

## 55 TON HYDRAULIC PULLER JAW AND STRAP CONVERSION KIT

### REMOVAL OF PULLER JAWS AND STRAPS

Refer to Figure 1.

1. Remove the puller jaws and straps (with guard) by removing the bolts (#250905) and locknuts (#250901) from the upper and lower puller head locations.

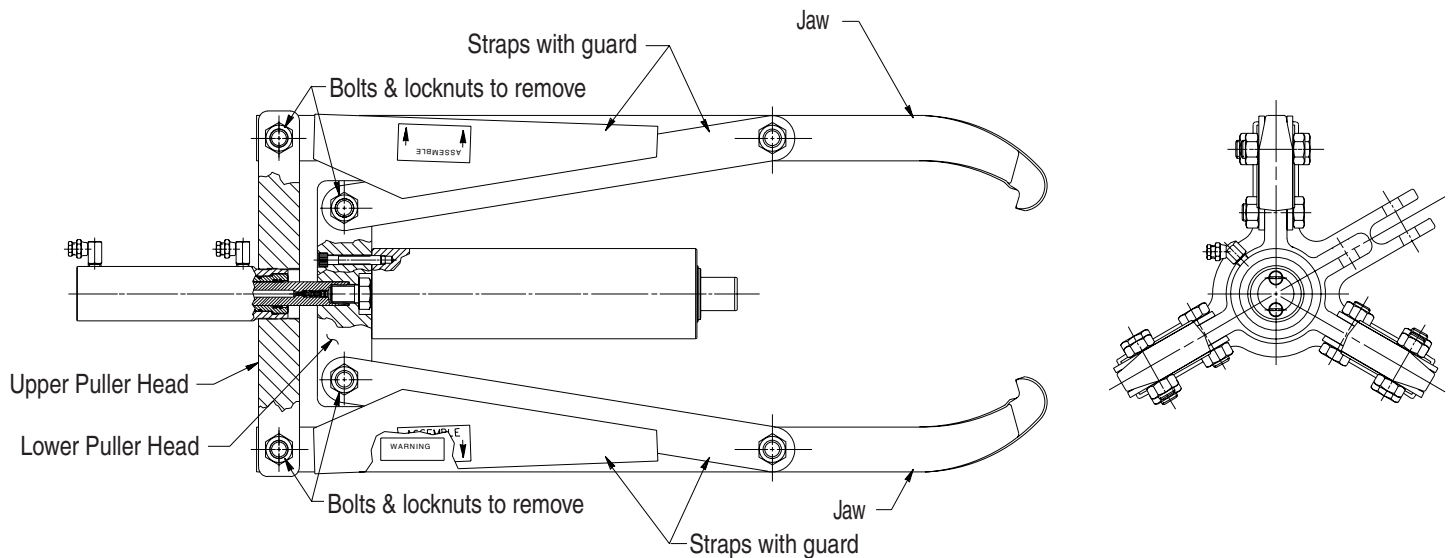


Figure 1

## ASSEMBLY OF LONGER JAW KIT

Refer to Figure 2.

1. With the hook end of one long jaw facing inward (toward the center of the puller), place it in position in the upper puller head (#64331). Place a bolt (#250905) through the puller head and jaw and secure with a locknut (#250901). Repeat with the other jaw(s).
2. Position a long right hand strap (with guard) and long left hand strap (with guard) on each side of one jaw and align with the lower puller head. **Note: The warning decal on the guard must be facing out.** Place a bolt (#250905) through the straps and lower puller jaw and secure with a locknut (#250901). Repeat with remaining sets of straps.
3. Fasten the opposite end of the straps to the jaws using the remaining bolts and locknuts.
4. Tighten all bolts and locknuts. **Note: Do not overtighten, pinching the jaws and straps. Tighten just enough to remove any “play” in the assembly.**

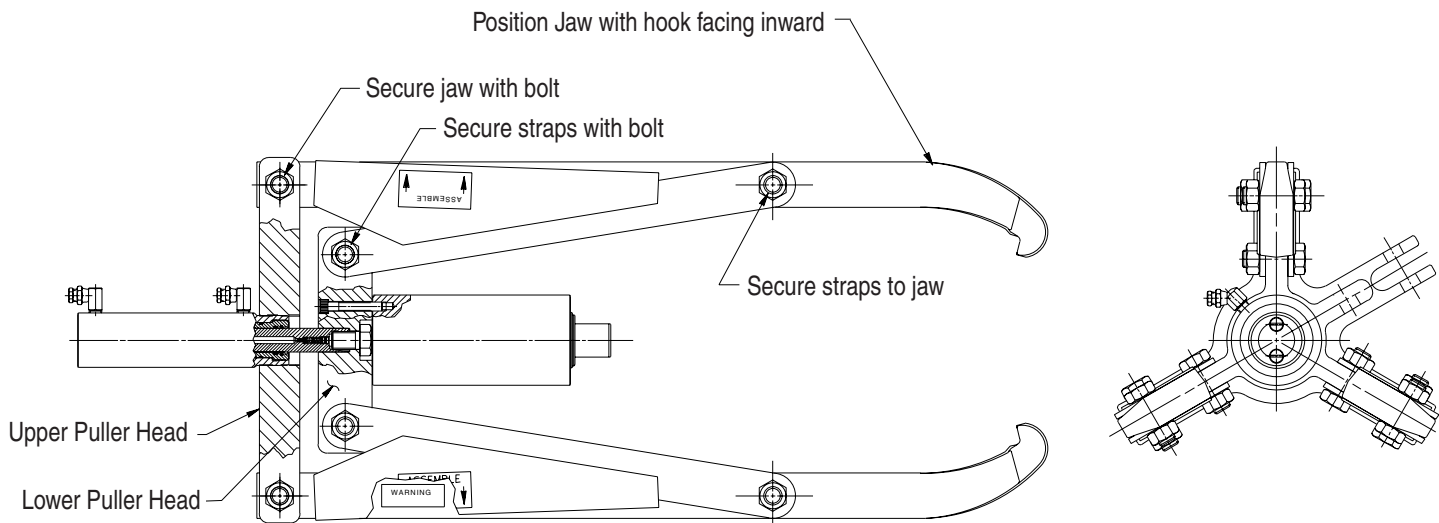


Figure 2