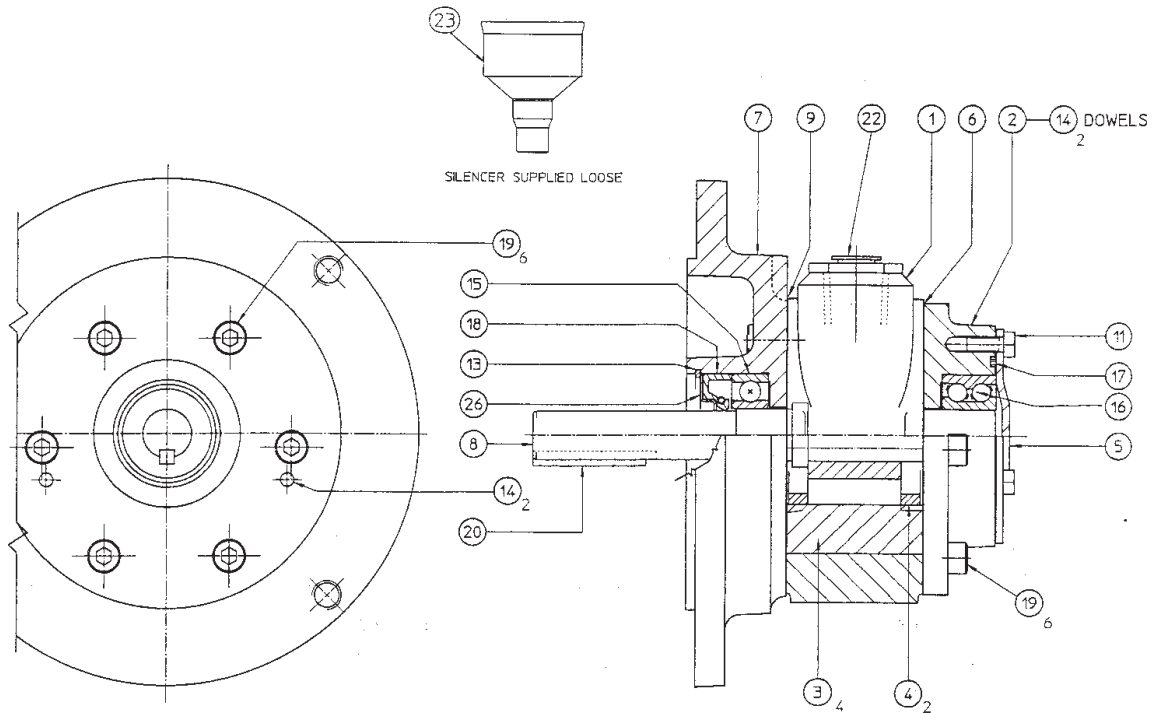


1-1/2 H.P.
VA6C VANE MOTOR

ITEM	PART NO.	DESCRIPTION	QTY.
001	740-110	V4 BODY - (SPX)	1
002	740-002	END PLATE	1
003 **	740-105	ROTOR BLADE	4
004	740-006	EJECTION RING	2
005	740-008	COVER PLATE	1
006 **	740-062A	BODY GASKET, DARK BLUE (0.050mm) PLASTIC	2
007	740-518	FRONT PLATE NEMA 56C	1
008	740-910	ROTOR/SHAFT - NEMA 56C	1
009 **	740-062	OUTPUT END GASKET - MAY BE 740-062A, B, C, OR F	
011	802-001	HEX.HEAD SCREW M5 x 12	3
013 **	804-052	CIRCLIP 40mm INTERNAL	1
014	806-024	DOWEL 5 DIA. X 16 LONG	4
015	807-025	BALL BEARING	1
016	807-028	BALL BEARING	1
017 **	808-030	O-RING	1
018 **	808-054	OIL SEAL, V2 & V4 MTRS	1
019	809-007	HEX.SKT.CAPSCREW M6 x 16	12
020	811-020	KEY 3/16 SQ. x 1 7/16 LONG	1
022	812-057	SNAP FIT PLUG	2
023	820-161	METAL SILENCER	1
026	720-100	SEAL BACKING RING	1

Normal servicing requires only replacement of items shown in **Bold **** on list. These are included in spares kit 749-910 (see below). Except for item 023 (silencer), other major spares are not normally cost-effective in comparison with the cost of a replacement motor.

BOLT TORQUES:

Item 011	30 lb inch	3.4 Nm
Item 019	120 lb inch	13.5 Nm

SPARES KIT AVAILABLE : 749-910

THIS CONSISTS OF:

PART No.	DESCRIPTION.	QTY.
740-062A	BODY GASKET, DARK BLUE. (0.050mm/0.002")	2
740-062B	BODY GASKET, GREEN. (0.075mm/0.003")	2
740-062C	BODY GASKET, AMBER. (0.100mm/0.004")	2
740-062F	BODY GASKET, PURPLE. (0.025mm/001")	2
740-105	ROTOR BLADE	4
804-049	CIRCLIP 35mm INTERNAL	NU
804-052	CIRCLIP 40mm INTERNAL	1
808-030	O-RING	1
808-051	OILSEAL 15 x 35 x 7	NU
808-054	OILSEAL 16 x 40x10	1

NU = not used on this unit