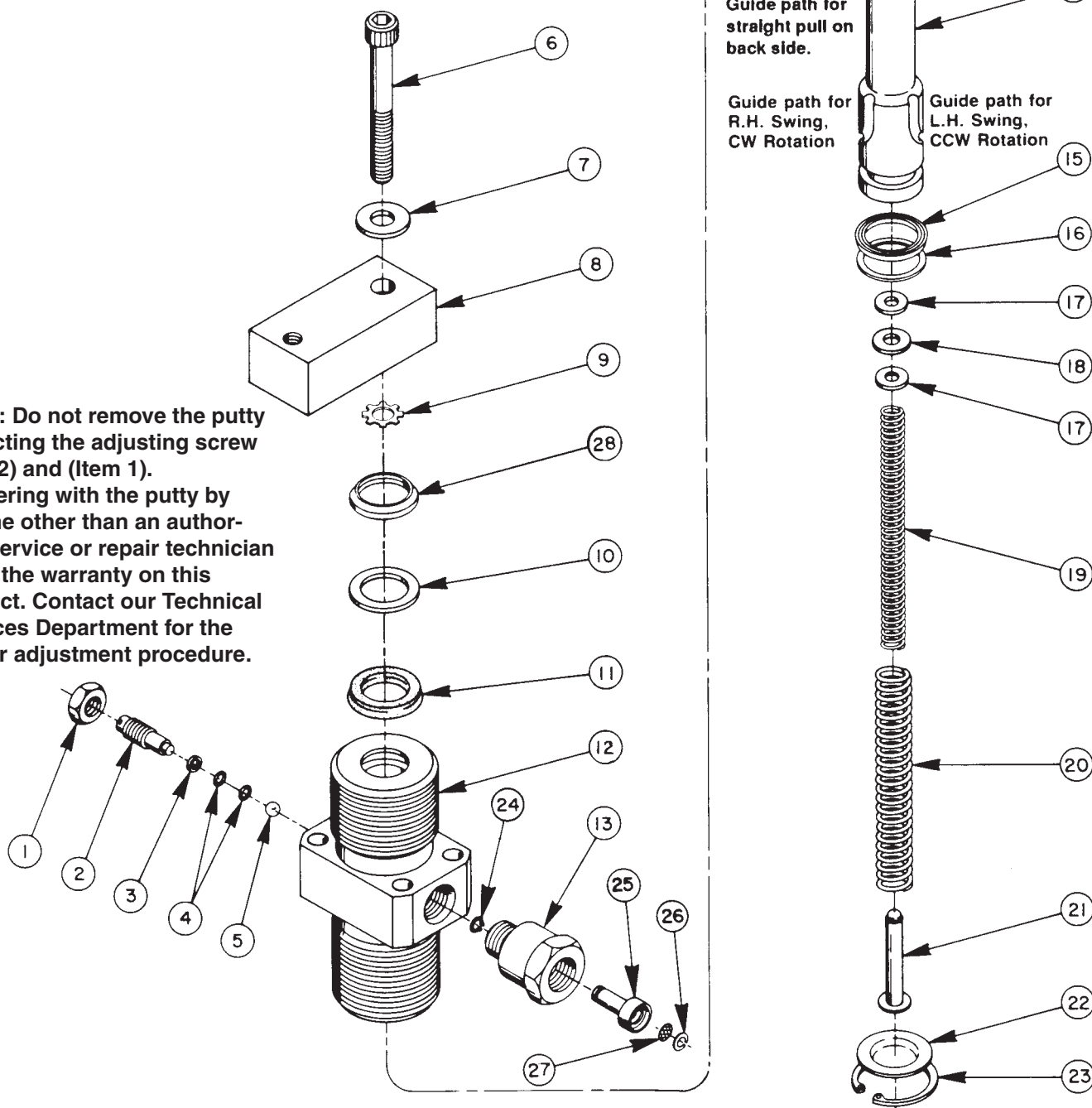


SWING/PULL CLAMP

Model B

Max. Capacity: 910 lbs. Straight Pull (no arm)
565 lbs. Clamping Force (with 1-1/2" arm) at 5,000 PSI

NOTE: Do not remove the putty protecting the adjusting screw (Item 2) and (Item 1). Tampering with the putty by anyone other than an authorized service or repair technician voids the warranty on this product. Contact our Technical Services Department for the proper adjustment procedure.



Parts List, Form No. 100746, Back sheet 1 of 1

Item No.	Part No.	No. Req'd	Description
1	10382	1	Jam Nut (See NOTE; 1/4-28 UNF)
2	305723	1	Adjusting Screw (See NOTE)
3	*211420	1	Backup Washer (3/16 O.D. x 1/8 I.D. x 3/64)
4	*211418	2	O-ring (3/16 x 7/64 x 3/64, -109)
5	12223	1	Ball (3/16 dia.)
6	10890	1	Cap Screw (1/4-20 x 2" Lg.; Torque to 200/210 in. lbs.)
7	12719	1	Washer (for 1/4 bolt)
8	305766	1	Arm
9	11351	1	Lockwasher (1/4 external tooth)
10	*211419	1	Backup Washer (13/16 O.D. x 9/16 I.D. x 3/64)
11	*15374	1	V-cup Packing
12	61292	1	Cylinder Body
13	309383	1	Straight Fitting
14	53424	1	Rod
15	*216328	1	V-cup Packing (Replaced o-ring #211417)
16	*208721	1	Backup Washer (3/4 O.D. x 9/16 I.D. x 3/64)
17	10255	2	Washer (for #6 bolt)
18	*211525	1	Backup Washer (27/64 O.D. x 3/16 I.D. x 3/64)
19	211483	1	Compression Spring (19/64 O.D. x 3-3/8 Lg.)
20	211499	1	Compression Spring (27/64 O.D. x 3-5/64 Lg.)
21	211424	1	Spring Guide (Discard internal mandrel portion)
22	211414	1	End Cap
23	16686	1	Retaining Ring (7/8 shaft)
24	215962	1	Retaining Ring
25	309382	1	Poppet
26	12041	1	Retaining Ring (Internal)
27	212756	1	Filter Disk (5/16 dia. x .010)
28	216289	1	Rod Wiper

PARTS INCLUDED BUT NOT SHOWN

*11496	1	O-ring (included with Item #13; 1/2 x 11/32 x 5/64, -904)
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Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300442.

NOTE: Do not remove the putty that is protecting Items #1 (Jam Nut) and #2 (Adjusting Screw.) Tampering with the putty for any purpose other than service or repair voids the warranty on this product. Contact our Technical Services Department for the proper adjustment procedure.

Refer to any operating instructions included with the product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Hytec replacement parts!**

Additional questions can be directed to our Technical Services Department.