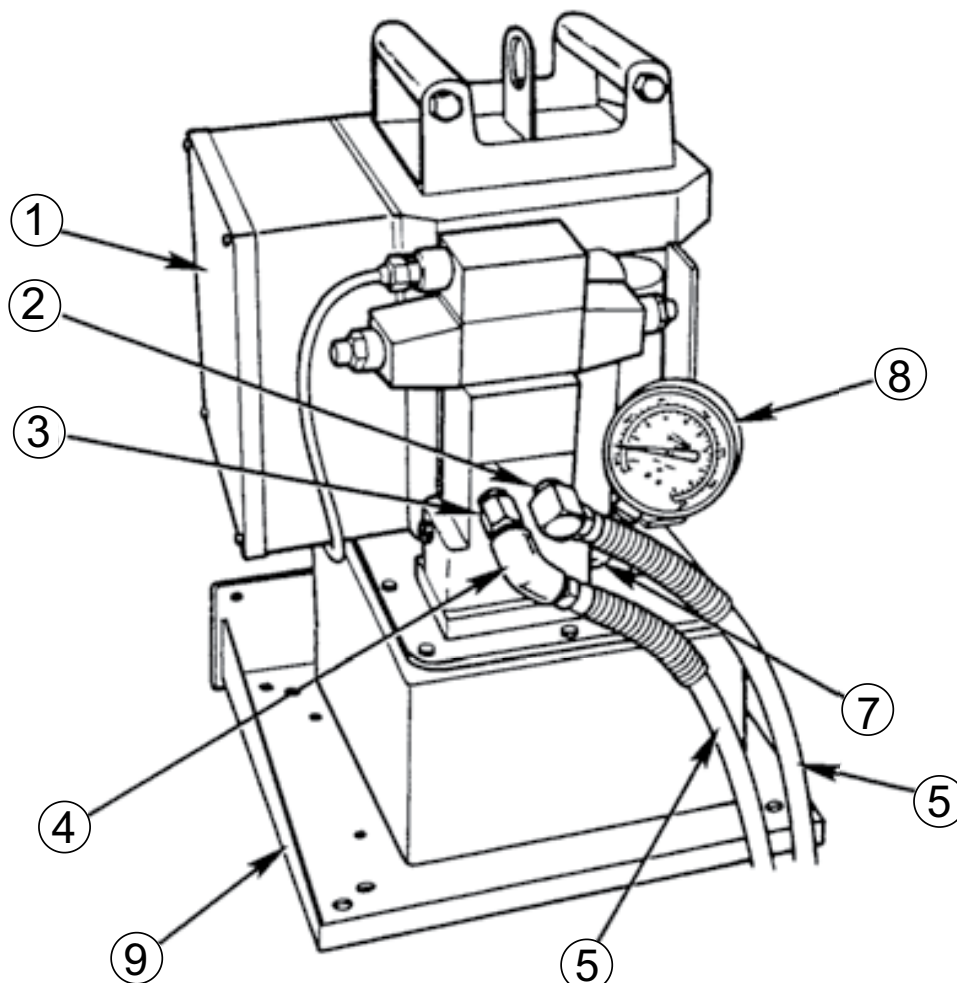


ITEM	PART NO.	DESCRIPTION	QTY.
1	4016	HAND PUMP 2-SPD (For 1826; See Form No. 101800)	1
	P159	HAND PUMP 2-SPD, .160-2.6 CU IN/Stroke (For SPM2514 and SPM2514CE; SEE FORM NO. 101796)	1
2	9670	TEE ADAPTER 1/4", 3/8" NPTF F, 3/8" NPTF M	1
3	350158	HOSE, RUBBER .38" INTERNAL DIA, 10 (For 1826, SPM2514, and SPM2514-220)	1
	9769E	HOSE, 10' POLYURETHANE ISO (For SPM2514CE)	1
4	42733WH2	PUMP MOUNTING BRACKET	1
5	10648	FITTING, 45° ELB 3/8 NPTF M × 3/8 NPSM F	1
6	9063	GAUGE, 4", 0-25 TON, C/RD, DRY 2000 PSI	1
7	12029	WING NUT 5/16-18	3
8	12680	THUMB SCREW 5/16-18 × 1.25	3
9	10469	STRAIGHT FITTING 3/8 NPTF M × 3/8 NPSM F	1
PARTS INCLUDED BUT NOT SHOWN			
	350989	DECAL, CE UKCA (For SPE2514CE)	1

Parts List Continued

ELECTRIC PUMP

(USED ON SPE2514S, SPE2514DS, SPE2514SCE, SPE2514S-220, SPE2514DS-220, and SPE2514DSCE)



ITEM	PART NO.	DESCRIPTION	QTY.
1	PE213S	ELECTRIC PUMP 22 CU IN/MIN, 115/230V, 60HZ (For SPE2514S; See Form No. 100807)	1
	PE213S-50-220	ELECTRIC PUMP 3W, SLNOID, 220V 50HZ (For SPE2514S-220; See Form No. 100807)	1
	PE214S	ELECTRIC PUMP E 22 CU IN/MIN, 115/230V, 60HZ, DBL (For SPE2514DS; See Form No. 100807)	1
	PE214S-50-220	ELECTRIC PUMP 4W, SOLENOID, 220V 50HZ, 2 GAL (For SPE2514DS-220; See Form No. 100807)	1
	PE82S-E220	ELECTRIC PUMP 4W, SOLENOID, 220V 50HZ, 2 GAL (For SPE2514SCE; See Form No. 108120)	1
	PE84SM-E220	ELECTRIC PUMP 220V 50HZ (For SPE2514DSCE; See Form No. 108120)	1

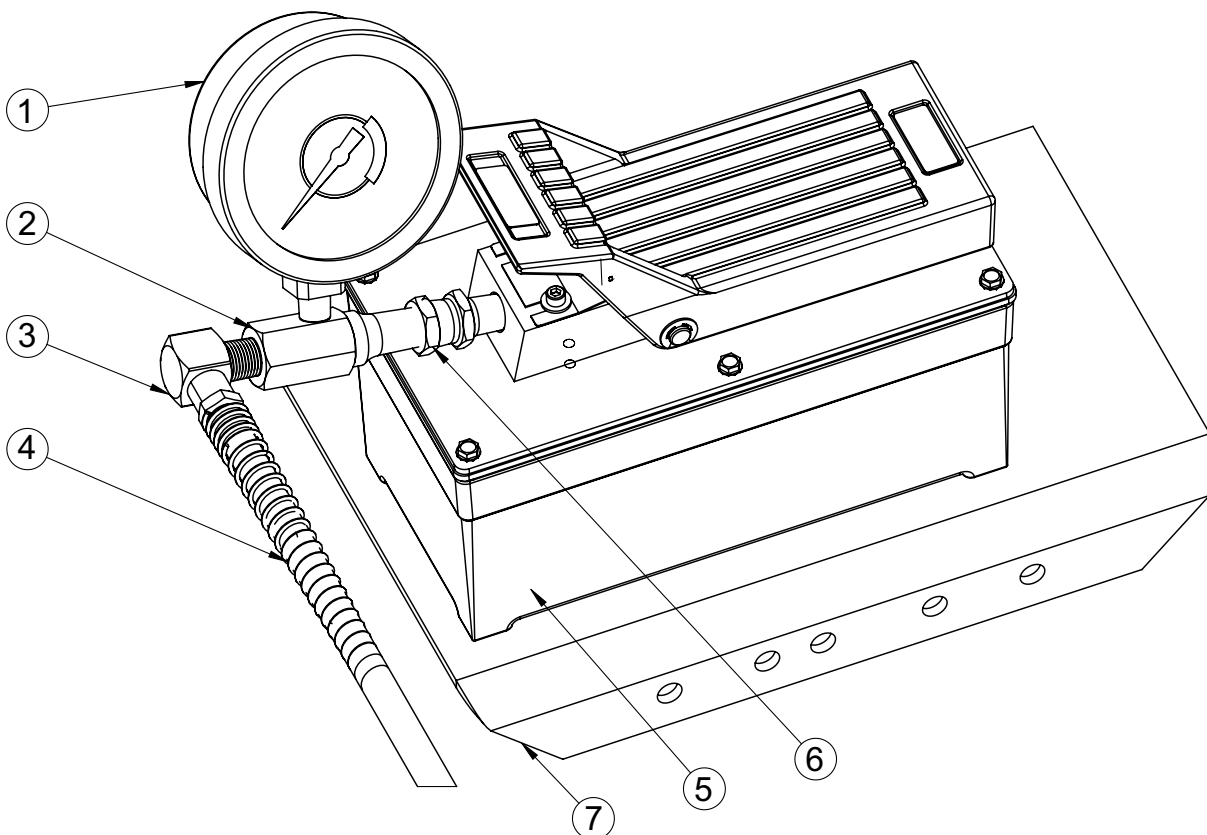
Parts List Continued

ITEM	PART NO.	DESCRIPTION	QTY.
2	10474	FITTING, 90° ELB 3/8 NPTF M × 3/8 NPTF F	1
3	9683	MALE CONNECT, 2.25" LONG, 3/8" NPTF M (For SPE2514DS and SPE2514DS-220)	1
4	10647	FITTING, 90° ELB 3/8 NPTF F × 3/8 NPTF F (For SPE2514DS and SPE2514DS-220)	1
5	36887	HOSE, POLYURETHANE .25" ID, 8' (For SPE2514DS and SPE2514DS-220)	2
6	350158	HOSE, RUBBER .38" INTERNAL DIA, 10' (For SPE2514S and SPE2514S-220)	1
	9769E	HOSE, 10' POLYURETHANE ISO (For SPE2514SCE)	1
	9768E	HOSE, 8' POLYURETHANE ISO (For SPE2514DSCE)	2
7	10645	FITTING, 45° ELB 1/4 NPTF M × 1/4 NPTF F	1
8	9063	GAUGE, 4", 0-25 TON, C/RD, DRY 2000 PSI	1
9	50931	PUMP MOUNTING BRACKET	1
PARTS INCLUDED BUT NOT SHOWN			
	10048	HEX HD. CAP SCREW (3/8-16 × 7/8 IG; For mounting pump to bracket.)	4
	350989	DECAL, CE UKCA (For SPE2514SCE and SPE2514DSCE)	1

Parts List Continued

AIR PUMP

(USED ON 1840, SPA2514, AND SPA2514CE)



ITEM	PART NO.	DESCRIPTION	QTY.
1	9063	GAUGE, 4", 0-25 TON, C/RD, DRY 2000 PSI	1
2	9670	TEE ADAPTER 1/4", 3/8" NPTF F, 3/8" NPTF M	1
3	10474	FITTING, 90° ELB 3/8 NPTF M × 3/8 NPTF F	1
4	350158	HOSE, RUBBER .38" INTERNAL DIA, 10' (For 1840 and SPA2514)	1
	9769E	HOSE, 10' POLYURETHANE ISO (For SPA2514SCE)	1
5	4020	AIR/HYDRAULIC PUMP (For 1840; See Form No. 101695)	1
	PA6	AIR/HYDRAULIC PUMP (For SPA2514 and SPA2514CE; See Form No. 101652)	1
6	10469	FITTING, STR 3/8 NPTF M × 3/8 NPSM F (One used with cylinder)	2
7	421125	PUMP MOUNTING BRACKET	1
PARTS INCLUDED BUT NOT SHOWN			
	350989	DECAL, CE UKCA (For SPA2514CE)	1

Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Power Team replacement parts!**

Additional questions can be directed to our Technical Services Department.