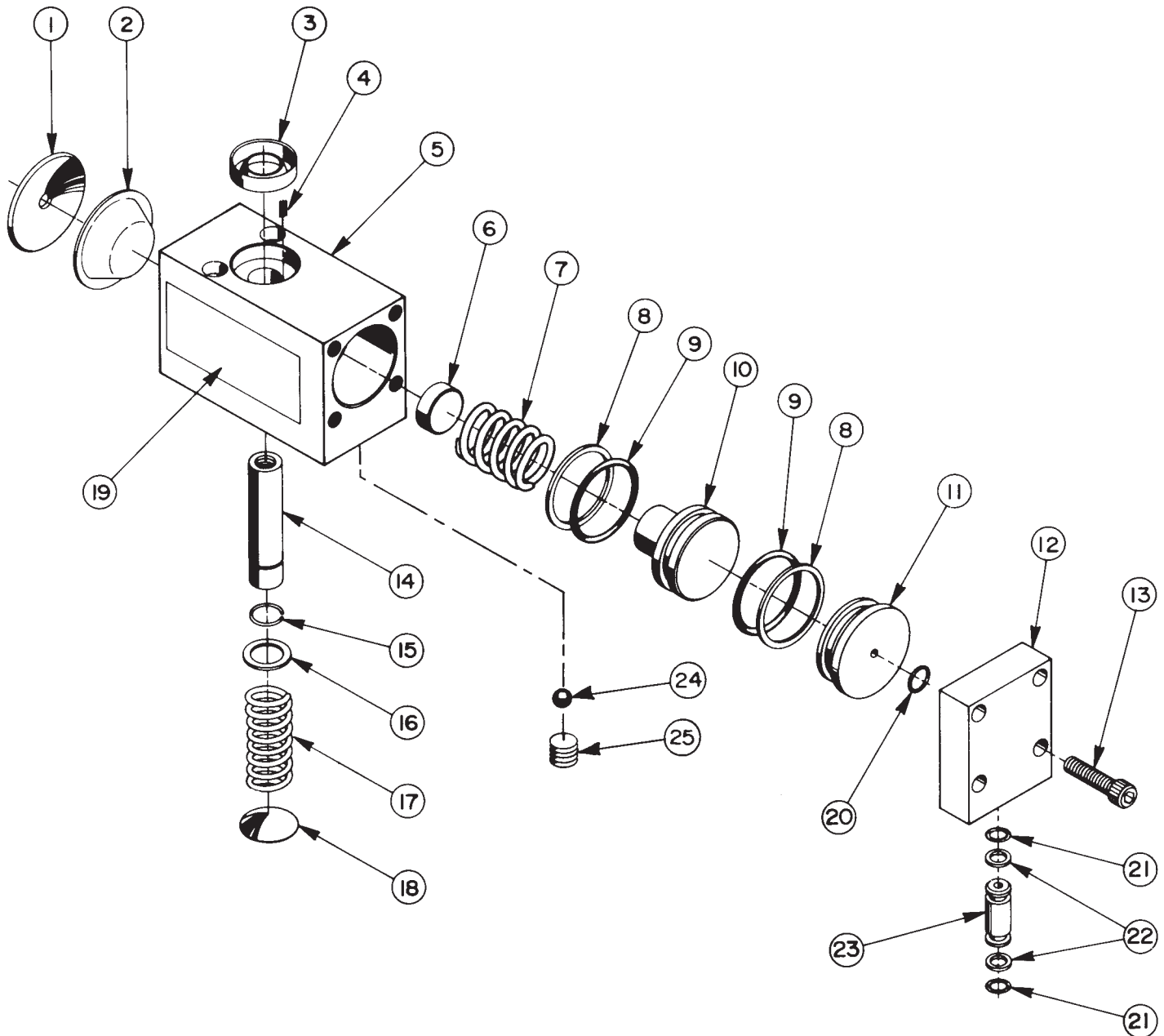


## HYDRAULIC WORK SUPPORT



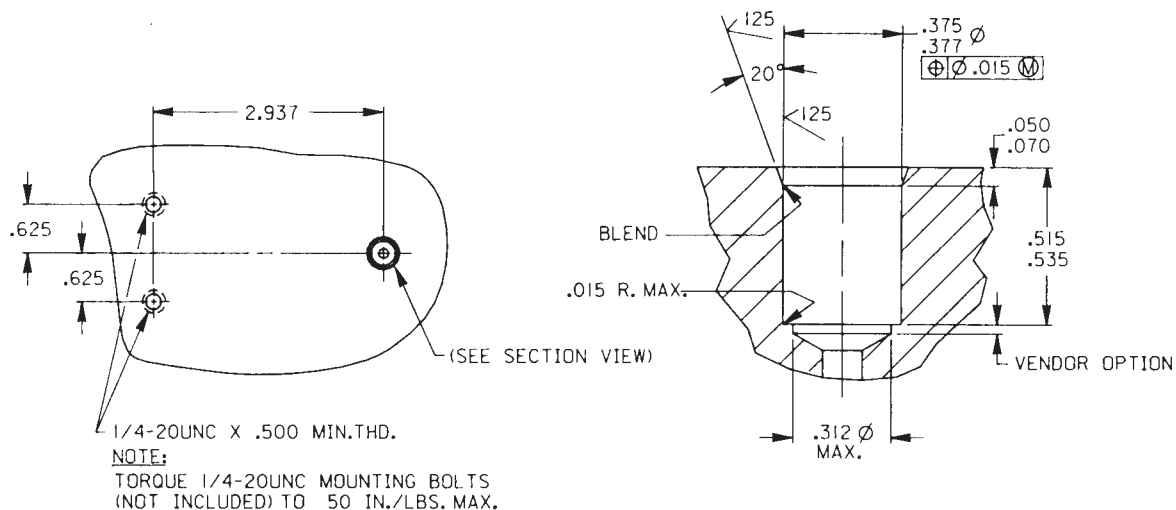
# Parts List, Form No. 100721, Back sheet 1 of 1

| Item No. | Part No. | No. Req'd | Description                                                                                         |
|----------|----------|-----------|-----------------------------------------------------------------------------------------------------|
| 1        | 205661   | 1         | Expansion Plug (1-5/8 Dia.; Seal in place with Loctite gasket sealer eliminator 510 or equivalent.) |
| 2        | 39436    | 1         | Rubber Diaphragm                                                                                    |
| 3        | *206322  | 1         | Shaft Oil Seal                                                                                      |
| 4        | 206439   | 1         | Compression Spring (1/8 O.D. x 5/16 Lg.)                                                            |
| 5        | 43790    | 1         | Body                                                                                                |
| 6        | 206318   | 1         | Shim                                                                                                |
| 7        | 253059   | 1         | Compression Spring (1" O.D. X .67 Lg.)                                                              |
| 8        | *19177   | 2         | Teflon Backup Washer (1-3/8 X 1-3/16 X 1/16)                                                        |
| 9        | *10914   | 2         | O-ring (1-3/8 X 1-3/16 X 3/32)                                                                      |
| 10       | 201878   | 1         | Piston                                                                                              |
| 11       | 215262   | 1         | Line-Up Bushing                                                                                     |
| 12       | 308913   | 1         | End Cap                                                                                             |
| 13       | 10016    | 4         | Cap Screw (1/4-20 X 1" Lg.; Torque to 140/160 in. lbs.)                                             |
| 14       | 39439    | 1         | Dowel Pin                                                                                           |
| 15       | 11887    | 1         | Retaining Ring                                                                                      |
| 16       | 205643   | 1         | Wrought Washer                                                                                      |
| 17       | 205649   | 1         | Compression Spring (23/32 O.D. X 1-1/2 Lg.)                                                         |
| 18       | *205644  | 1         | Expansion Plug (7/8 Dia.; must fit flush or below surface)                                          |
| 19       | 215270   | 1         | Trade Name Decal                                                                                    |
| 20       | *10267   | 1         | O-ring (7/16 X 5/16 X 1/16)                                                                         |
| 21       | *10266   | 2         | O-ring (3/8 X 1/4 X 1/16)                                                                           |
| 22       | *12184   | 2         | Backup Washer (3/8 X 1/4 X 3/64 thk.)                                                               |
| 23       | 215261   | 1         | Bushing                                                                                             |
| 24       | 12223    | 1         | Metallic Plug (3/16 dia.)                                                                           |
| 25       | 10136    | 1         | Hex Soc. Set Screw (1/4-20 X 1/4 Lg.)                                                               |

Part numbers marked with an asterisk (\*) are contained in Repair Kit No. 300502.

**NOTE:** To insure proper diaphragm positioning, assemble the following parts last: 12223 (Item #24) and 10136 (Item #25).

## INSTALLATION DIAGRAM



Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Hytec replacement parts!**

Additional questions can be directed to our Technical Services Department.

Note: Shaded areas reflect last revision(s) made to this form.