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**Parts List and  
Operating Instructions for:**

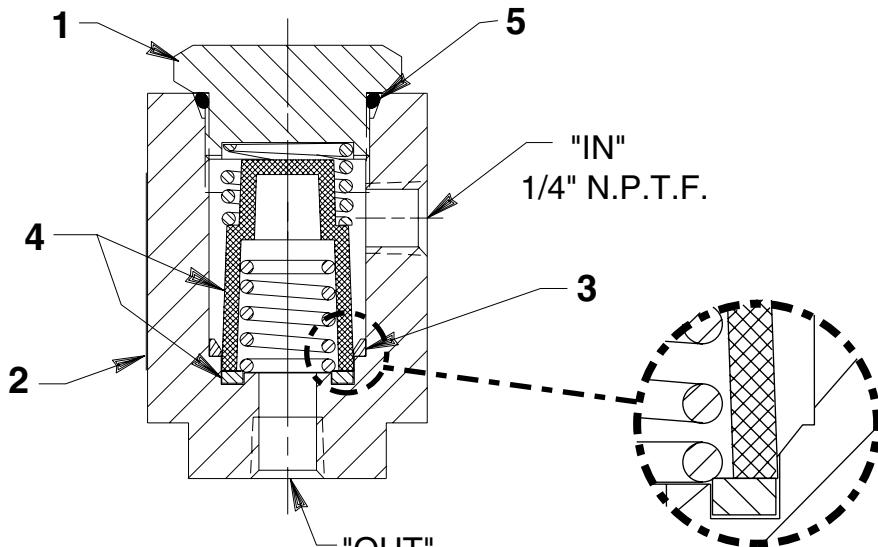
**100845**

## IN-LINE FILTER ASSEMBLY

This high pressure filter is designed for uni-directional flow applications. Hydraulic oil flow must always enter the filter through the side of the filter body labeled "IN". The outlet port must always be downstream, toward the components you wish to protect.

This in-line filter has a sintered bronze, removeable/replaceable element (refer to the parts list below). The element is accessible without removing the filter body from the installation.

Mount the filter horizontally or vertically with the outlet port up whenever possible to prevent contaminants from falling into the outlet when servicing the filter.



**Note:** Ring (Item 3) was added to early production units (1992 and before) to help guide the filter element (Item 4) and insure its proper seating in the filter body. In later units, a guiding chamfer machined into the filter body eliminates the need for the ring.

| Item No. | Part No. | No. Req'd | Description   |
|----------|----------|-----------|---|
| 1        | 350392   | 1         | In-line Filter  |
| 2        | 215829   | 1         | Trade Name Decal  |
| 3        | 250465   | 1         | Ring  |
| 4        | 250587   | 1         | Element (Note: Includes o-ring [Item #5] and the flat rubber washer shown.) |
| 5        | 12598    | 1         | O-ring (Included with element #250587)                                      |

Note: Shaded areas reflect last revision(s) made to this form.