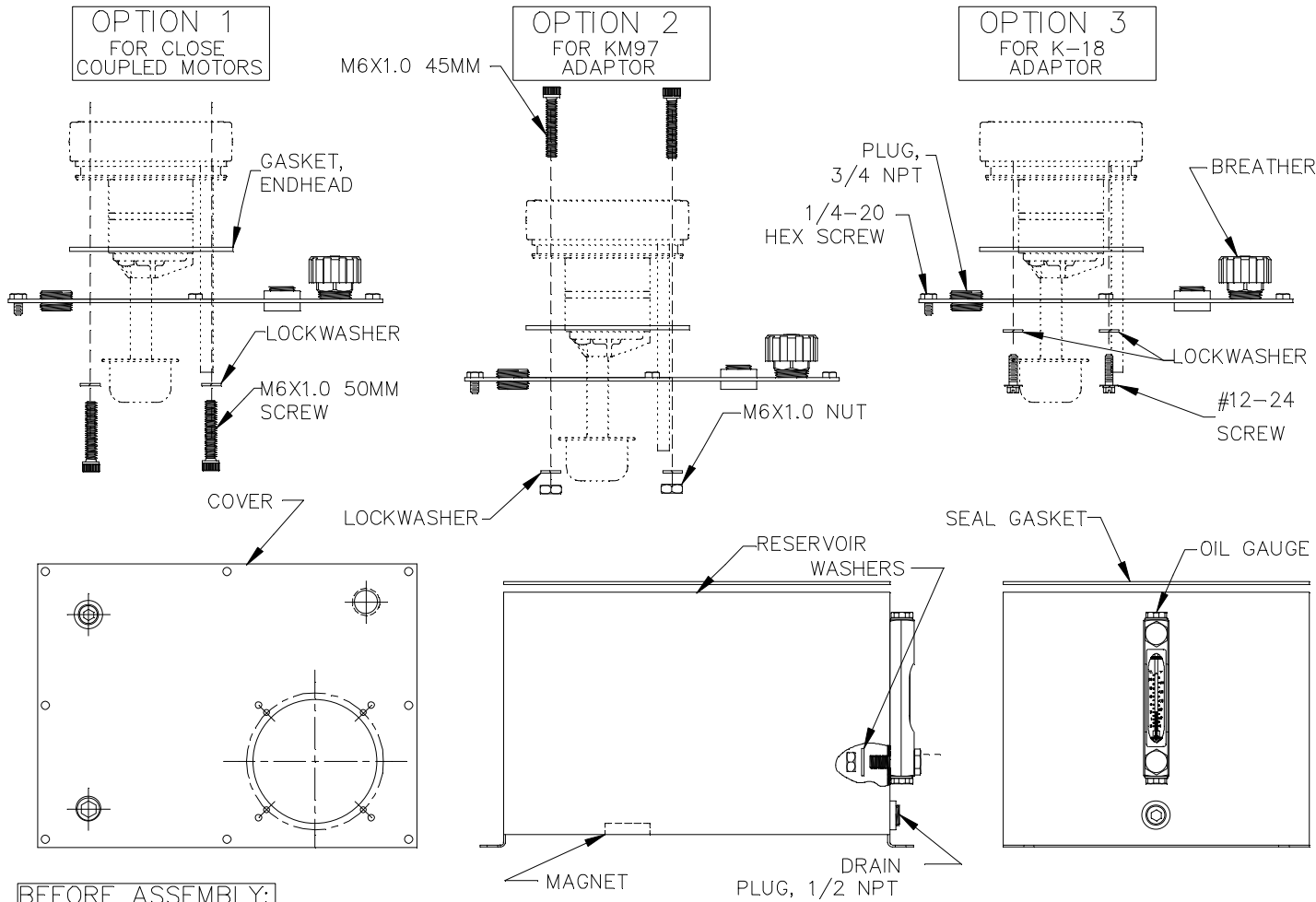


INSTALLATION INSTRUCTIONS FOR KR71/KR73



BEFORE ASSEMBLY:

1. CHECK THAT KIT CONTAINS THE ITEMS LISTED.
2. VERIFY THAT PUMP AND PLUMBING HAVE BEEN INSTALLED.
3. CHECK THAT RESERVOIR IS CLEAN.

ASSEMBLY INSTRUCTIONS:

1. PLACE ENDHEAD WITH PUMP FACING UP.
2. PLACE ENDHEAD GASKET AND THEN COVER ONTO ENDHEAD.
3. DETERMINE PREFERRED ORIENTATION OF TANK LID,
(MAY BE USED EITHER SIDE UP).
4. (OPTION 1) ATTACH COVER, GASKET & ENDHEAD TO MOTOR
WITH FOUR M6X1.0 50MM LONG BOLTS, WITH LOCKWASHERS,
TIGHTEN TO 2-3 FT LBS.
(OPTION 2) ATTACH MOTOR, GASKET & ENDHEAD TO COVER
WITH FOUR M6X1.0 45MM LONG BOLTS WITH LOCKWASHERS
AND FOUR M6X1.0 NUTS, TIGHTEN TO 2-3 FT LBS.
(OPTION 3) ATTACH COVER AND GASKET TO ENDHEAD WITH FOUR
#12-24 SCREWS WITH LOCKWASHERS, TIGHTEN TO 2-3 FT LBS.
5. INSTALL OIL GAUGE WITH NUTS AND WASHERS ONLY ON
INSIDE OF RESERVOIR.
6. PLACE SEAL GASKET ONTO RESERVOIR AROUND TOP LIP.
7. ATTACH COVER TO RESERVOIR WITH EIGHT 1/4-20 SCREWS,
TIGHTEN TO 2-3 FT LBS.
8. INSTALL BREATHER (TWO POSSIBLE LOCATIONS), DRAIN PLUG,
AND ANY PLUGS NECESSARY.

RECOMMENDED NEXT STEP:

1. FILL RESERVOIR WITH CLEAN OIL.
2. TEST AND SET RELIEF VALVE.

QTY	DESCRIPTION
1	RESERVOIR
1	GASKET, ENDHEAD
1	BREATHER
1	MAGNET
8	1/4-20 HEX SCREW
4	#12-24 SCREWS
2	PLUG, 1/2 NPT
1	COVER
1	PLUG, 3/4 NPT
1	SEAL GASKET
1	OIL GAUGE
2	WASHERS
4	M6X1.0 50MM SOCHD
4	LOCKWASHER
4	M6X1.0 NUT
4	LOCKWASHER
4	M6X1.0 45MM SOCHD

FORM SIZE: 8-1/2 X 11.00

DWG NO. 3129-DA
REV. C

KIT NO.
KR71/KR73