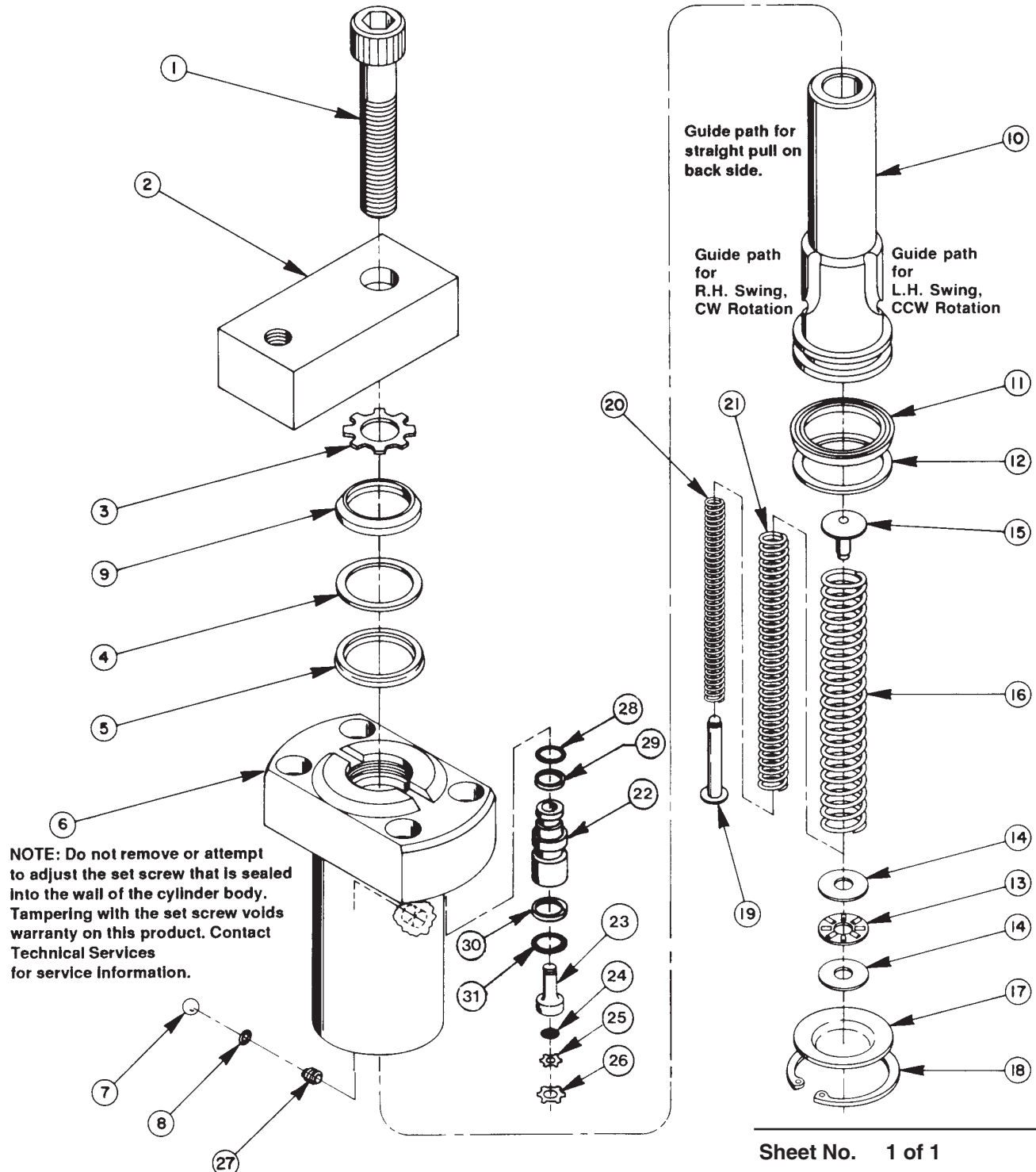


MANIFOLD MOUNT SWING/PULL CLAMP

Max. Capacity: 2850 Lbs. Clamping Force (with 2" lg. arm) at 5,000 PSI



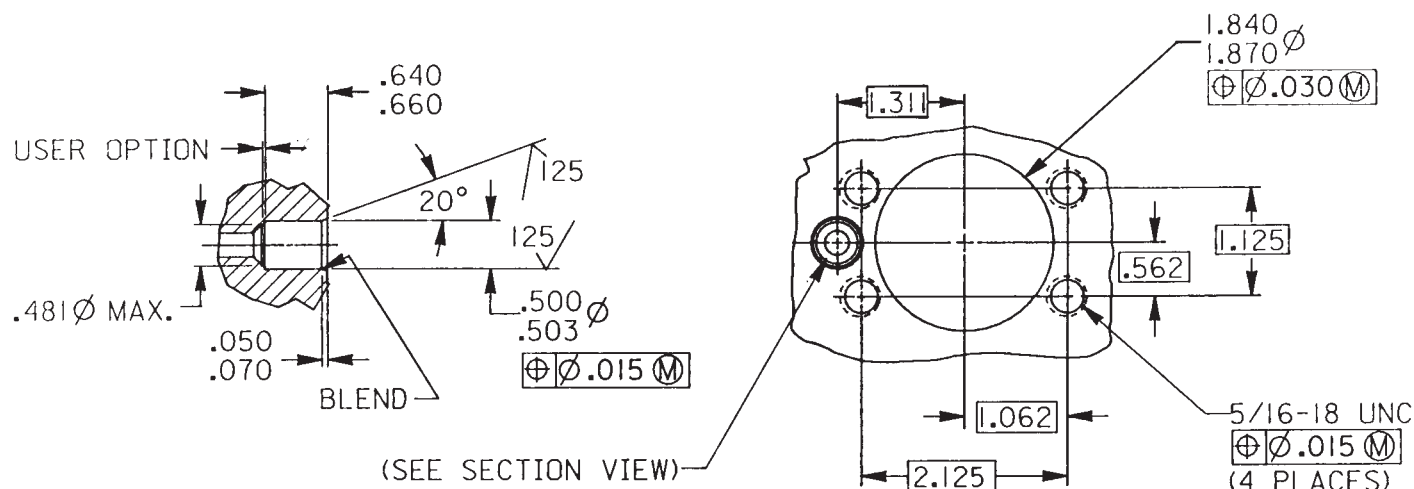
Item No.	Part No.	No. Req'd	Description
1	16943	1	Cap Screw (1/2-13 UNC x 2-3/4 Lg.; Torque to 100/110 ft. lbs.)
2	305019	1	Swing Clamp Arm
3	11354	1	Lockwasher
4	*210364	1	Backup Washer (-213; Teflon)
5	*210363	1	V-cup Packing
6	61988	1	Cylinder Body (See NOTE below)
7	*10374	1	Ball (.218 dia.)
8	*212327	1	O-ring (15/64 x 7/64 x 1/16)
9	*215837	1	Rod Wiper
10	53423	1	Rod
11	*212391	1	V-cup Packing
12	*210366	1	Backup Washer (-216; Teflon)
13	212325	1	Thrust Roller Bearing
14	212326	2	Thrust Bearing Washer
15	211498	1	Spring Guide
16	210362	1	Compression Spring (11/16 O.D. x 4-5/16 Lg.)
17	210316	1	End Cap

Item No.	Part No.	No. Req'd	Description
18	210313	1	Retaining Ring (1-7/16 hole)
19	211424	1	Spring Guide (Discard internal mandrel portion)
20	211483	1	Compression Spring (19/64 O.D. x 3-3/8 Lg.)
21	210751	1	Compression Spring (29/64 O.D. x 4-1/4 Lg.)
22	309657	1	Metering Valve Body
23	309382	1	Poppet
24	212756	1	Filter Disc
25	12041	1	Retaining Ring
26	11893	1	Retaining Ring
27	212328	1	Set Screw
28	*10266	1	O-ring (3/8 x 1/4 x 1/16, -010)
29	*12184	1	Backup Washer (3/8 x 1/4 x 1/16, -010)
30	*11863	1	Backup Washer (1/2 x 3/8 x .048, -012)
31	*10268	1	O-ring (1/2 x 3/8 x 1/16, -012)

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300516.

NOTE: Removing or adjusting the set screw that is sealed into the wall of the cylinder body voids warranty. For replacement of the cylinder body, contact Hytec Technical Services.

INSTALLATION INSTRUCTIONS



NOTE:

TORQUE MOUNTING SCREWS
200 IN. LBS. MIN.

Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Hytec replacement parts!**

Additional questions can be directed to our Technical Services Department.