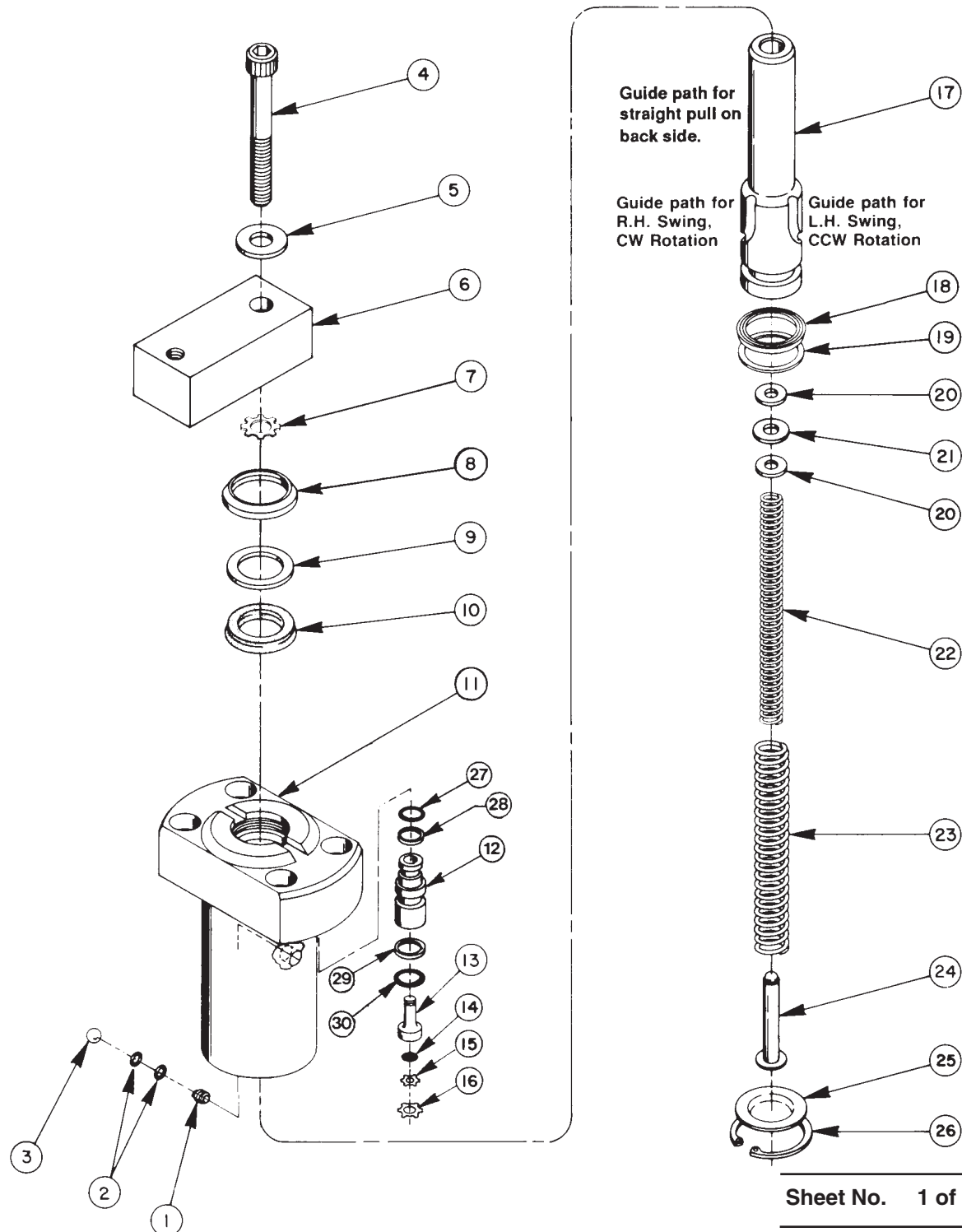


MANIFOLD MOUNT SWING/PULL CLAMP

Max. Capacity: 565 Lbs. Clamping Force (with 1-1/2" Lg. arm) at 5,000 PSI

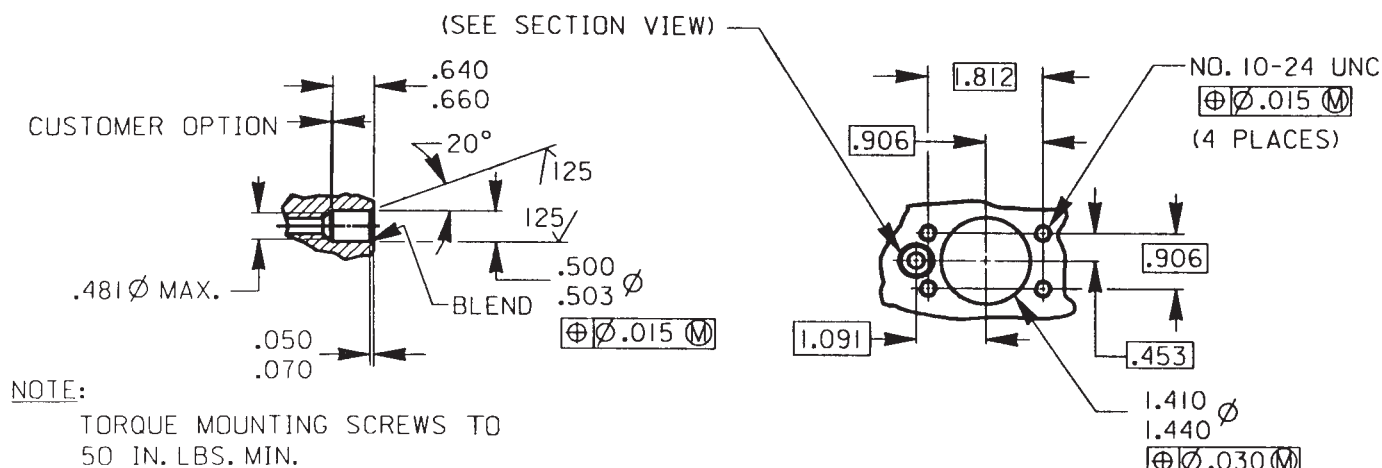


Item No.	Part No.	No. Req'd	Description	Item No.	Part No.	No. Req'd	Description
1	212328	1	Set Screw (#8-32 UNC X 3/16 Lg.)	18	*216328	1	U-cup
2	*216327	2	O-ring (.197 X .117 X .040)	19	*208721	1	Backup Washer (3/4 X 35/64 X 3/64)
3	12223	1	Ball (3/16 dia.)	20	10255	2	Washer (For #6 bolt)
4	10890	1	Cap Screw (1/4-20 X 2" Lg.; Torque to 200/210 in. lbs.)	21	*211525	1	Backup Washer (27/64 X 3/16 X 3/64)
5	12719	1	Washer (For 1/4 bolt)	22	211483	1	Compression Spring (19/64 O.D. X 3-3/8 Lg.)
6	305766	1	Arm	23	211499	1	Compression Spring (27/64 O.D. X 3-5/64 Lg.)
7	11351	1	Lockwasher (1/4 external tooth)	24	211424	1	Spring Guide (Discard internal mandrel portion)
8	*216289	1	Rod Wiper	25	211414	1	End Cap
9	*211419	1	Backup Washer (13/16 X 9/16 X 3/64)	26	16686	1	Retaining Ring (7/8 shaft)
10	*15374	1	V-cup	27	*10266	1	O-ring (3/8 X 1/4 X 1/16, -010)
11	62098	1	Cylinder Body (See NOTE below)	28	*12184	1	Backup Washer (3/8 X 1/4 X 1/16, -010)
12	309657	1	Metering Valve Body	29	*11863	1	Backup Washer (1/2 X 3/8 X .048, -012)
13	309382	1	Poppet	30	*10268	1	O-ring (1/2 X 3/8 X 1/16, -012)
14	212756	1	Filter Disk				
15	12041	1	Retaining Ring (External)				
16	11893	1	Retaining Ring (External tooth for 7/16 hole)				
17	53424	1	Rod				

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300515.

NOTE: Removing or adjusting the set screw that is sealed into the wall of the cylinder body voids warranty. For replacement of the cylinder body, contact Hytec Technical Services Department.

INSTALLATION INSTRUCTIONS



Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Hytec replacement parts!**

Additional questions can be directed to our Technical Services Department.