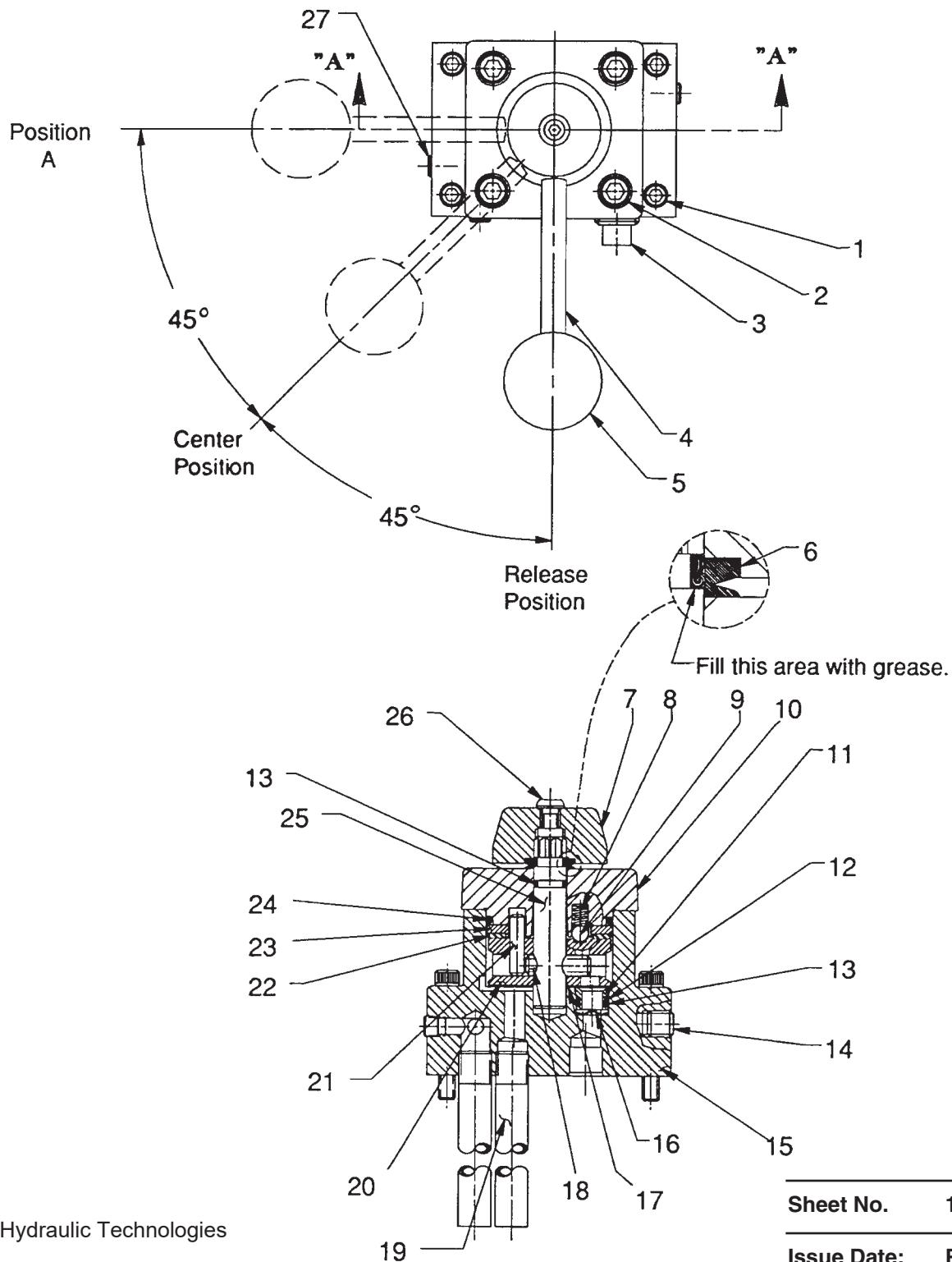


Hydraulic Technologies
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Fax: (800) 288-7031

Internet Address:
<http://www.powerteam.com>

Parts List for:

9518
**THREE POSITION, 3-WAY
MANUAL VALVE**
Max. Capacity: 10,000 PSI


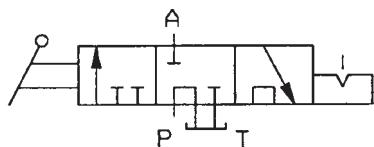
Parts List, Form No. 101274, Back sheet 1 of 1

Item No.	Part No.	No. Req'd	Description	Item No.	Part No.	No. Req'd	Description
1	10854	4	Cap Screw (1/4-20UNC X 1-3/4 Lg.)	15	64279	1	Valve Body
2	11013	4	Cap Screw (5/16-18 x 1" Lg.; Torque to 300/320 in. lbs.)	16	21975	3	Spring Washer
3	11127	1	Pressure Plug (3/8 NPTF)	17	214801	1	Spacer Washer
4	21639	1	Stud	18	10496	1	Pin
5	211911	1	Plastic Knob	19	200609	2	Drain Tube
6	*213674	1	V-ring	20	306032	1	Rotor
7	46057	1	End Stem	21	250056	1	Pin
8	15691	1	Compression Spring (1/4 O.D. x 5/8 Lg.)	22	11228	1	Thrust Bearing
9	10375	1	Steel Ball (1/4 dia.)	23	11227-1	1	Bearing Race
10	61343	1	Valve Cap	24	*15892	1	O-ring (Nitrile; 1.956 x 1.720 x .118, -924)
11	202480	3	Seal		19097	1	O-ring (Viton; 1.956 x 1.720 x .118, -924)
12	*11863	3	Backup Washer (1/2 x 3/8 x 1/16, -012)		212887	1	O-ring (EPR; 1.956 x 1.720 x .118, -924)
13	*10268	4	O-ring (Nitrile; 1/2 x 3/8 x 1/16, -012)	25	46048	1	Stem
	11439	4	O-ring (Viton; 1/2 x 3/8 x 1/16, -012)	26	15911	1	Screw (1/4-20 x 5/8 Lg.; Torque to 60/80 in. lbs.)
	17716	4	O-ring (EPR; 1/2 x 3/8 x 1/16, -012)	27	15130	3	Plug (1/16 NPTF)
14	14972	1	Pipe Plug (1/4 NPTF)				

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300451.

Note: Alternate material seals listed for special valves factory equipped with viton or EPR seals.

SPECIFICATIONS



HYDRAULIC SCHEMATIC

Valve, pump-mounted, manual-detented,
three position, 3-way, tandem center

Rated Pressure: 10,000 PSI

Case Pressure: 500 PSI Max.

Rated Flow: 5 GPM

FUNCTION:

Center Position:

"A" port blocked
"PRESSURE" port to tank.

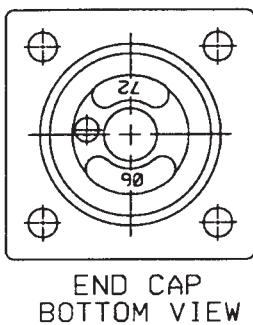
"A" Position:

Pressure to "A" port
Tank port blocked.

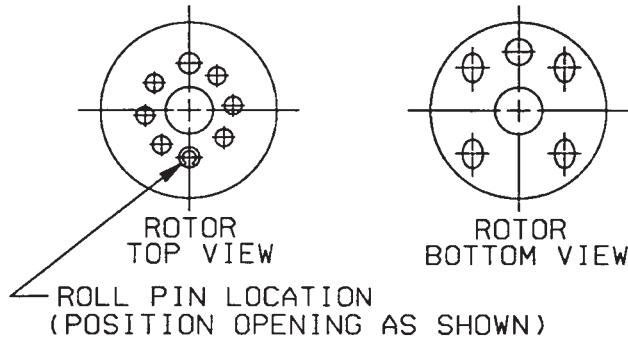
Release Position:

Pressure to tank
"A" port to tank

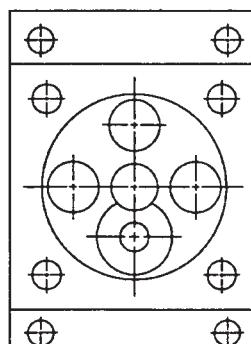
Note: All ports open to tank during transition between
valve positions.



END CAP
BOTTOM VIEW



ROTOR
TOP VIEW
ROLL PIN LOCATION
(POSITION OPENING AS SHOWN)



VALVE BODY
TOP VIEW

Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Power Team replacement parts!**

Additional questions can be directed to our Technical Services Department.

Note: Shaded
areas reflect
last revision(s)
made to this
form.