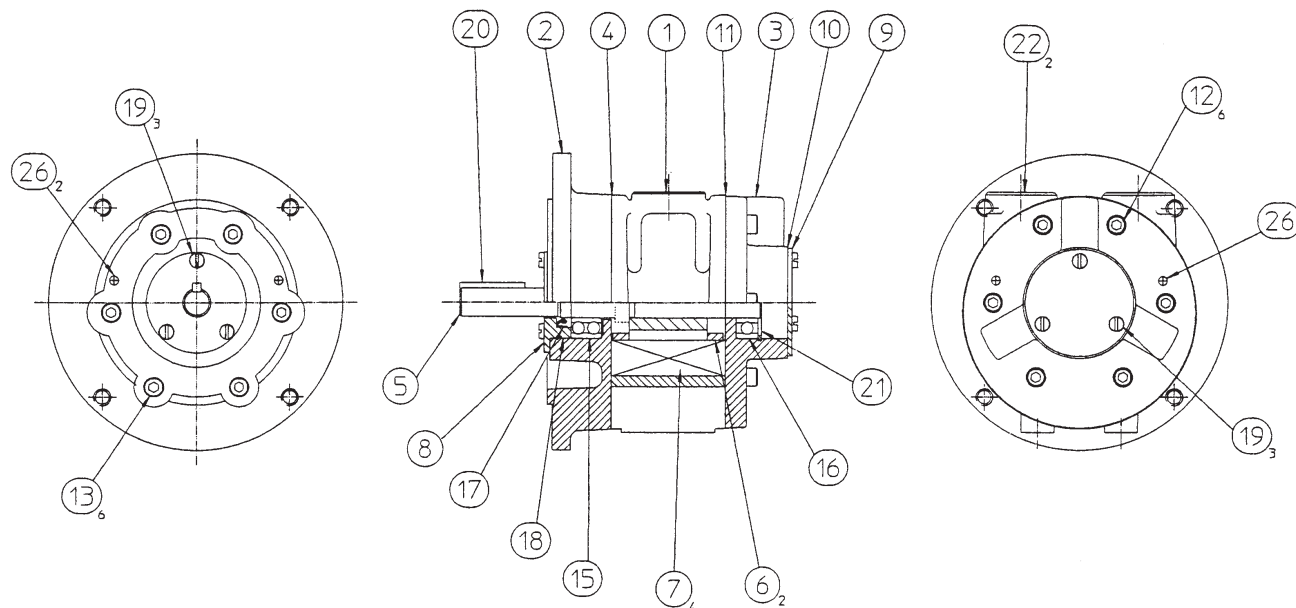


4.0 H.P. VA6C VANE MOTOR



ITEM	PART NO.	DESCRIPTION	QTY.
001	760-110	BODY – ½" NPT PORTS	1
002	760-018	FRONT PLATE (NEMA 56C)	1
003	760-002	END PLATE	1
004	740-062A	BODY GASKET, DARK BLUE (0.050mm) PLASTIC	2
005	760-952	SHAFT-ROTOR	1
006	760-006	EJECTION RING	2
007	760-005	ROTOR BLADE	4
008	760-007	SEAL HOUSING	1
009	760-008	COVER PLATE	1
010	760-009	COVER PLATE GASKET	1
011	760-062	GASKET - MAY BE 760-062A, B, C, OR F	
012	809-009	HEX.SKT.CAPSCREW M6 x 20	6
013	809-007	HEX.SKT.CAPSCREW M6 x 16	6
015	807-028	BALL BEARING	1
016	807-025	BALL BEARING	1
017	808-052	OIL SEAL, 17 x 28 x 6 R21	1
018	808-031	O-RING	1
019	805-006	CHEESE HEAD SCREW M5 x 10	6
020	811-020	KEY 3/16 SQ. x 1 7/16 LONG	1
021	804-052	CIRCLIP 40mm INTERNAL	1
022	812-051	SNAP FIT PLUG	2
026	806-024	DOWEL 5 DIA. X 16 LONG	4

Normal servicing requires only replacement of items shown in **Bold **** on list. These are included in spares kit 769-910 (see below). Other major spares are not normally cost-effective in comparison with the cost of a replacement motor.

BOLT TORQUES:

Item 012	10 lb ft	13.5 Nm
Item 013	10 lb ft	13.5 Nm

SPARES KIT AVAILABLE : 769-910

THIS CONSISTS OF:

PART No.	DESCRIPTION.	QTY.
760-062A	BODY GASKET, DARK BLUE. (0.050mm/0.002")	2
760-062B	BODY GASKET, GREEN. (0.075mm/0.003")	2
760-062C	BODY GASKET, AMBER. (0.100mm/0.004")	2
760-062F	BODY GASKET, PURPLE. (0.025mm/001")	2
760-009	COVER PLATE GASKET	1
760-005	ROTOR BLADE	4
808-030	O-RING	NU
808-031	O-RING	1
804-052	CIRCLIP 40mm INTERNAL	1
808-052	OILSEAL 17 x 28 x 6	1
808-057	OILSEAL 25 x 35x 7	NU

NU = not used on this unit