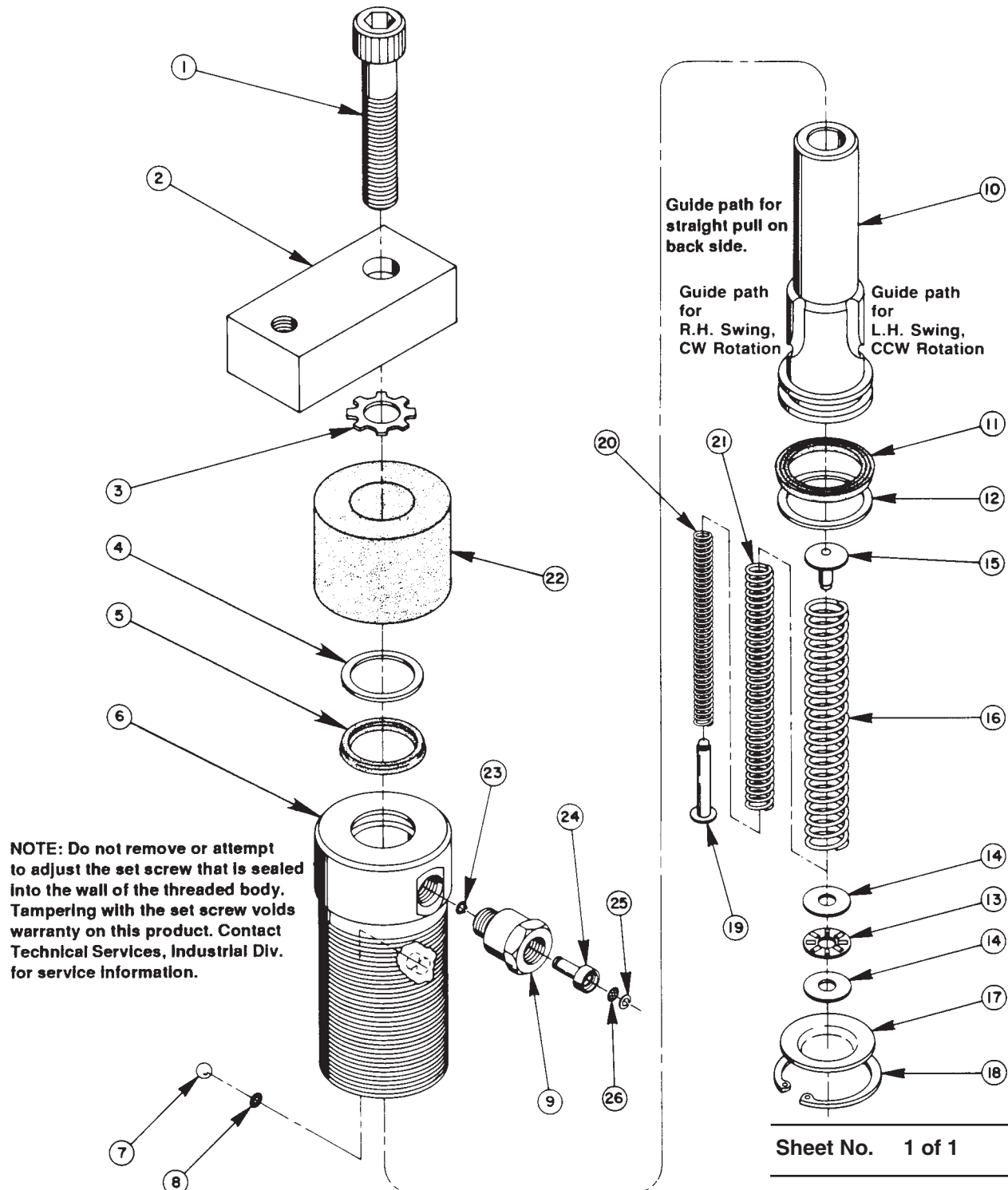


MODEL D SWING/PULL CLAMP

Max. Capacity: 2850 lbs. Clamping Force (with 2" lg. arm) at 5,000 PSI.



Parts List, Form No. 100745, Back sheet 1 of 1

Item No.	Part No.	No. Req'd	Description
1	16943	1	Cap Screw (1/2-13 UNC X 2 3/4 Lg.; Torque to 100/110 ft. lbs.)
2	305019	1	Swing Clamp Arm
3	11354	1	Lockwasher
4	*210364	1	Backup Washer (-213 Teflon)
5	*210363	1	V-cup Packing
6		1	Cylinder Body (See NOTE below.)
7	*10374	1	Ball (7/32 Dia.)
8	*212327	1	O-ring (15/64 X 7/64 X 1/16)
9	309383	1	Straight Fitting
10	53423	1	Rod
11	*212391	1	V-cup Packing
12	*210366	1	Backup Washer (-216 Teflon)
13	212325	1	Thrust Roller Bearing
14	212326	2	Thrust Bearing Washer
15	211498	1	Spring Guide
16	210362	1	Compression Spring (11/16 O.D. X 4 5/16 Lg.)
17	210316	1	End Cap
18	210313	1	Retaining Ring (1-7/16 Hole)
19	211424	1	Spring Guide
20	211483	1	Compression Spring (19/64 O.D. X 3 3/8 Lg.)
21	210751	1	Compression Spring (29/64 O.D. X 4 1/4 Lg.)
22	*212333	1	Foam Tube
23	215962	1	Retaining Ring
24	309382	1	Poppet
25	12041	1	Retaining Ring (Internal)
26	212756	1	Filter Disk (5/16 Dia. X .010)

PARTS INCLUDED BUT NOT SHOWN

*11496	1	O-ring (included with Item 9) (1/2 X 11/32 X 1/16, -904)
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Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300462.

NOTE: Removing or adjusting the set screw that is sealed into the wall of the threaded cylinder body voids warranty. For replacement of the cylinder body, contact Hytec Technical Services.

Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Hytec replacement parts!**

Additional questions can be directed to our Technical Services Department.