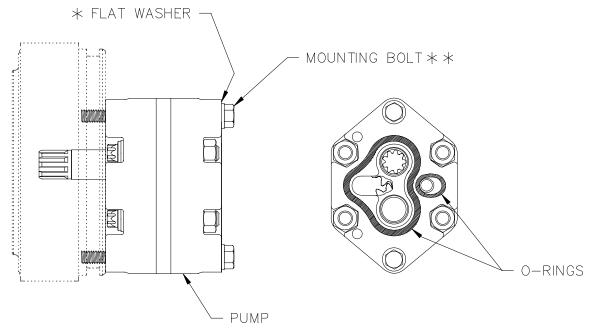
INSTALLATION INSTRUCTIONS FOR KP__



BEFORE ASSEMBLY:

1. CHECK THAT KIT CONTAINS THESE ITEMS:

	QTY	DESCRIPTION
ĺ	1	PUMP
	2	*FLAT WASHER
	2	* *MOUNTING BOLT

- * WASHERS ARE SUPPLIED WITH SOME PUMP DISPLACEMENTS. IF SUPPLIED THEY MUST BE USED.
- ** USE CAUTION WHEN ASSEMBLING ENDHEAD MAY USE M8 OR 5/16 BOLTS
- 2. CHECK THAT PUMP SIDE OF ENDHEAD IS FREE FROM DAMAGE AND DEBRIS.
- 3. CHECK THAT TWO O-RINGS ARE CORRECTLY SEATED IN EACH END OF PUMP.
- 4. IF THIS PUMP IS TO BE USED WITH KU_, FOLLOW THE INSTRUCTIONS INCLUDED WITH KU_.

ASSEMBLY INSTRUCTIONS:

CAUTION

1. CAUTION: CARELESS INSTALLATION OF PUMP SHAFT THROUGH SHAFT SEAL WILL CAUSE SEAL DAMAGE AND OIL LEAKS.

INSERT PUMP SHAFT THROUGH SHAFT SEAL IN ENDHEAD UNTIL PUMP IS FLUSH WITH ENDHEAD. KEEP SHAFT CORRECTLY ALIGNED THROUGHOUT.

CAUTION

- 2. CAUTION: BOLTS ARE GRADE 5. DO NOT SUBSTITUTE.
- * ALLOWING PUMP TO FIND ITS OWN CENTER, INSTALL TWO MOUNTING BOLTS AND WASHERS(IF SUPPLIED) BY HAND THEN TIGHTEN TO 12-15 FT LBS.

RECOMMENDED NEXT STEP:

1. MOUNT MOTOR TO ENDHEAD.

KIT NO.