

Hydraulic Technologies  
5885 11th Street  
Rockford, IL 61109-3699 USA

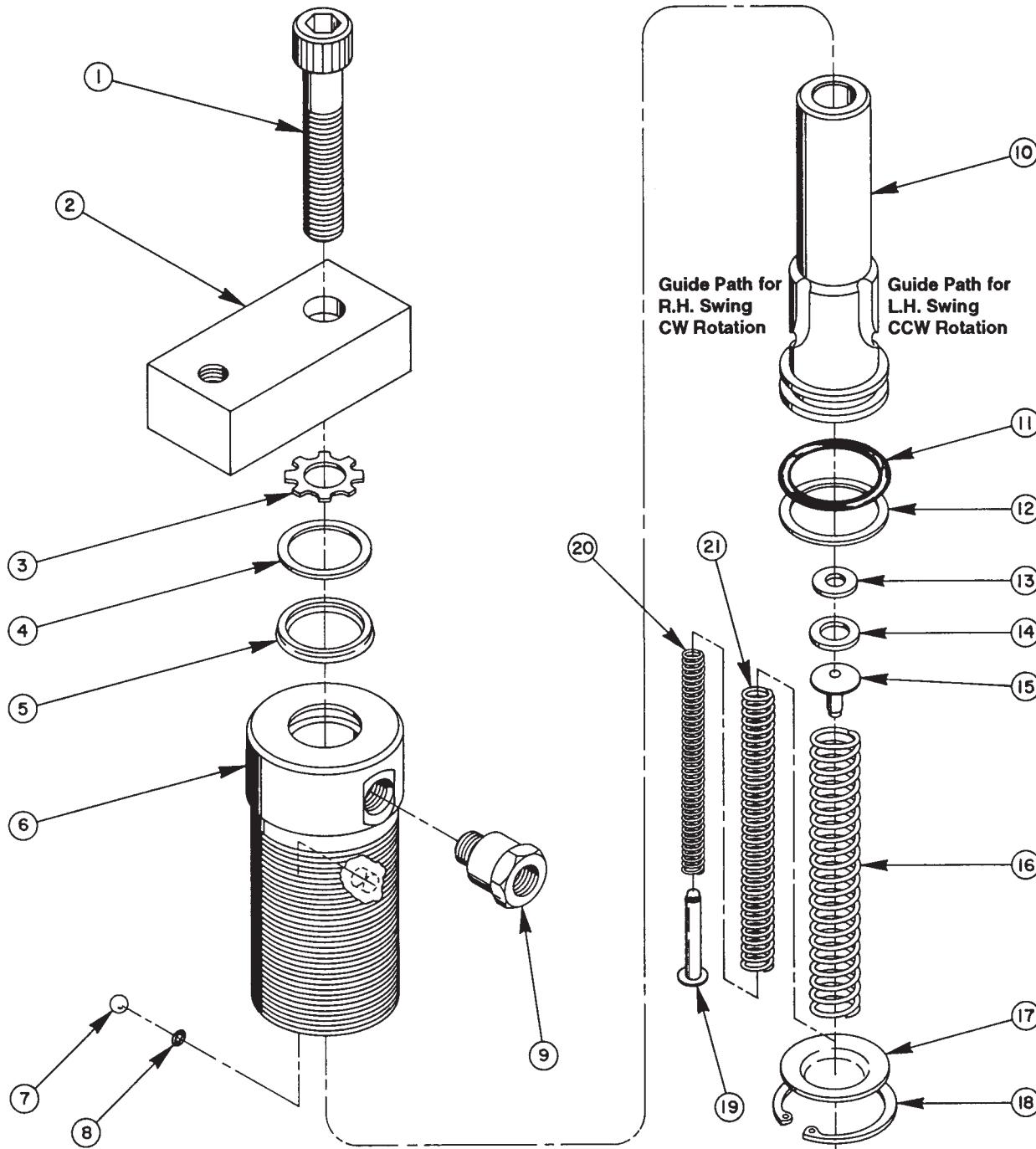
Tech. Services: (800) 477-8326  
Fax: (800) 765-8326  
Order Entry: (800) 541-1418  
Fax: (800) 288-7031

Internet Address:  
<http://www.powerteam.com>

## Parts List for:

**100112**

**MODEL B**  
**SWING CLAMP**  
Max. Capacity: 3800 Lbs. Straight Pull (no arm),  
2850 Lbs. Clamping Force (with 2" Ig. arm) at 5,000 PSI



# Parts List, Form No. 100608, Back sheet 1 of 1

Item No.	Part No.	No. Req'd	Description
1	16943	1	Cap Screw (1/2-13 UNC X 2-3/4 Lg.; Torque to 100/110 ft. lbs.)
2	305019	1	Swing Clamp Head
3	11354	1	Lockwasher
4	*210364	1	Backup Washer (1.175 X .937 X .048)
5	*210363	1	V-cup Packing
6	52350	1	Cylinder Body
7	10374	1	Ball (7/32 Dia.)
8	*210401	1	O-ring (7/32 X 3/32 X 1/16, -005)
9	210312	1	Straight Fitting
10	52349	1	Rod
11	*210365	1	O-ring (1-3/8 X 1-1/8 X 1/8, -216)
12	*210366	1	Backup Washer (1-3/8 X 1.139 X .048)
13	10228	1	Steel Washer
14	*211497	1	Thrust Washer
15	211498	1	Spring Guide
16	210362	1	Compression Spring (11/16 O.D. X 4 5/16 Lg.)
17	210316	1	End Cap
18	210313	1	Retaining Ring
19	211424	1	Spring Guide
20	211483	1	Compression Spring (19/64 O.D. X 3 3/8 Lg.)
21	210751	1	Compression Spring (29/64 O.D. X 4 1/4 Lg.)

Part numbers marked with an asterisk (\*) are contained in Repair Kit No. 300409.

Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Hytec replacement parts!**

Additional questions can be directed to our Technical Services Department.