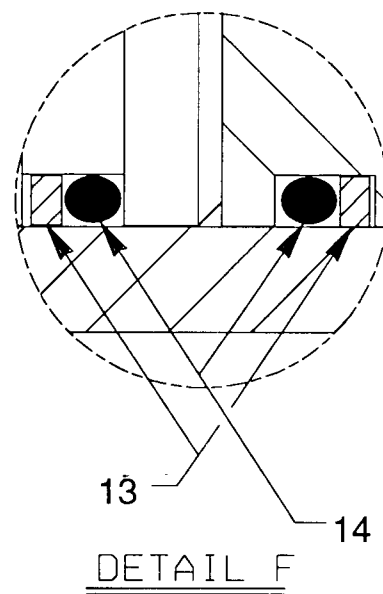
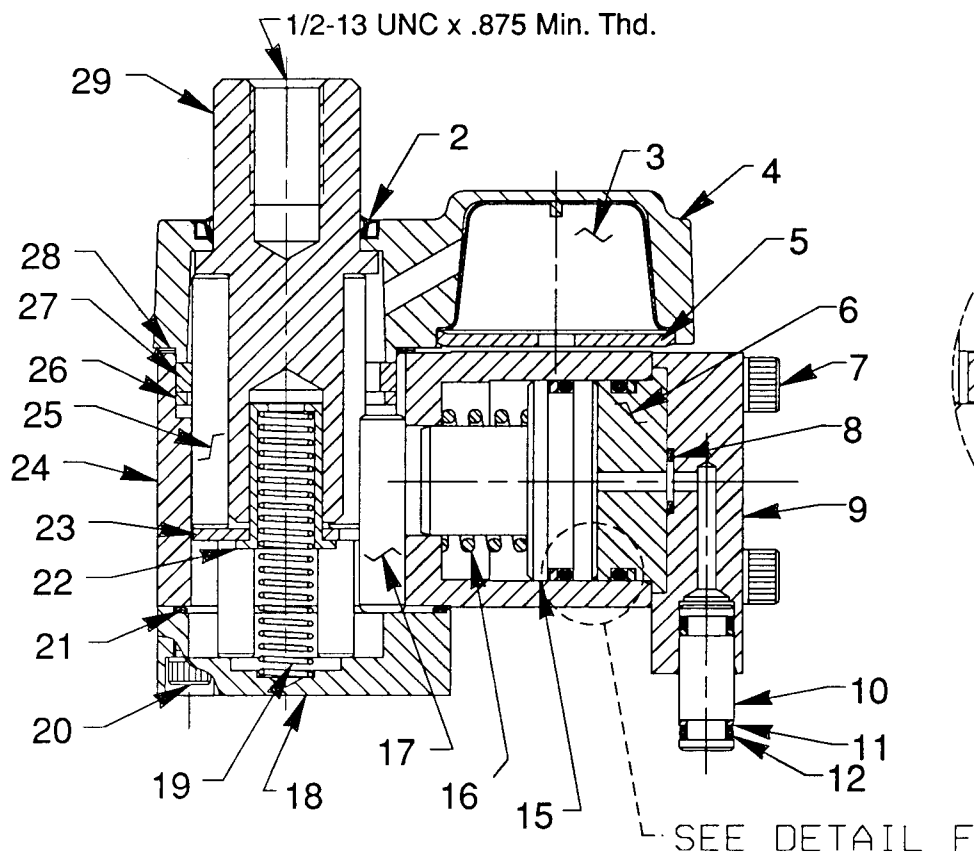
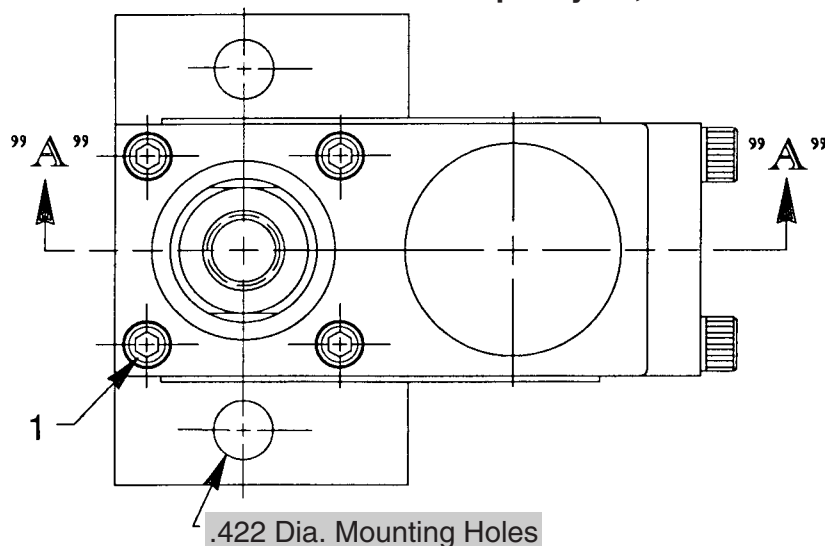


MODEL B
MANIFOLD MOUNT HYDRAULIC WORK SUPPORT
Max. Capacity: 7,500 lbs. at 5,000 PSI



SECTION A-A

Sheet No. 1 of 1

Parts List, Form No. 101253, Back sheet 1 of 1

Item No.	Part No.	No. Req'd	Description
1	14426	4	Soc. Hd. Cap Screw (#10-24 x 1" Lg.; Torque to 60/70 in. lbs.)
2	*15087	1	Rod Wiper (Included in Cap Ass'y [Item #3]) Note: Assemble with Loctite gasket eliminator or equiv.
3	-----	1	Rubber Diaphragm (Not a serviceable part; available only with Cap Assembly [Item #4])
4	250681	1	Cap Assembly (Includes a wiper [Item#2], a diaphragm and expansion plug)
5	-----	1	Expansion Plug (Not a serviceable part; available only with Cap Assembly [Item#4])
6	215262	1	Lineup Bushing
7	10016	4	Soc. Hd. Cap Screw (1/4-20 x 1" Lg.; Torque to 115/125 in. lbs.)
8	*10267	1	O-ring (7/16 x 5/16 x 1/16)
9	308913	1	End Cap
10	215261	1	Spud Bushing
11	*12184	2	Backup Washer (3/8 x 1/4 x 1/16)
12	*10266	2	O-ring (3/8 x 1/4 x 1/16)
13	*19177	2	Teflon Backup Washer (1-3/8 x 1-3/16 x 3/32)
14	*10914	2	O-ring (1-3/8 x 1-3/16 x 3/32)

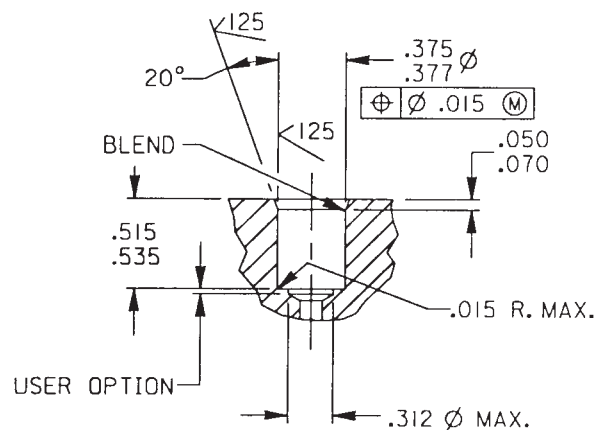
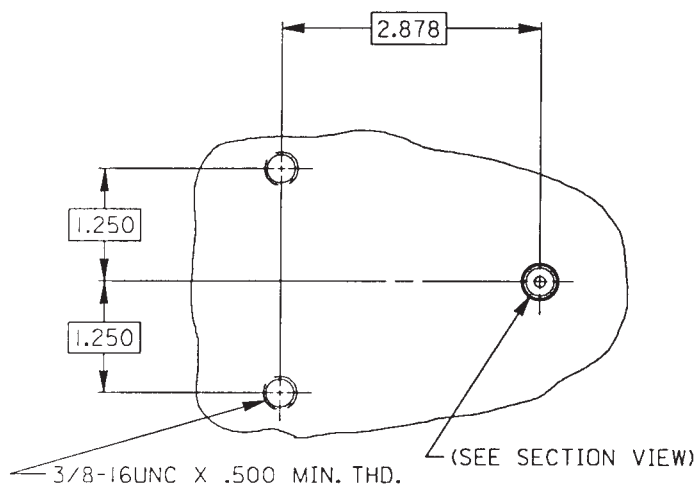
Item No.	Part No.	No. Req'd	Description
15	201878	1	Piston Plunger
16	253059	1	Compression Spring (1" O.D. X .67 Lg.)
17	214463	1	Special Dowel Pin
18	46654	1	Bottom Flange
19	17796	1	Compression Spring (3/8 O.D. X 3" Lg.)
20	11152	4	Soc. Hd. Cap Screw (#10-24 x 5/8 Lg.; Torque to 60/70 in. lbs.)
21	*14875	1	O-ring (1-5/8 x 1-1/2 x 1/16)
22	201877	1	Plate Retainer
23	201883	1	Lower Pin Retainer
24	42334	1	Body
25	201881	1	Pin Set (Note: Must be replaced as a set of 12)
26	201882	1	Upper Pin Retainer
27	250471	1	Spring Washer (1.460 O.D. x 1.320 I.D.)
28	*307061	1	Gasket
29	36437	1	Center Shaft

PARTS INCLUDED BUT NOT SHOWN

250616 2 Trade Name Decal

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300641.

INSTALLATION INSTRUCTIONS



Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Hytec replacement parts!**

Additional questions can be directed to our Technical Services Department.