

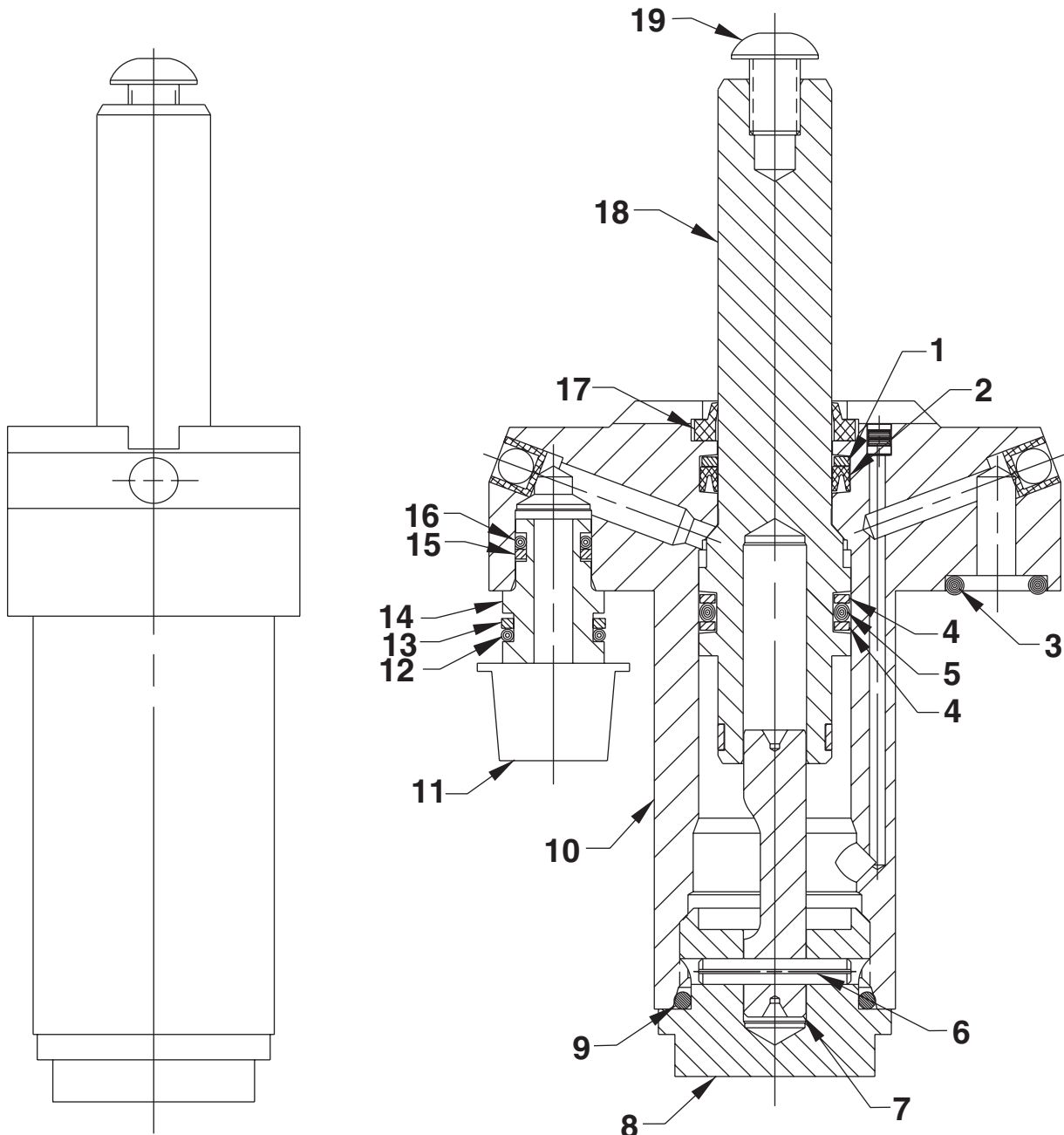
**DOUBLE-ACTING, MANIFOLD MOUNT
SWING / PULL CLAMP**

Max. Capacity: 750 lbs. Clamping Force (with 1.25" lg. arm) at 5,000 PSI (350 BAR) Max.

100976 - Left Hand, .345 Stroke

100977 - Right Hand, .345 Stroke

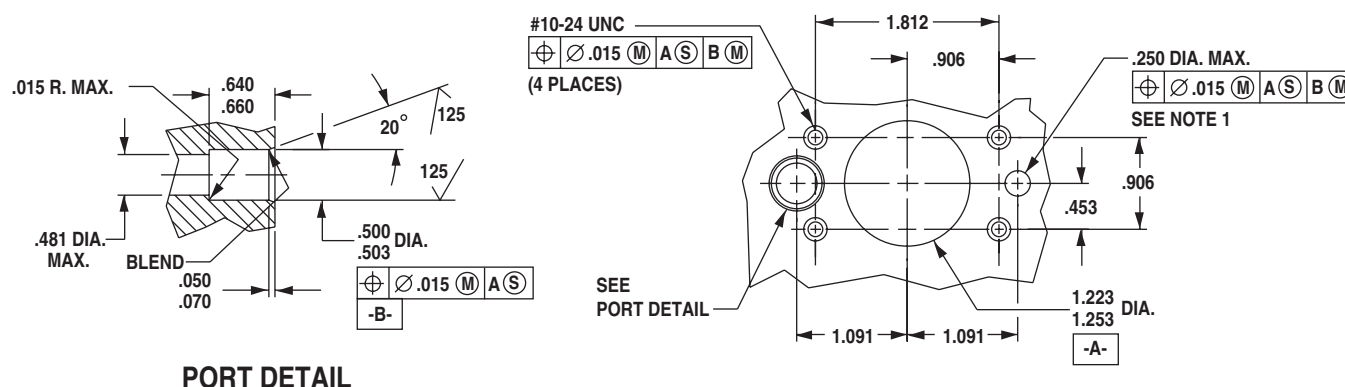
100978 - Straight Pull, .345 Stroke



Item No.	Part No.	No. Req'd	Description
1	*208721	1	Backup Washer (3/4 X 9/16 X 3/64)
2	*216328	1	U-cup
3	*252104	1	O-ring (1/2 X 5/16 X 3/32; Nitrile)
4	*19130	2	Backup Washer (3/4 X 9/16 X .048)
5	*211417	1	O-ring (3/4 X 35/64 X 3/32; Urethane)
6	10895	1	Slotted Spring Pin (1/8 Dia. X 3/4 Lg.)
7	351136	1	Left Hand Cam (.40 Stroke; For 100976)
	351137	1	Right Hand Cam (.40 Stroke; For 100977)
	351135	1	Straight Cam (.40 Stroke; For 100978)
8	351197	1	End Cap (Torque to 80/90 ft. lbs.)
9	*10658	1	O-ring (1" X 13/16 X 3/32; Nitrile)
10	351442	1	Body With Plug
11	11967	1	Tapered Cap Plug
12	10268	1	O-ring (1/2 X 3/8 X 1/16; Nitrile)
13	11863	1	Backup Washer (1/2 X 3/8 X 1/16)
14	351041	1	Bushing Connector
15	12184	1	O-ring Backup Washer (3/8 X 1/4 X .048)
16	10266	1	O-ring (3/8 X 1/4 X 1/16; Nitrile)
17	*216289	1	Wiper Rod
18	351138	1	Piston (1-1/4" Clamp)
19	251910	1	Cap Screw (1/4-20 UNC X 3/8 Lg.; Torque to 100/125 in. lbs.)

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300870.

INSTALLATION INSTRUCTIONS



PORT DETAIL

NOTE:
1. SURFACE FINISH TO BE $\sqrt{63}$.
CONCENTRIC TOOL MARKS ONLY.
FINISH AREA TO BE .500 DIA. MIN.
CENTERED ON .250 DIA. MAX. HOLE.

Note: Shaded areas reflect last revision(s) made to this form.

Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Hytec replacement parts!**

Additional questions can be directed to our Technical Services Department.