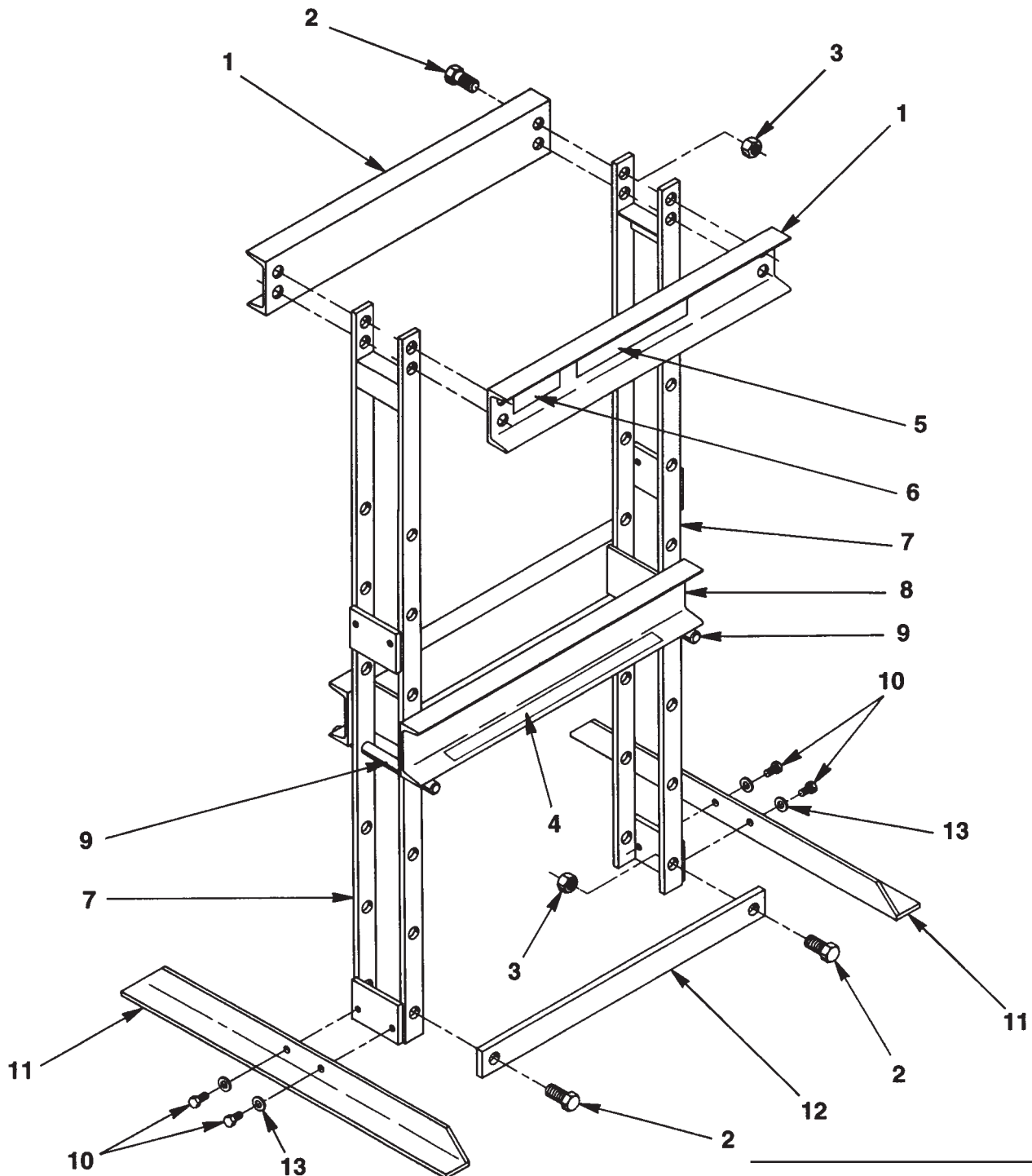


SHOP PRESS

Max. Capacity: 10 Tons



Item No.	Part No.	No. Req'd	Description
1	302444	2	Upper Bolster
2	10118	10	Hex Hd. Cap Screw (3/4-10 UNC x 1-1/2" lg.)
3	10216	10	Hex Nut (3/4-10 UNC)
4	46895	1	Warning Decal
5	36583	1	Trade Name Decal
6	206043	1	Instruction Decal
7	51765	2	Upright
8	51764	1	Lower Bolster
9	302447	2	Pin
10	10046	4	Hex Hd. Cap Screw (3/8-16 UNC x 3/4" lg.)
11	304485	2	Foot Angle
12	302446	1	Strap
13	10258	4	Washer (for 3/8" bolt)

Refer to any operating instructions included with the product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine replacement parts!**

Additional questions can be directed to our Technical Services Department.

ASSEMBLY INSTRUCTIONS

(Item numbers refer to the drawing on the other side of this sheet.)

1. Remove press parts from the cartons.
2. Place one of the upper bolsters (Item #1) on the floor with the lips facing down. (The four cap screws (#2) will be inserted through the holes in the bolster from the bottom side.)
3. Place one of the uprights (#7) on top of the bolster, aligning the two top holes of the upright with the holes at one end of the bolster.
4. From underneath the bolster, insert the two cap screws (#2) through the bolster and upright, and secure them with hex nuts (#3).
5. Attach the other upright to the other end of the bolster in the same manner.
6. Slide the lower bolster (#8) onto the uprights from the bottom. Insert a pin (#9) through the closest hole under the lower bolster in each upright. **Note:** The lower bolster must be installed before the strap (#12).
7. Secure the strap (#12) to the bottom of the uprights using 3/4" cap screws (#2) and nuts (#3).
8. Assemble a foot angle (#11) to the bottom of each upright using 3/8" cap screws (#10) and washers (#13).