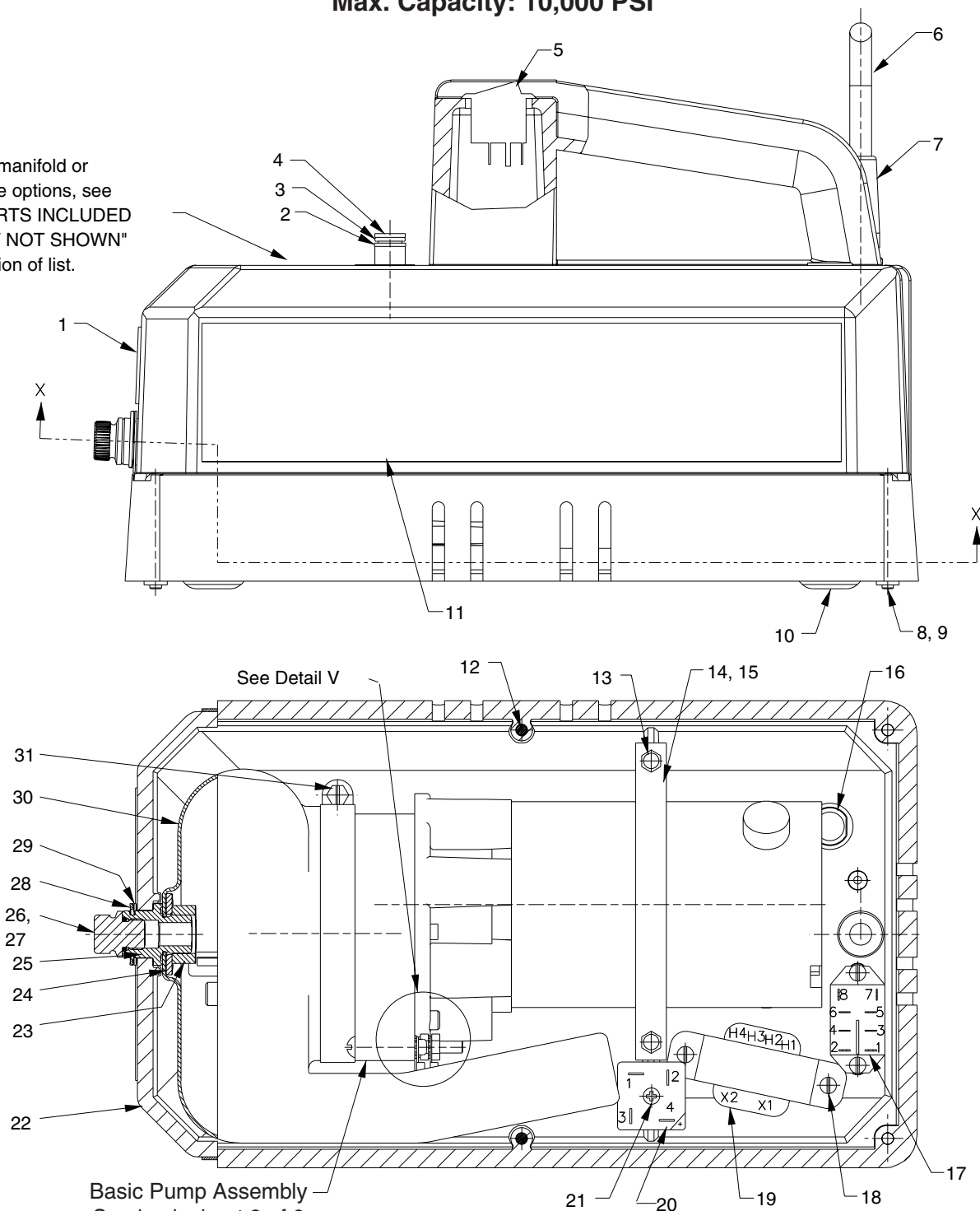


ELECTRIC HYDRAULIC PUMP

Max. Capacity: 10,000 PSI

For manifold or valve options, see
"PARTS INCLUDED
BUT NOT SHOWN"
section of list.



SECTION X-X

Sheet No. 1 of 6

Rev. 2

Date: 7 May 1998

Parts List, Form No. 101324, Back sheet 1 of 6

Item No.	Part No.	No. Req'd	Description
1	251072	1	Warning & Fill Instructions Decal
2	*11863	2	Backup Washer (1/2 X 3/8 X 1/16)
3	*10268	2	O-ring (1/2 X 3/8 X 1/16; For PE102, PE102-220, PE104, PE104-220, PR102 & PR104)
	†17716	2	O-ring (1/2 X 3/8 X 1/16; For PE102, PE102-220, PE104, PE104-220, PR102 & PR104)
	*10268	3	O-ring (1/2 X 3/8 X 1/16; For PE102A, PE102A-220 & PR102A)
	†17716	3	O-ring (1/2 X 3/8 X 1/16; For PE102A, PE102A-220 & PR102A)
4	202505	1	Bushing (For PE102, PE102A, PE102-220, PE102A-220, PR102 & PR104)
	251128	1	Bushing (For PE104, PE104-220 & PR104)
5	251051	1	Rocker Switch
6	24733	1	Cord Set (For PE Series only)
	250894	1	Electrical Plug (For PR Series only)
	12293	1.5 ft.	Electrical Cable (For PR Series only)
7	251048	1	Bushing
8	12515	4	Machine Screw (10-24 UNC X 1 3/4 Lg.)
9	207405	4	Locknut (10-24 UNC)
10	420607	1	Base Plate
11	351035	2	Trade Name Decal
12	14456	2	Screw (#10-24 X 1/2 Lg.; Place ground wire terminal between cover & housing.)
13	211060	2	Screw (#9-15 X 1" Lg.)
14	251039	.5 ft.	Motor Mounting Strap
15	251041	3"	Channel Rubber
16	251045	1	"D" Bushing Plug
17	251046	1	Relay (For PE Series only)
18	15468	4	Screw (#6-32 X 3/8 Lg.)
19	251049	1	Transformer (For PE Series only)
	251052	1	Relay (For PR Series only)
20	251050	1	Rectifier (For PE Series only)
21	251073	1	Screw (6-32 x 3/4 Lg.; For PE Series only)
22	64363	1	Plastic Housing
23	10394	1	Hex Nut (5/8-18 UNF)
24	13324	1	Washer (For 5/8 Bolt)
25	350583	1	Filler Adapter
26	*13755	1	O-ring (.558 x .414 x .072)
	†251035	1	O-ring (.558 x .414 x .072)
27	251280	1	O-ring Boss Plug

Item No.	Part No.	No. Req'd	Description
28	251043	1	Retaining Ring
29	201373	1	Retainer Washer
30	420643	1	Bladder
	†420736	1	Bladder
31	350305	1	Hose Clamp

PARTS INCLUDED BUT NOT SHOWN

†250238	1	Decal (EPR Seals)
350646	1	Cord Set (For PR Series only)
10855	2	Screw (Torque to 160/180 in. lbs. Tighten the screw on the right hand side facing the pump first.)
*10268	1	O-ring (1/2 X 3/8 X 1/16; For PE102A, PE102A-220, & PR102A)
†17716	1	O-ring (1/2 X 3/8 X 1/16; For PE102A, PE102A-220, & PR102A)
251253	1	Remote Switch (For PR102A-DEUT)
251635	1	Remote Switch (For PE102A-EMP)
250176	1	Fuse (For PE102, PE102A, & PE104)
206962	1	Fuse (For PE102-220, PE102A-220, & PE104-220)
203972	1	Decal (CSA logo)

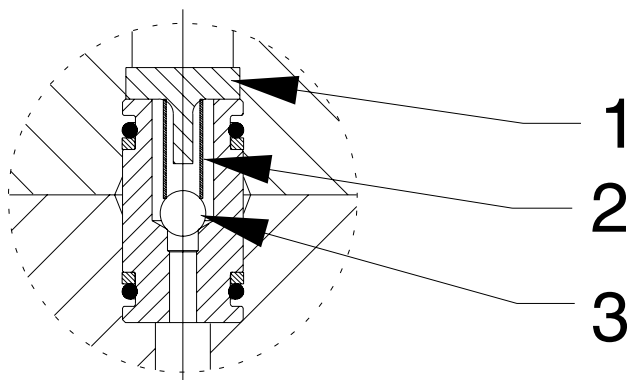
OTHER OPTIONS AND ACCESSORIES

9562	1	Manifold (For PE102A, PE102A-220, PR102A, PE102A-EMP & PR102A-DEUT; See Form No. 101344)
9561	1	2 Position, 2-Way Valve (For PE102, PE102-220 PE102A-EMP, PR102A-DEUT & PR102; See Form No. 101327)
9563	1	3 Position, 4-Way Valve (For PE104, PE104-220, & PR104; See Form No. 101326)
9560	1	Pressure Regulator (See Form No. 101328)
10461	1	Foot Switch Assembly
25017	1	Hand Switch Assembly
9625	1	Pressure Switch (See Form No. 100589)
BP12V	1	12 Volt Battery Pack (Includes sealed lead acid battery, 115 V. charger, battery-to-pump 4 ft. cord set, carrying case and shoulder strap.)
VC220	1	Voltage Converter w/ Plug Adapters (Converts 220 V. 50/60 cycle to 110 V. 50/60 cycle)
RB12V	1	Replacement Battery only
RC12V	1	Replacement Battery 4 Ft. Cord Set (For BP12V)

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300651.

Part numbers marked with a dagger (†) are contained in EPR Seal Kit No. 300653.

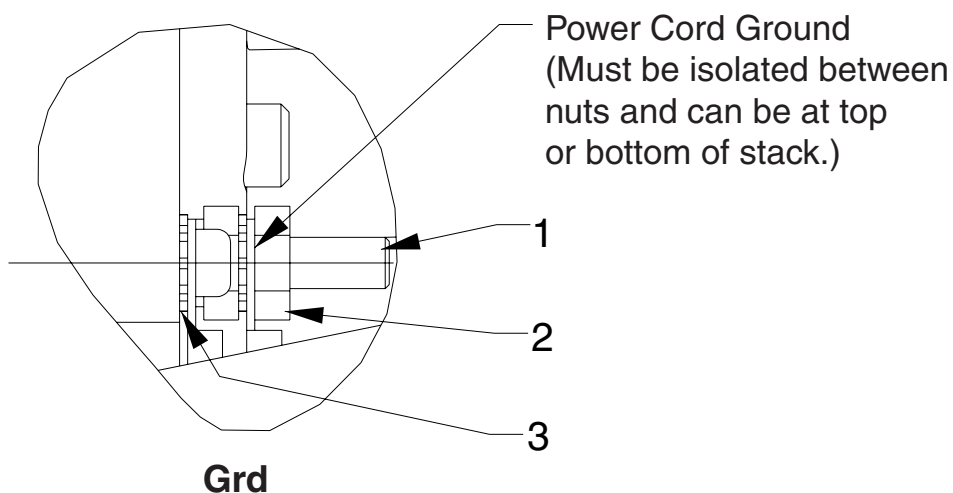
DETAIL FOR 4-WAY VALVE OUTLET CHECK (FOR PE104, PE104-220, & PR104)



Item No.	Part No.	No. Req'd	Description
1	209795	1	Outlet Ball Stop
2	*10445	1	Compression Spring (5/32 O.D. X 3/4 Lg.)
3	*12223	1	Ball (3/16 Dia.)

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300653.

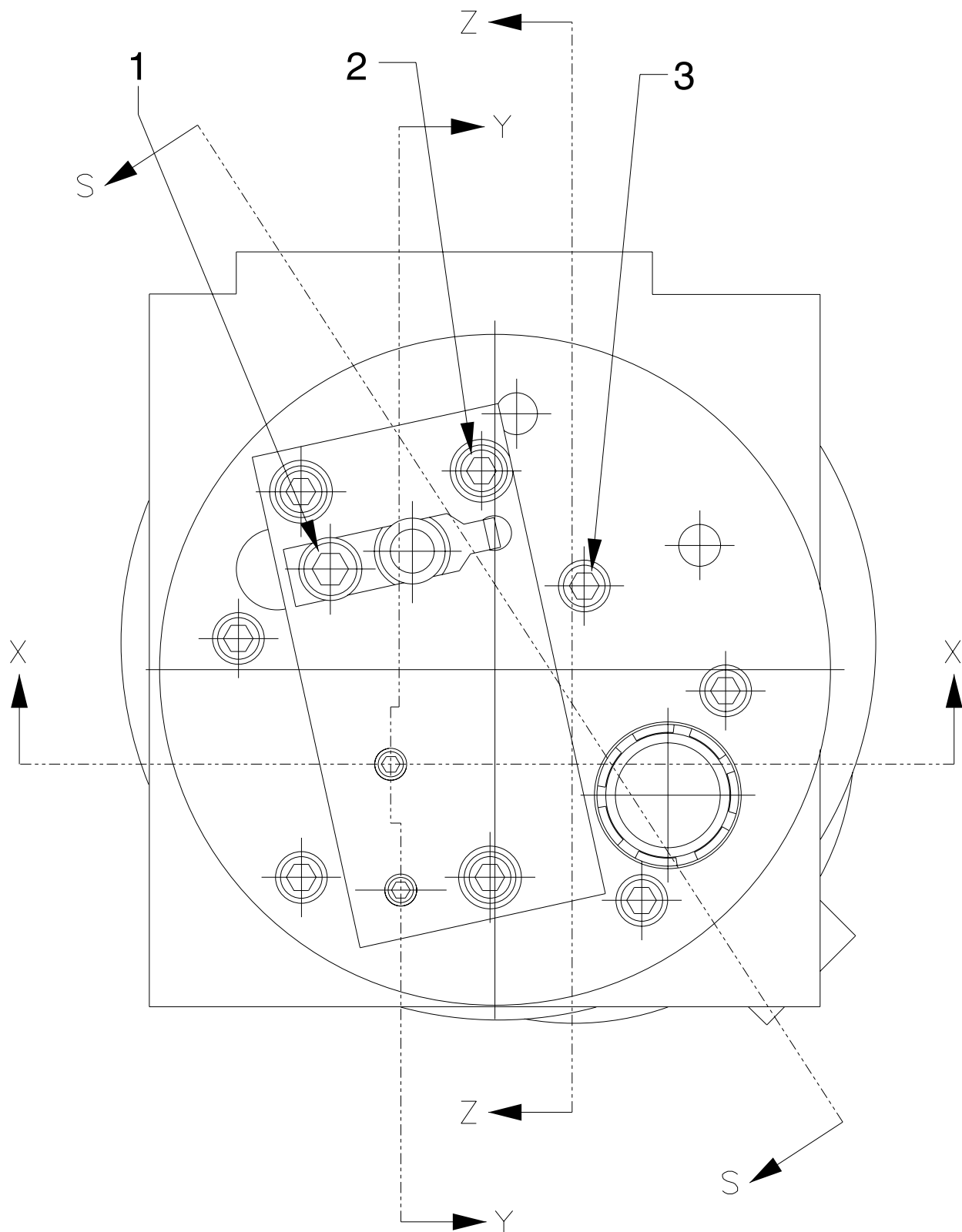
DETAIL V



Note: Serrated lockwasher must be adjacent to pump body.

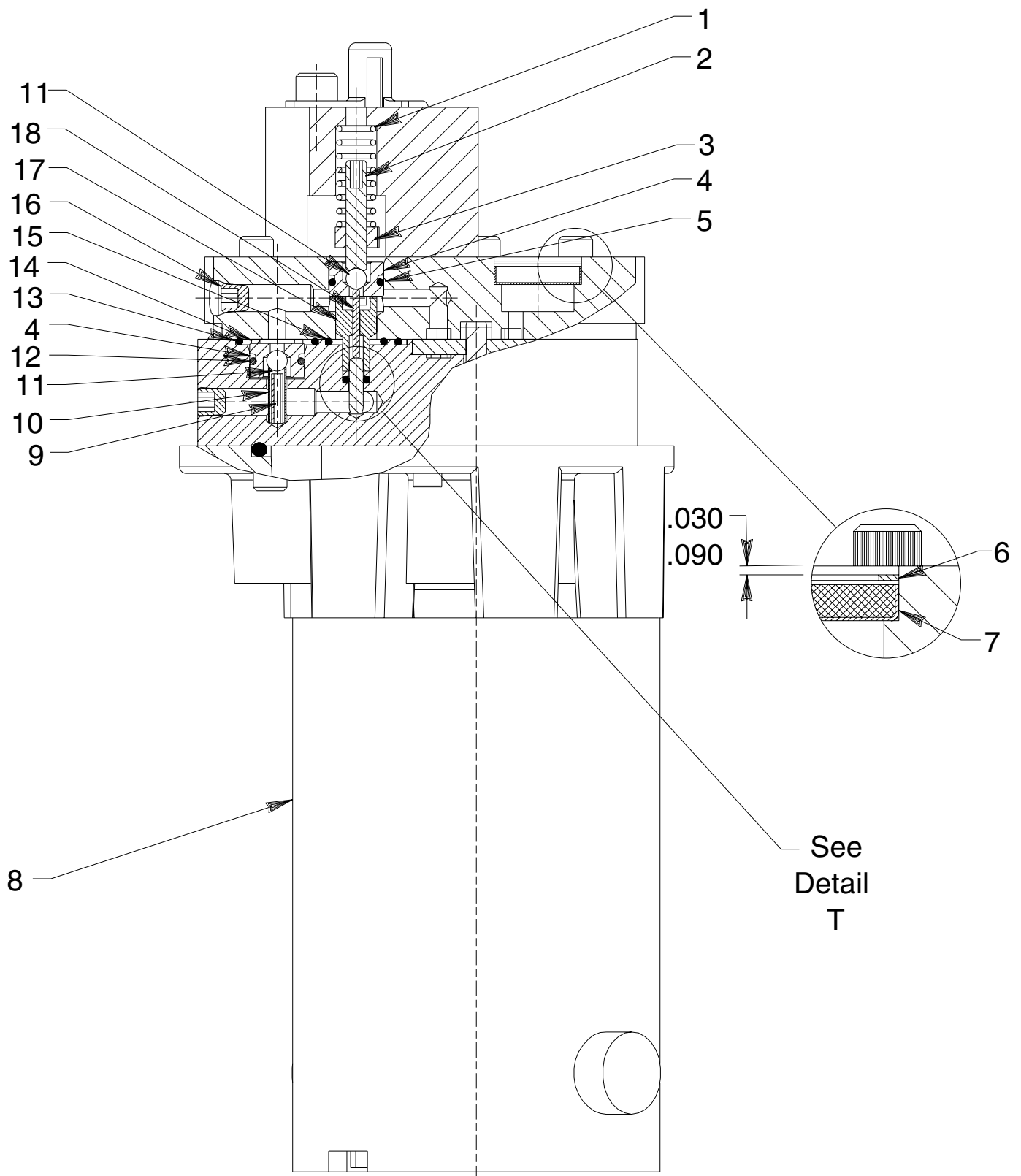
Item No.	Part No.	No. Req'd	Description
1	12515	1	Machine Screw (#10-24 UNC X 3/4 Lg.)
2	10197	2	Nut (#10-24 UNC)
3	11108	2	Lockwasher (#10 External Tooth)

BASIC PUMP ASSEMBLY



Item No.	Part No.	No. Req'd	Description
1	10002	1	Screw (1/4-20 UNC X 3/8 Lg.; Torque to 80/100 in. lbs.)
2	14423	3	Screw (#10-24 X 2" Lg.; Torque to 60/80 in. lbs.)
3	14426	5	Screw (#10-24 UNC X 1" Lg.; Torque to 60/80 in. lbs.)

SECTION X-X

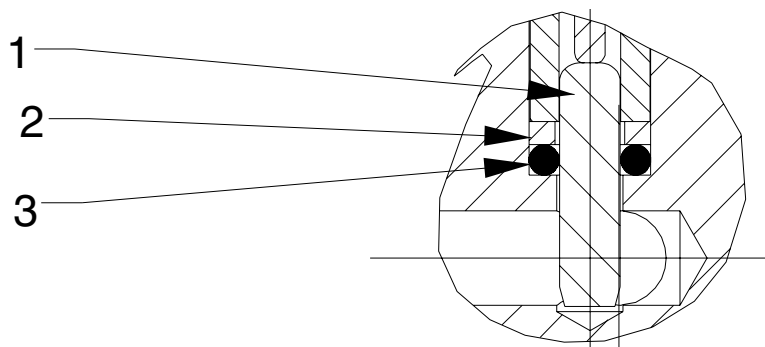


Parts List, Form No. 101324, Back sheet 3 of 6

Item No.	Part No.	No. Req'd	Description
1	*14484	1	Compression Spring (3/8 O.D. X 1" Lg.)
2	*251067	1	Set Screw (#10-24 UNC x 1" Lg. Set unloading valve to 400/500 PSI)
3	*207405	1	Locknut (10-24 UNC)
4	*251065	1	Replaceable Seat
5	*10268	1	O-ring (1/2 X 3/8 X 1/16)
	†17716	1	O-ring (1/2 X 3/8 X 1/16)
6	*16686	1	Retaining Ring (Internal)
7	*214578	1	Filter
8	420590-110	1	Motor (For PE102, PE102A, & PE104; For replacement brush assembly, order [2] #251114-110; For replacement bush cap, order [2] #251115)
	420590-220	1	Motor (For PE102-220, PE102A-220, & PE104-220; For replacement brush assembly, order [2] #251114-220) For replacement bush cap, order [2] #251115)
	420590-12	1	Motor (For PR102, PR102A, & PR104; For replacement brush assembly, order [2] #251114-12; For replacement bush cap, order [2] #251115-12)
9	11512	1	Roll Pin
10	*15141	1	Compression Spring (3/16 O.D. X 5/8 Lg.)
11	*12223	2	Ball (3/16 Dia.)
12	*13943	1	O-ring (1/2 X 3/8 X 1/16)
	†17716	1	O-ring (1/2 X 3/8 X 1/16)
13	*10302	1	O-ring (3/4 X 5/8 X 1/16)
	†12400	1	O-ring (3/4 X 5/8 X 1/16)
14	*11031	1	Copper Washer (15/32 X 5/16 X 1/32)
15	*12098	1	O-ring (9/16 X 7/16 x 1/16)
	†250136	1	O-ring (9/16 X 7/16 x 1/16)
16	15130	3	Plug (1/16 NPTF)
17	251068	1	Guide
18	13937	1	Dowel Pin

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300651.
Part numbers marked with a dagger (†) are contained in EPR Seal Kit No. 300653.

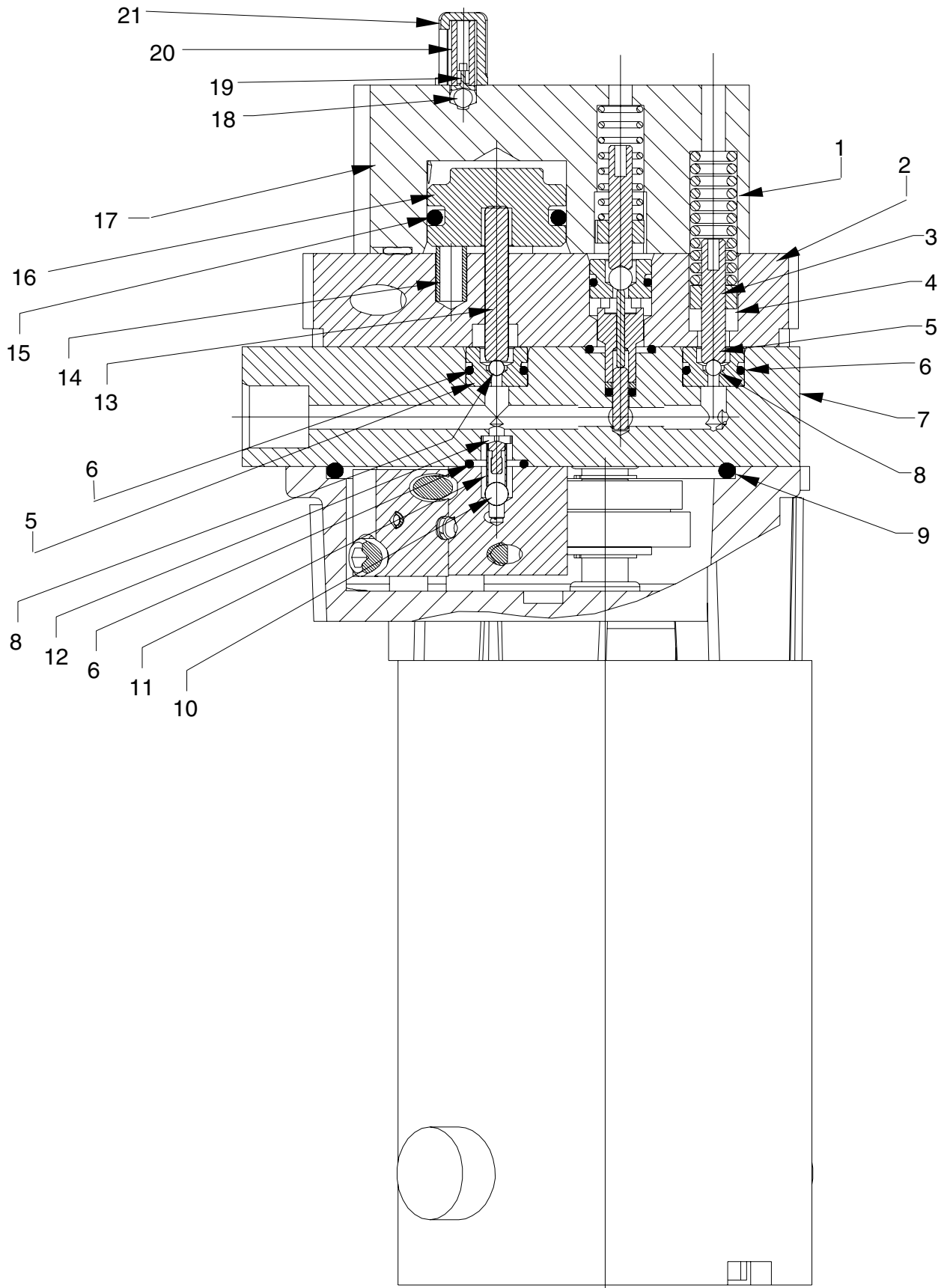
DETAIL T



Item No.	Part No.	No. Req'd	Description
1	10796	1	Dowel Pin
2	*214992	1	Backup Washer (15/64 x 1/8 x 3/64)
3	*17797	1	O-ring (1/4 X 1/8 X 1/16)
	†17713	1	O-ring (1/4 X 1/8 X 1/16)

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300651.
Part numbers marked with a dagger (†) are contained in EPR Seal Kit No. 300653.

SECTION Y-Y



Item No.	Part No.	No. Req'd	Description
1	*16724	1	Compression Spring (3/8 O.D. x 1-1/4 Lg.)
2	***64347	1	End Plate
3	*251067	1	Set Screw (#10-24 UNC x 1" Lg.; Set High Pressure Relief Valve to 10,100/10,700 PSI)
4	*207405	1	Locknut (10-24 UNC)
5	*251064	2	Replaceable Seat
6	*13943	3	O-ring (1/2 X 3/8 X 1/16)
	†17716	3	O-ring (1/2 X 3/8 X 1/16)
7	***64346	1	Pump Body
8	*10418	2	Steel Ball (1/8 Dia.)
9	*10297	1	O-ring (3-1/2 X 3 -1/4 X 1/8)
	†13454	1	O-ring (3-1/2 X 3 -1/4 X 1/8)
10	*12223	1	Ball (3/16 Dia.)
11	*10445	1	Compression Spring (5/32 O.D. X 3/4 Lg.)
12	24549	1	Ball Guide
13	*251083	1	Dowel Pin
14	*11024	3	Compression Spring (1/4 O.D. X 5/8 Lg.)
15	*19029	1	O-ring (1-1/8 x 15/16 x 1/8)
	†251288	1	O-ring (1-1/8 x 15/16 x 1/8)
16	350619	1	Eccentric
17	420616	1	Automatic Valve Body
18	*10374	1	Steel Ball (7/32 Dia.)
19	200796	1	Adapter
20	*15691	1	Compression Spring (1/4 O.D. X 5/8 Lg.)
21	350577	1	Spring Retainer

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300651.
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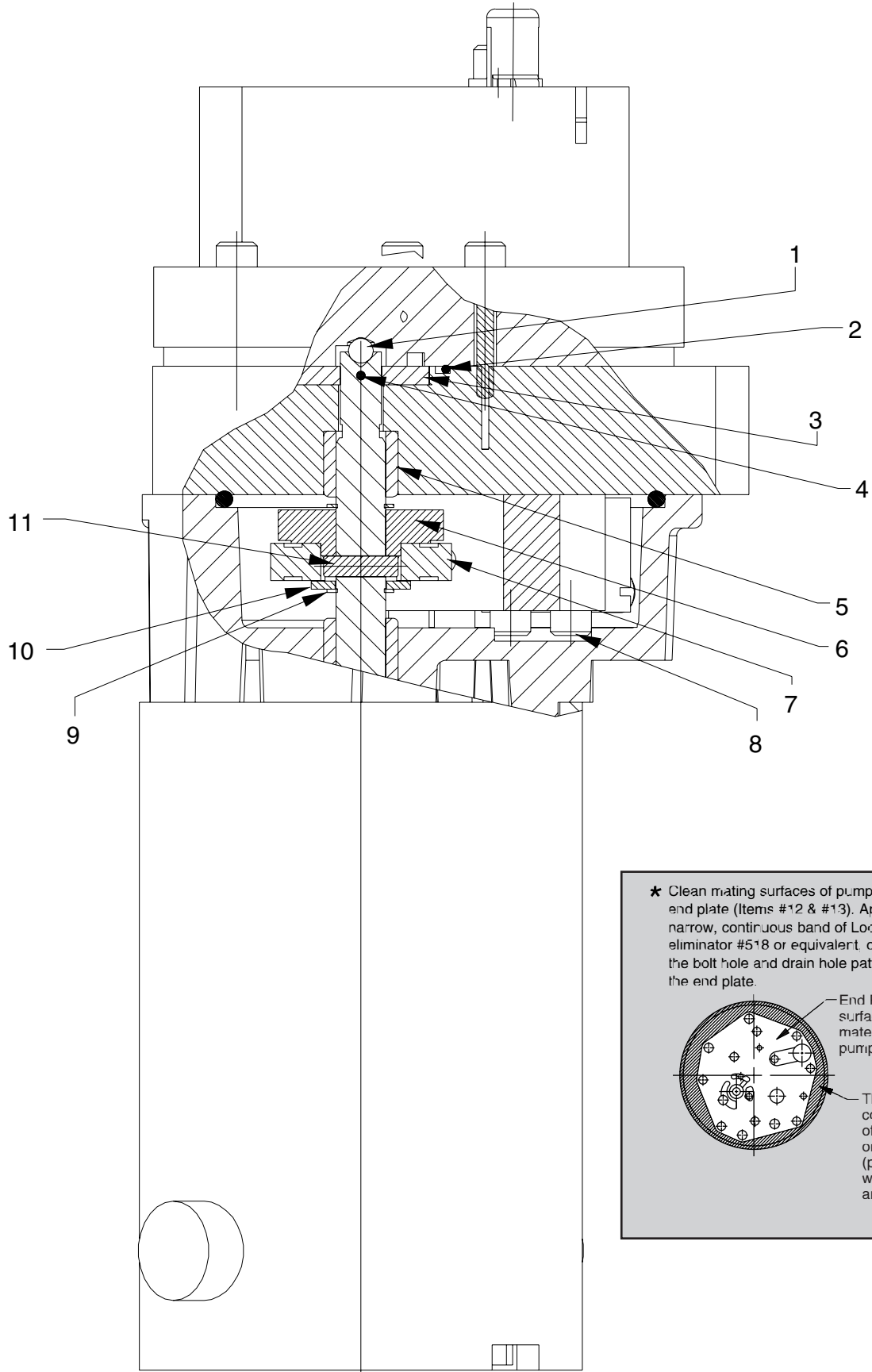
*****NOTE: On all pumps built prior to 10-1-93, both pump body #64346 and end plate #64347 must be replaced as a set.**

Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

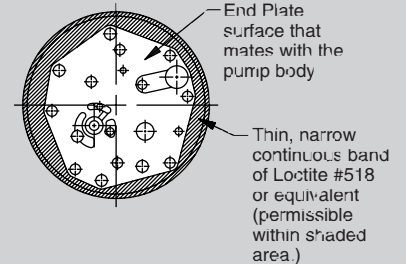
Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Power Team replacement parts!**

Additional questions can be directed to our Technical Services Department.

SECTION Z-Z



★ Clean mating surfaces of pump body and end plate (Items #12 & #13). Apply a thin, narrow, continuous band of Loctite gasket eliminator #518 or equivalent, outside of the bolt hole and drain hole patterns on the end plate.



Note: Shaded areas reflect last revision(s) made to this form.

Sheet No. 5 of 6

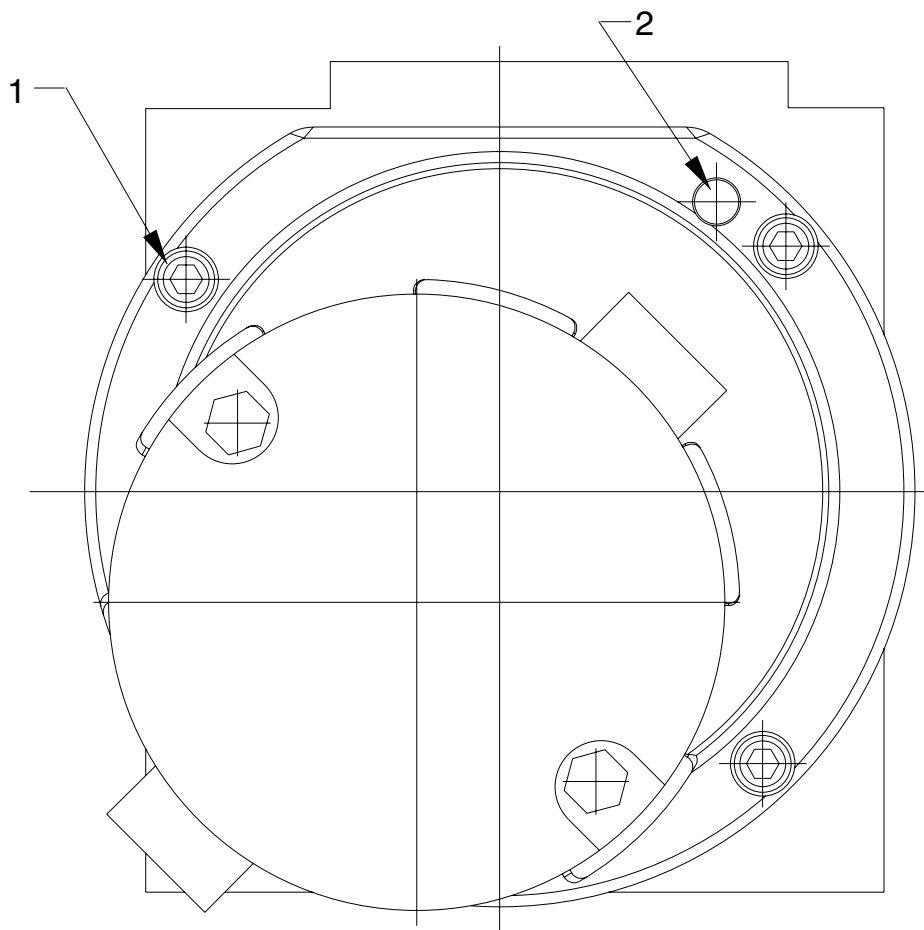
Rev. 2

Date: 7 May 1998

Item No.	Part No.	No. Req'd	Description
1	*12223	1	Ball (3/16 Dia.)
2	*251063	1	O-ring (1-7/16 x 1-5/16 x 1/16)
	†251289	1	O-ring (1-7/16 x 1-5/16 x 1/16)
3	420615	1	Gerotor Set
4	251061	1	Dowel Pin
5	251129	1	Needle Bearing
6	350606	1	Eccentric
7	15695	1	Ball Bearing
8	250491	4	Screw (10-24 UNC x 1-1/4 Lg.; Torque to 60/80 in. lbs.)
9	251069	2	Retaining Ring (Internal)
10	14968	1	Washer (25/64 X 3/4 X 1/16)
11	251117	1	Spring Pin

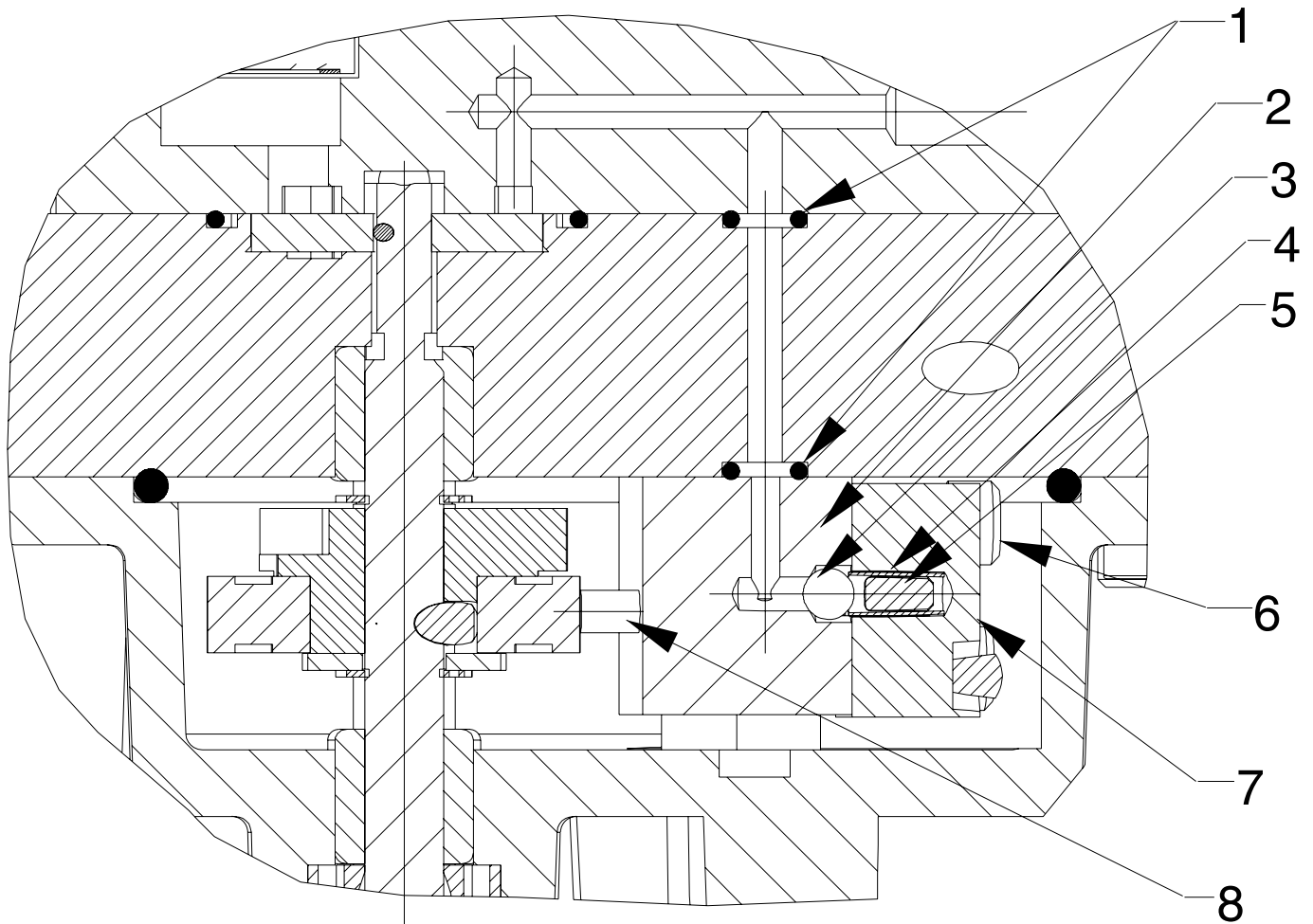
Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300651.
Part numbers marked with a dagger (†) are contained in EPR Seal Kit No. 300653.

MOTOR END VIEW



Item No.	Part No.	No. Req'd	Description
1	11434	3	Screw (10-24 UNC X 1/2 Lg.; Torque to 60/80 in. lbs.)
2	17567	2	Pin

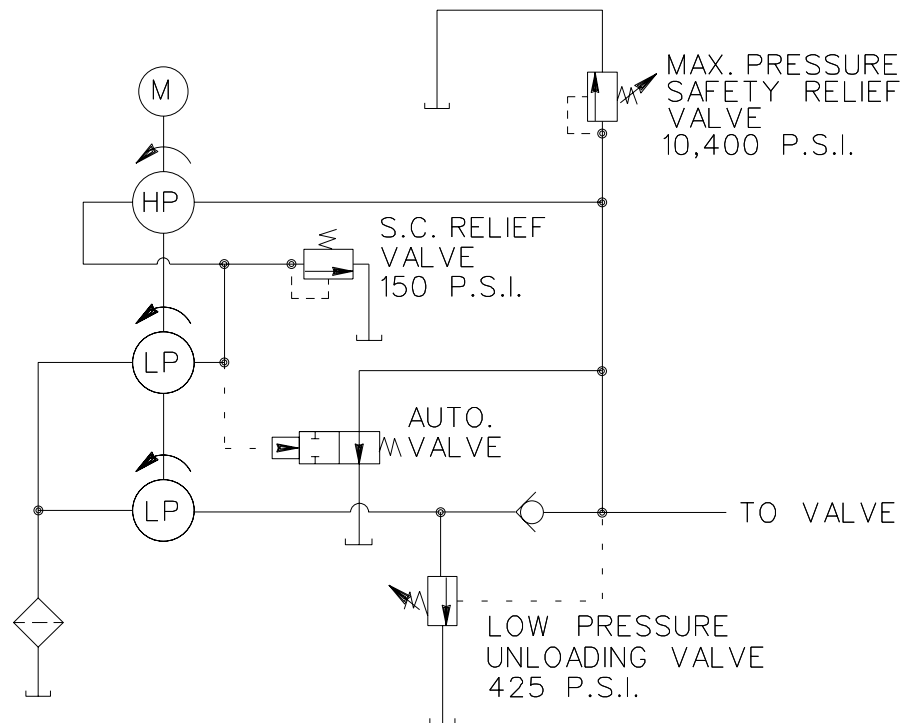
SECTION S-S



Item No.	Part No.	No. Req'd	Description
1	*10265	3	O-ring (5/16 X 3/16 X 1/16)
	†17714	3	O-ring (5/16 X 3/16 X 1/16)
2	420617	1	High Pressure Piston Body
3	*12223	1	Ball (3/16 Dia.)
4	*10445	1	Compression Spring (5/32 O.D. X 3/4 Lg.)
5	251040	1	Dowel Pin
6	12102	3	Screw (#10-24 UNC X 3/4 Lg.; Torque to 60/80 in. lbs.)
7	350620	1	High Pressure Cap Body
8	251062	1	Piston (Position with chamfer towards bearing.)

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300651.
 Part numbers marked with a dagger (†) are contained in EPR Seal Kit No. 300653.

HYDRAULIC SCHEMATIC



ELECTRICAL INFORMATION

Note: All electrical information and schematics for these units can be found in Form No. 102808 Operating Instructions.