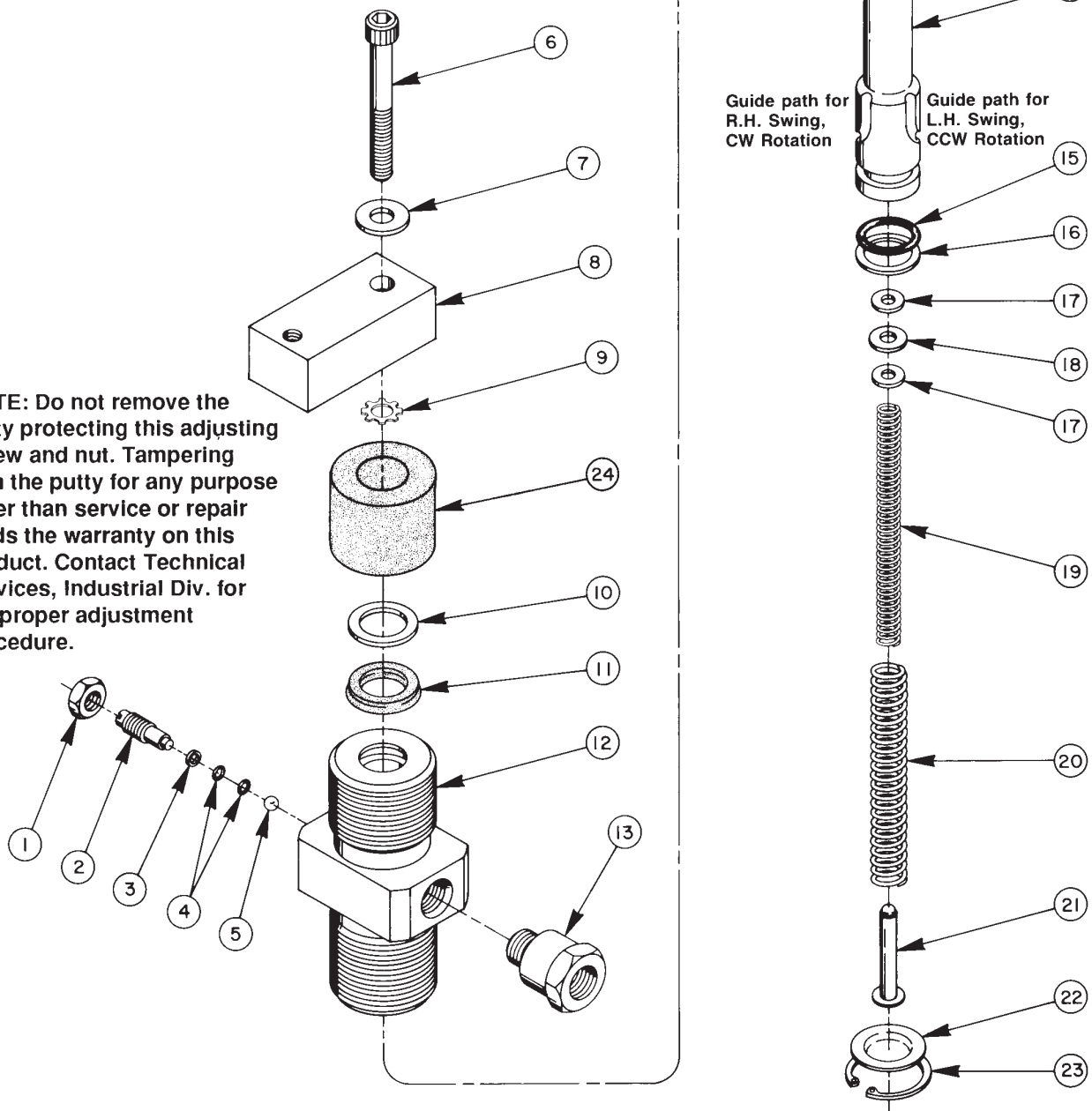


SWING CLAMP

Max. Capacity: 910 lbs. Straight Pull (no arm)
565 lbs. Clamping Force (with 1 1/2" arm) at 5,000 PSI

NOTE: Do not remove the putty protecting this adjusting screw and nut. Tampering with the putty for any purpose other than service or repair voids the warranty on this product. Contact Technical Services, Industrial Div. for the proper adjustment procedure.



Item No.	Part No.	No. Req'd	Description
1	10382	1	Jam Nut (See NOTE; 1/4-28 UNF)
2	305723	1	Adjusting Screw (See NOTE)
3	*211420	1	Backup Washer (3/16 O.D. x 1/8 I.D. x 3/64)
4	*211418	2	O-ring (3/16 x 7/64 x 3/64)
5	12223	1	Ball (3/16 Dia.)
6	10890	1	Cap Screw (1/4-20 x 2" Lg.; Torque to 200/210 in. lbs.)
7	12719	1	Washer (For 1/4 Bolt)
8	305766	1	Arm
9	11351	1	Lockwasher (1/4 external tooth)
10	*211419	1	Backup Washer (13/16 O.D. x 9/16 I.D. x 3/64)
11	*15374	1	V-cup Packing
12	61292	1	Cylinder Body
13	210312	1	Straight Fitting
14	52448	1	Rod
15	*211417	1	O-ring (3/4 x 35/64 x 3/32)
16	*208721	1	Backup Washer (3/4 O.D. x 9/16 I.D. x 3/64)
17	10255	2	Washer (For #6 Bolt)
18	*211525	1	Backup Washer (27/64 O.D. x 3/16 I.D. x 3/64)
19	211483	1	Compression Spring (19/64 O.D. x 3-3/8 Lg.)
20	211499	1	Compression Spring (27/64 O.D. x 3-5/64 Lg.)
21	211424	1	Spring Guide (Discard internal mandrel portion)
22	211414	1	End Cap
23	16686	1	Retaining Ring (7/8 shaft)
24	*212781	1	Foam Tube

PARTS INCLUDED BUT NOT SHOWN

*11496	1	O-ring (Included with Item #13; 1/2 x 11/32 x 5/64)
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Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300442.

NOTE: Do not remove the putty that is protecting Items #1 (Jam Nut) and #2 (Adjusting Screw.) Tampering with the putty for any purpose other than service or repair voids the warranty on this product. Contact Technical Services, Industrial Division for the proper adjustment procedure.

Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected by Hytec. **Therefore: Use only genuine Hytec replacement parts!**

Additional questions can be directed to our Technical Services Department.