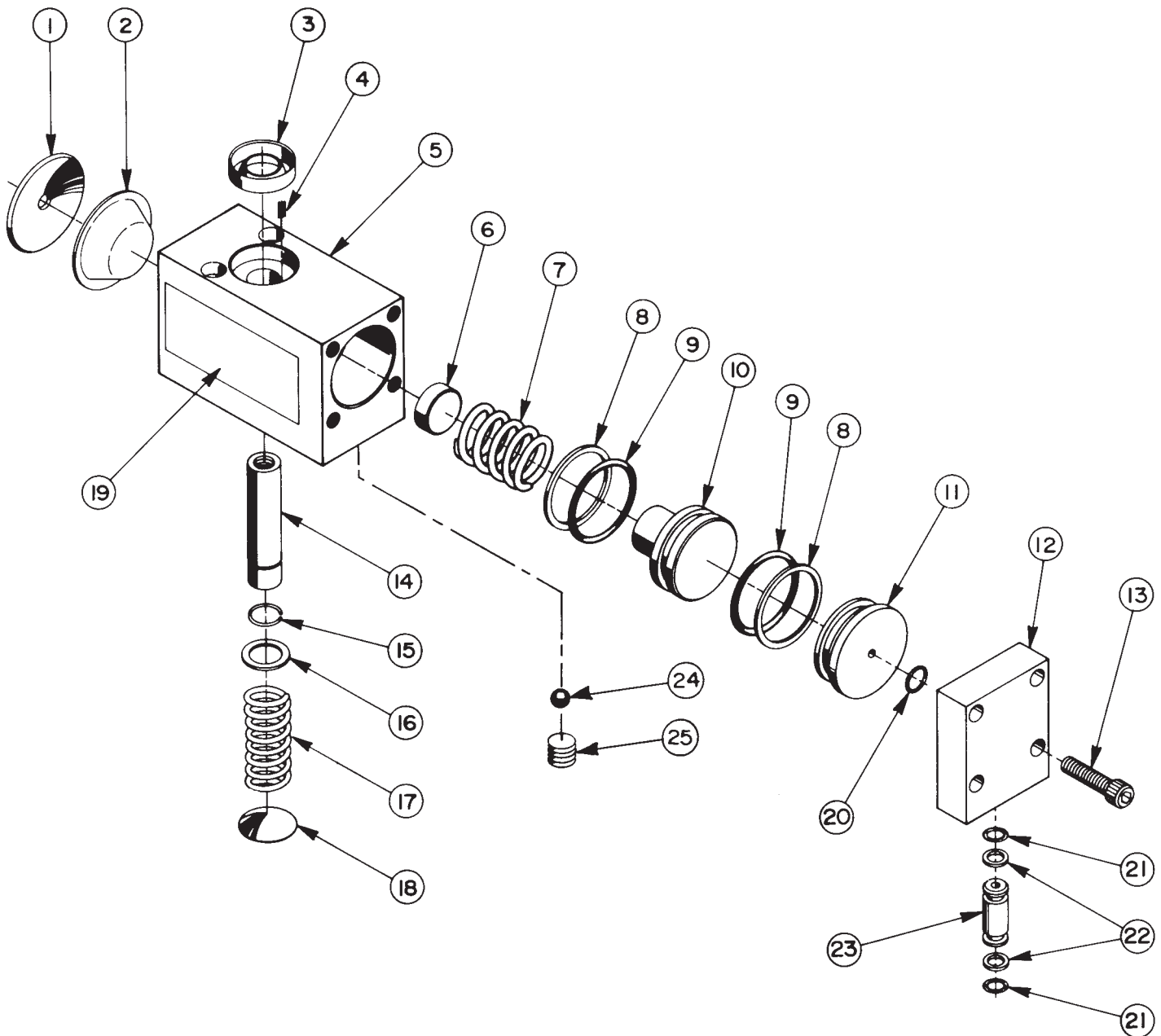


MODEL B HYDRAULIC WORK SUPPORT



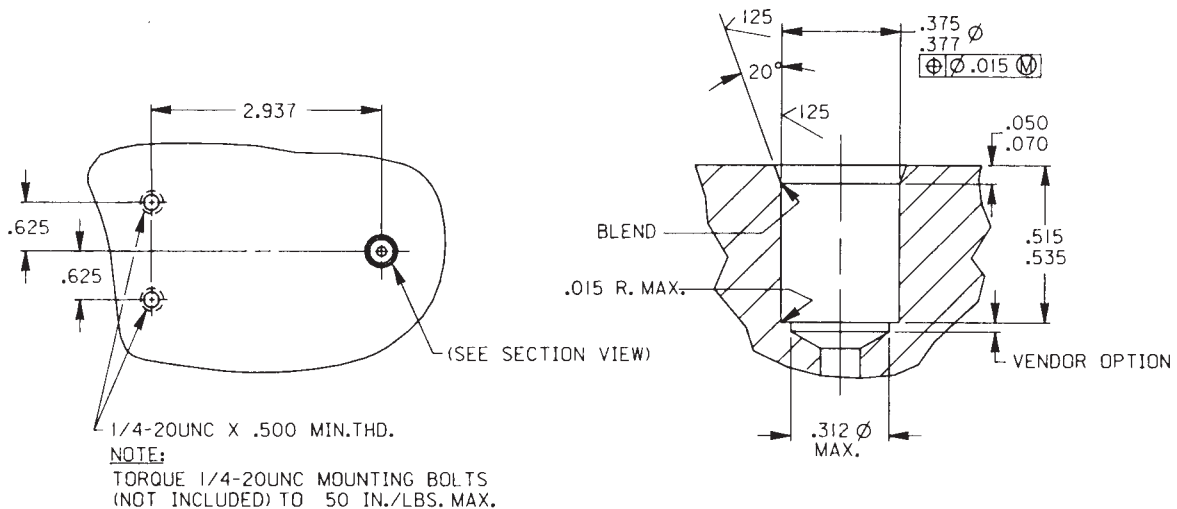
Parts List, Form No. 108117, Back sheet 1 of 1

Item No.	Part No.	No. Req'd	Description
1	205661	1	Expansion Plug (1-5/8 Dia.; Seal in place with Loctite gasket sealer eliminator 510 or equivalent.)
2	39436	1	Rubber Diaphragm
3	*206322	1	Shaft Oil Seal
4	206439	1	Compression Spring (1/8 O.D. x 5/16 Lg.)
5	43790	1	Body
6	250251	1	Shim
7	253059	1	Compression Spring (1" O.D. X .67 Lg.)
8	*19177	2	Teflon Backup Washer (1-3/8 X 1-3/16 X 1/16)
9	*10914	2	O-ring (1-3/8 X 1-3/16 X 3/32)
10	253681	1	Piston
11	250250	1	Line-Up Bushing
12	308913	1	End Cap
13	10016	4	Cap Screw (1/4-20 X 1" Lg.; Torque to 115/125 in. lbs.)
14	39439	1	Dowel Pin
15	11887	1	Retaining Ring
16	205643	1	Wrought Washer
17	205649	1	Compression Spring (23/32 O.D. X 1-1/2 Lg.)
18	*205644	1	Expansion Plug (7/8 Dia.; must fit flush or below surface)
19	250257	1	Trade Name Decal
20	*10267	1	O-ring (7/16 X 5/16 X 1/16)
21	*10266	2	O-ring (3/8 X 1/4 X 1/16)
22	*12184	2	Backup Washer (3/8 X 1/4 X 3/64 thk.)
23	215261	1	Bushing
24	12223	1	Metallic Plug (3/16 dia.)
25	10136	1	Hex Soc. Set Screw (1/4-20 X 1/4 Lg.)

Part numbers marked with an asterisk (*) are contained in Repair Kit No. 300502.

NOTE: To insure proper diaphragm positioning, assemble the following parts last: 12223 (Item #24) and 10136 (Item #25).

INSTALLATION DIAGRAM



Refer to any operating instructions included with this product for detailed information about operation, testing, disassembly, reassembly, and preventive maintenance.

Items found in this parts list have been carefully tested and selected. **Therefore: Use only genuine Hytec replacement parts!**

Additional questions can be directed to our Technical Services Department.