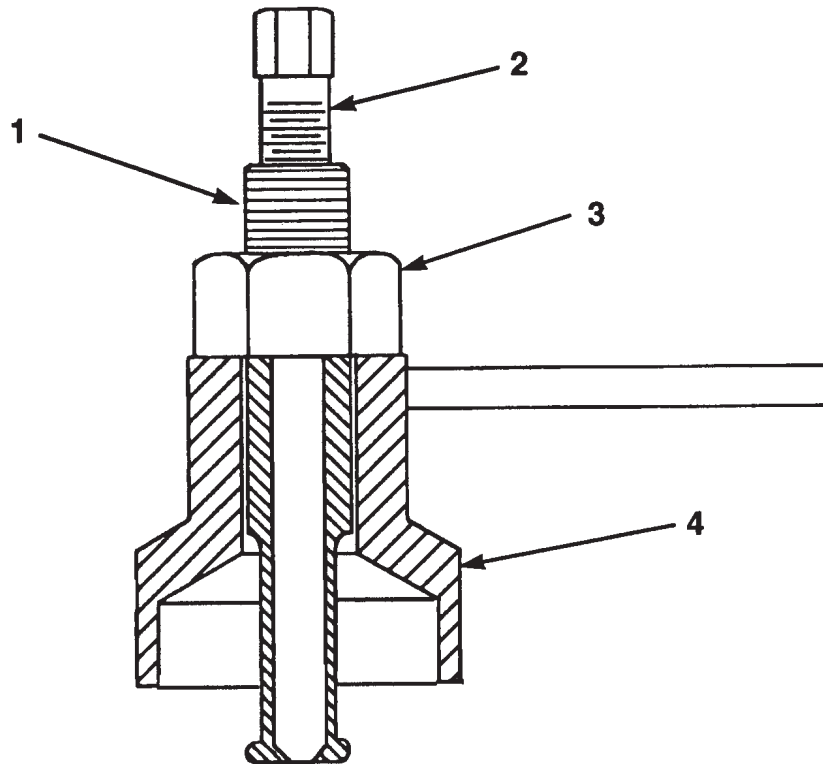


**Parts List and
Operating Instructions for:****921**

Item No.	Part No.	No. Req'd	Description
1	305253	1	Expanding Collet
2	305249	1	Forcing Screw
3	10218	1	Hex Nut (7/8 NF)
4	201194	1	Barrel and Bar Handle

CONVEYOR ROLL BEARING PULLER

SAFETY PRECAUTIONS



WARNING: To help avoid personal injury,

- Tool threads must be clean and well lubricated.
- Never use a damaged tool or a tool that has been modified in any way.
- Safety glasses must be worn during entire pulling procedure.
- Power Team has protective blankets available which may afford protection from injury to users and others should part breakage occur. Power Team recommends the use of these blankets for all pushing, pulling, pressing, and lifting applications. For additional information, call 1-800-541-1418.

OPERATION

IMPORTANT: To avoid damaging the puller tool, never use an impact wrench!

Refer to Figure 1 at left.

1. Determine depth "D." Adjust expanding collet (Item #1) and barrel assembly (#4) to depth "D" by holding the barrel assembly handle and turning the hex nut (#3) in a counterclockwise direction.
2. Position tool assembly into bearing to be pulled. To expand the collet, hold the barrel assembly handle and turning the forcing screw (#2) in a clockwise direction until finger tight. Using a 1/2" wrench, tighten the forcing screw another 1-1/2 to 2 turns.
3. To remove the bearing, hold the barrel assembly by the handle or with a 1-1/4" wrench and turn hex nut (#3) in a clockwise direction until bearing is completely pulled.
4. To remove the bearing from the tool, hold the barrel assembly by the handle and turn the forcing screw in a counterclockwise direction.
5. Repeat steps 1 through 4 for any remaining bearings.

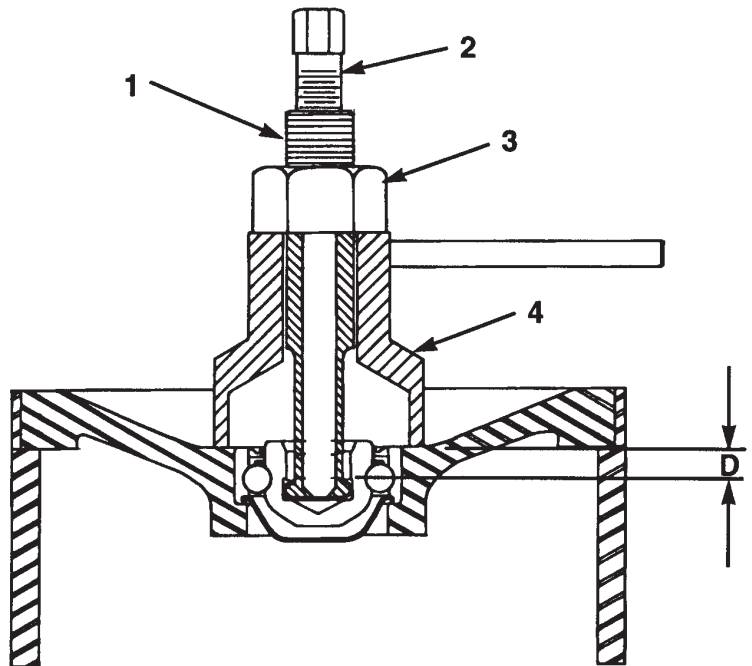


FIGURE 1